How To
Service Documents from APPI

Document: #HT000183

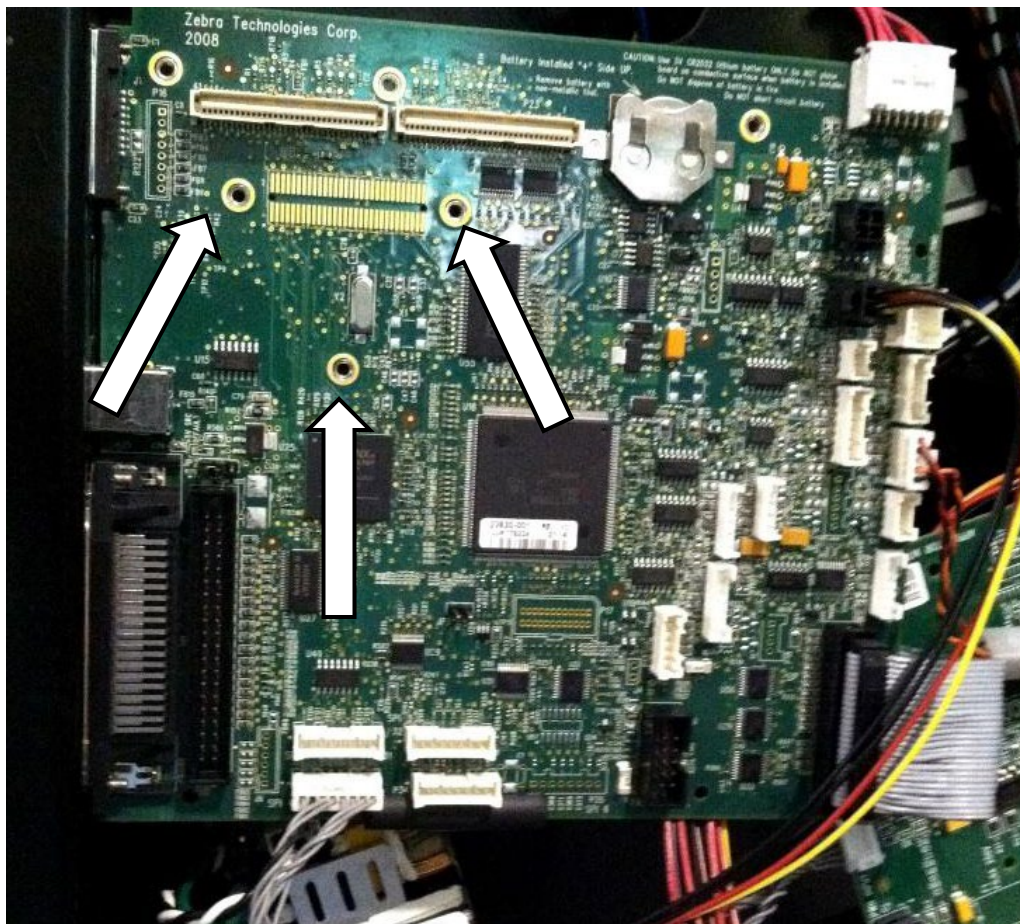**Document Title: Install Zebra Xi4 Wired Ethernet**

Product(s): Any TiZ Printer

Procedure:

These instructions are for P/N TO-T2Z-79823.

