How To
Service Documents from APPI
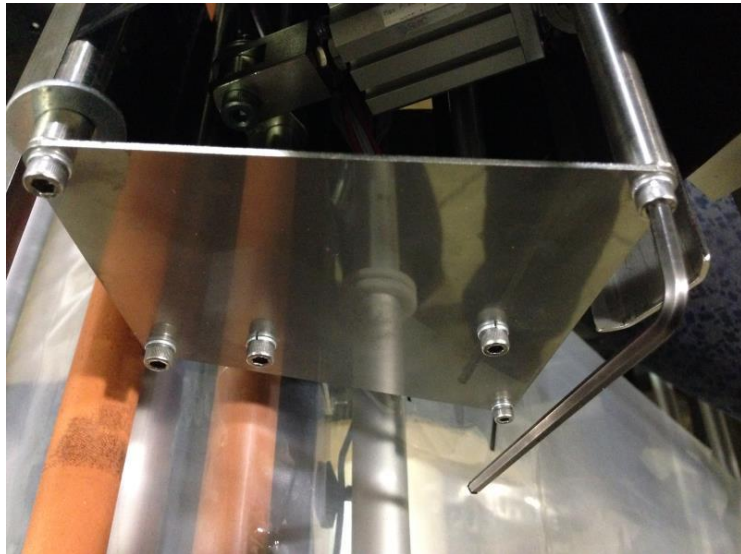
Document: #HT000153

Document Title: Install A Second Ribbon Out Sensor
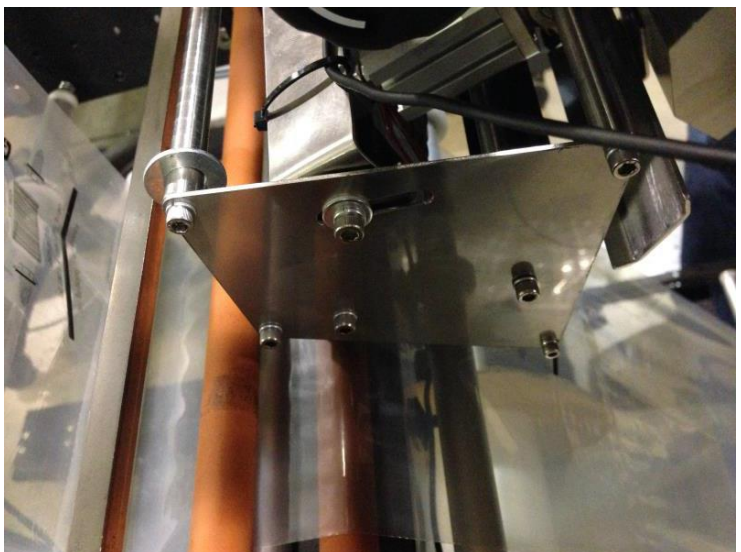
Product(s): LabelView

Procedure:

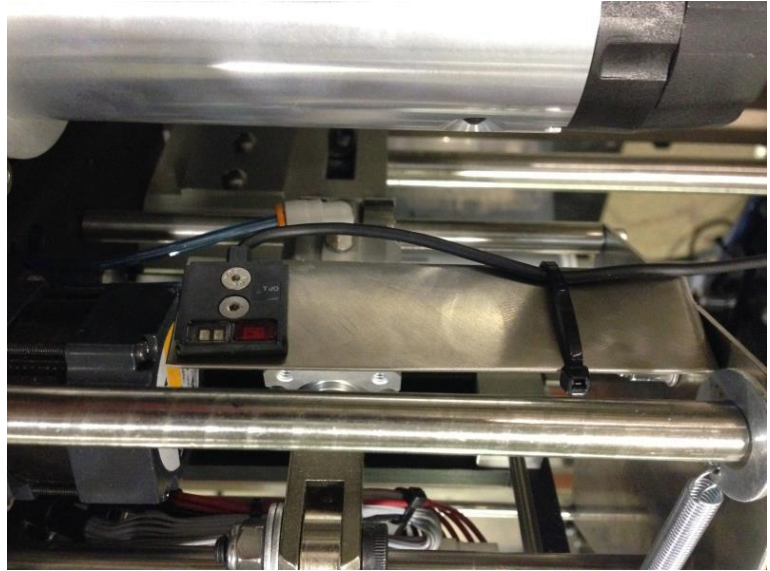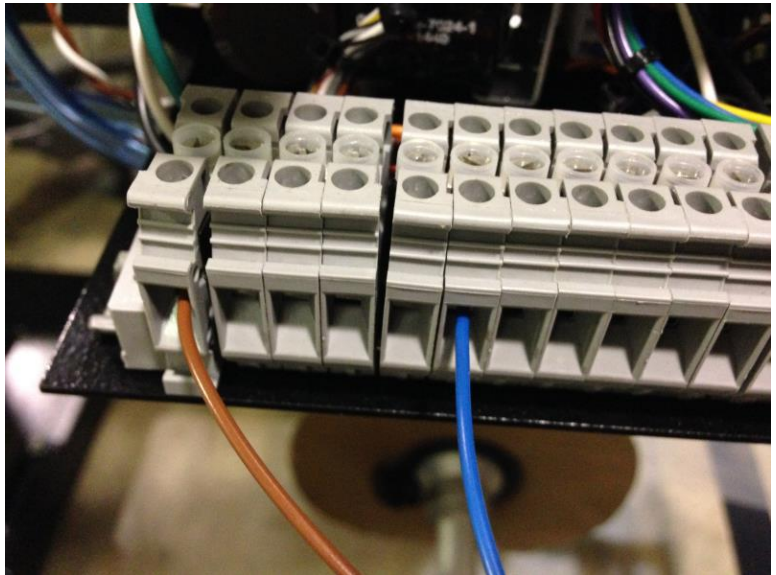Remove Side Plate from Printer