With Main Power **OFF**, remove the Side Panel to allow access to the Electronics Module and the Logic Board.
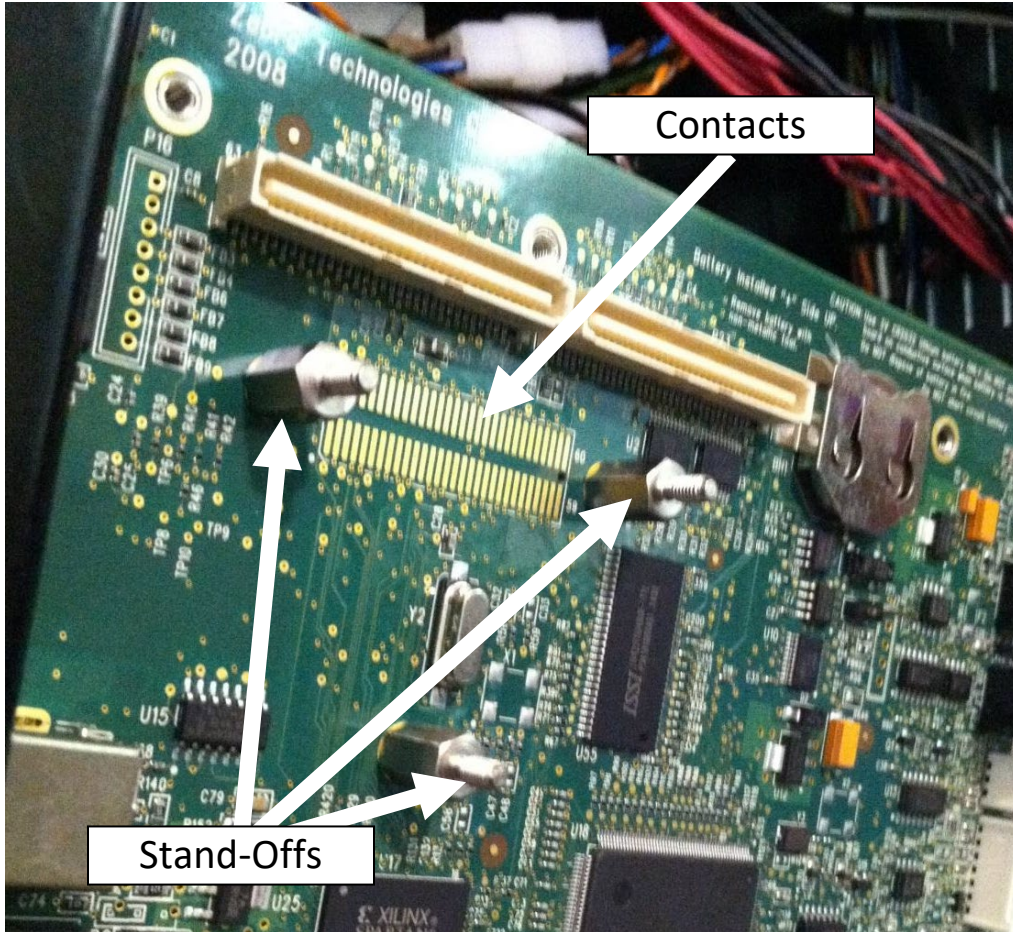
Install the three (3) Stand-Offs onto the Logic Board in the locations shown, but do not tighten at this time.
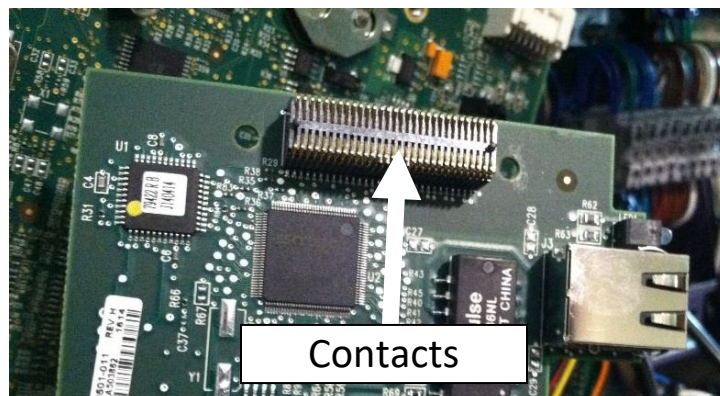
Stand-Offs installed. Also, note the position of the contacts on the Logic Board.

Contacts

Stand-Offs

Notice the contacts on the back of the Ethernet Board (below). These will line up with the contacts on the Logic Board.

Contacts
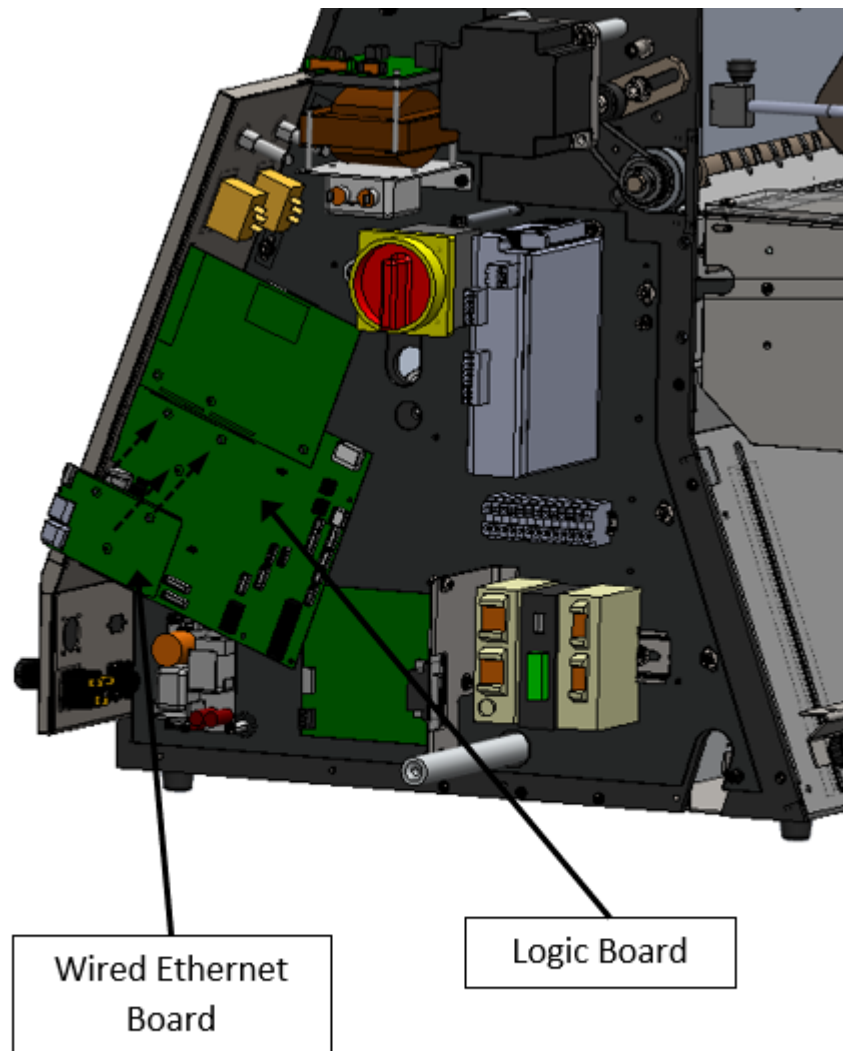
Gently position the Ethernet Board onto the three (3) Stand-Offs. You should feel the contacts come together. The illustrations below show the placement on both a T-375 and Ti-1000Z.
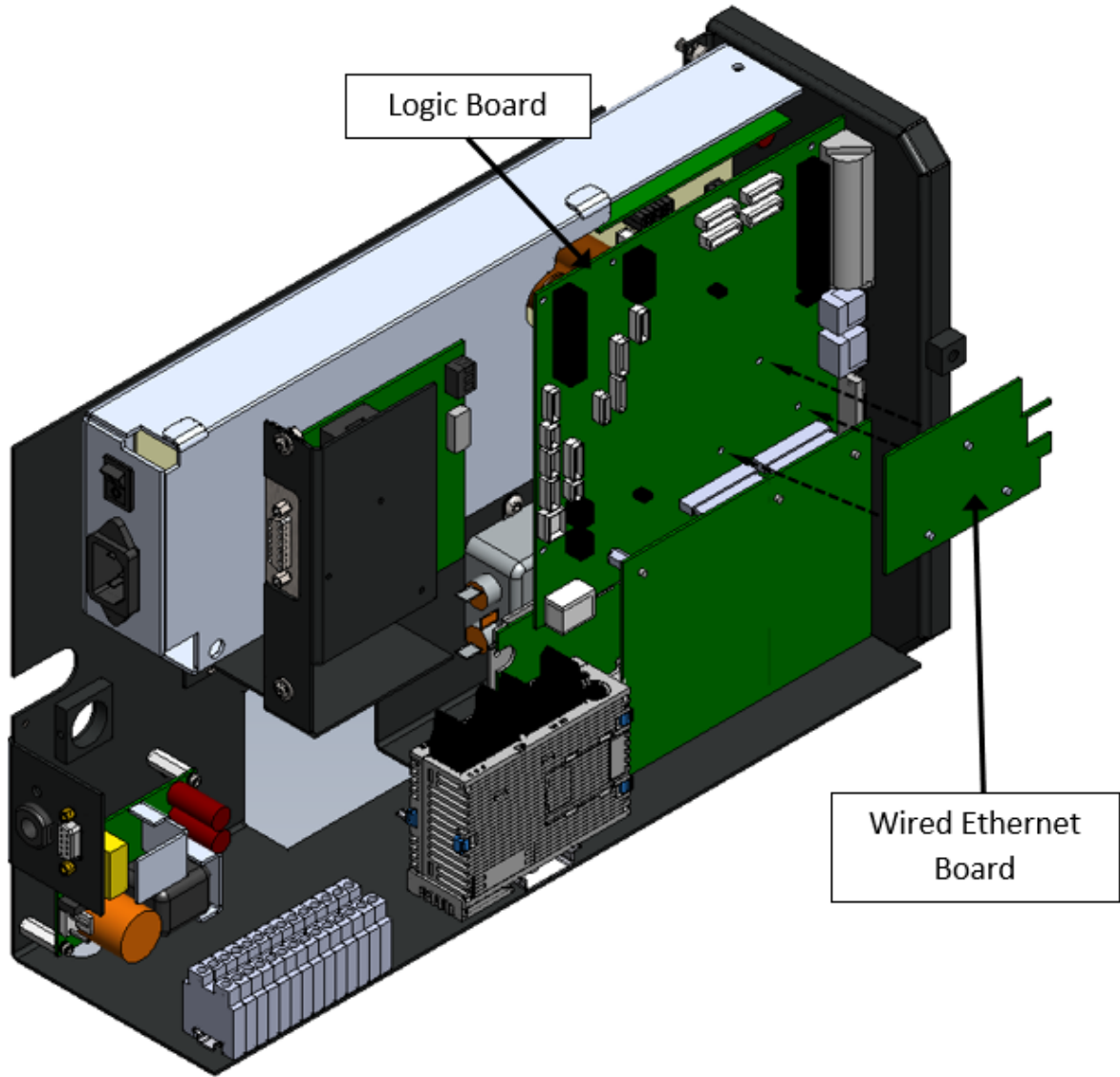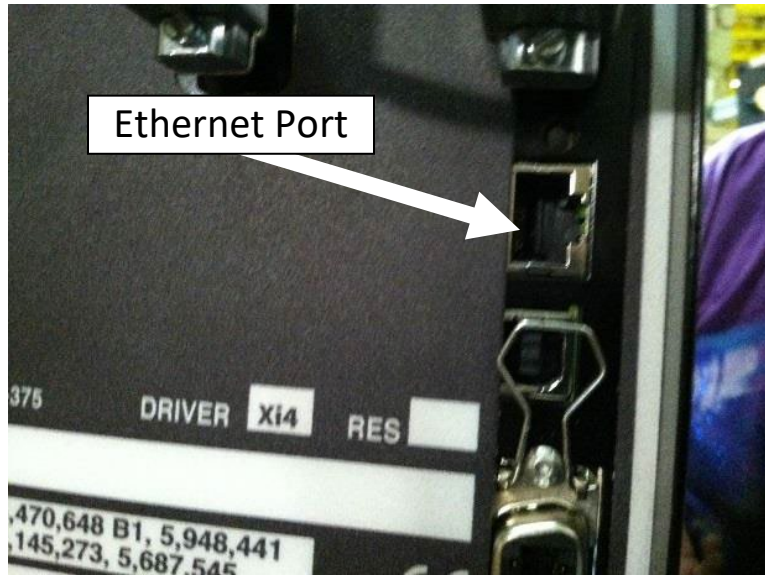

Wired Ethernet Board

Logic Board

T-375

Logic Board

Wired Ethernet Board

Ti-1000Z

The RJ45 Ethernet Port should be visible on the Rear Panel.

Ethernet Port

With the Ethernet Board in place, install the Hex Nuts and tighten.

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Hex Nuts