Install modified Side Plate.

The Sensor should be in this position. It may need adjusted to get the desired result

Run the cable for the second sensor along or inside the wire harness.

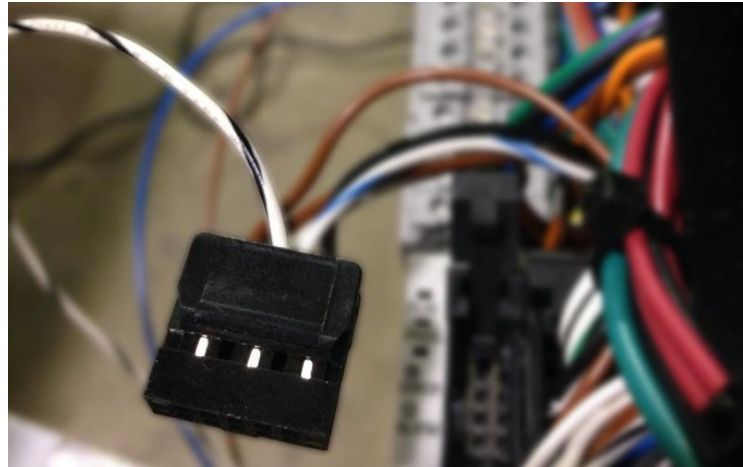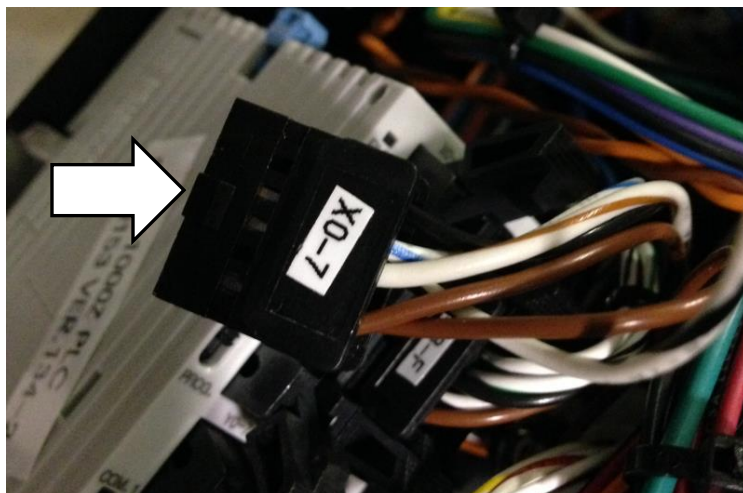Connect the green and brown cables as shown:

The white with black stripe cable connects to the X5 input.
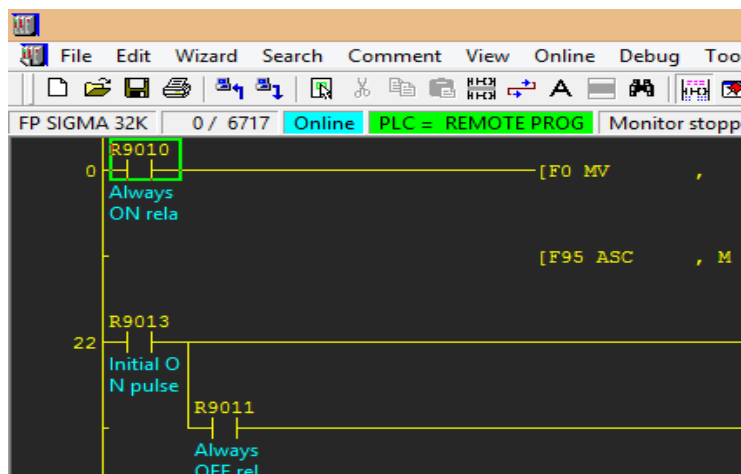
It is the middle input on the back side of the X0 – X7 PLC plug.

This is the plug.

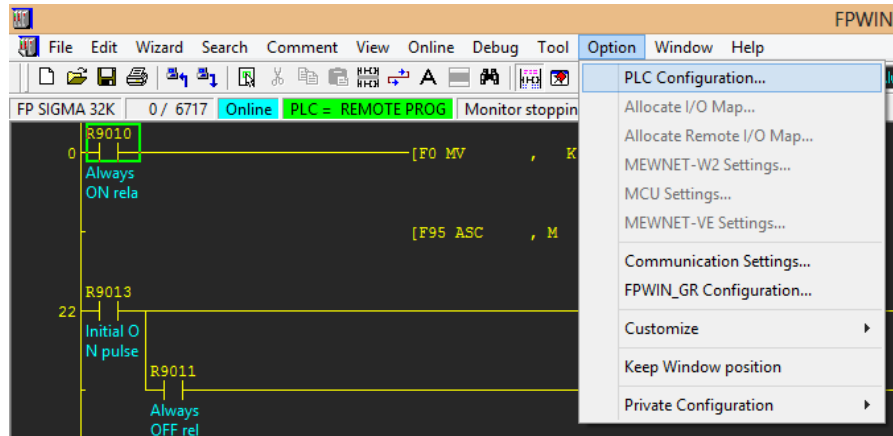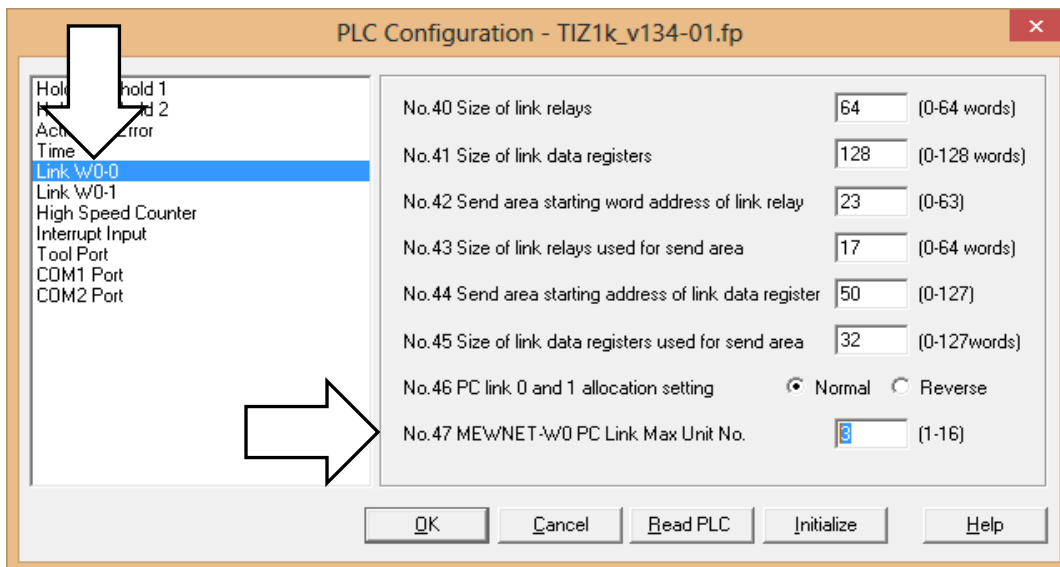Reprogram the printer PLC with the program that was emailed to you.

How To
Service Documents from APPI

After downloading the program to the PLC, go to:

Option – PLC Configuration

In the PLC Configuration screen, click "**Link W0-0**". "**No. 47 MEWNET-W0 PC Link Max Unit No.**" must be set to 3.

Even if it is already **3**, highlight it, type in **3**, and click "**OK**".

If you get asked to set PLC from **RUN** to **PROG**, click **"Yes"** or **"Sure"**.

Remember to set PLC back into **RUN** mode again

Once disconnected from the PLC, restart the Bagger. The new Ribbon Sensor will now work.