



How To

Service Documents from APPI

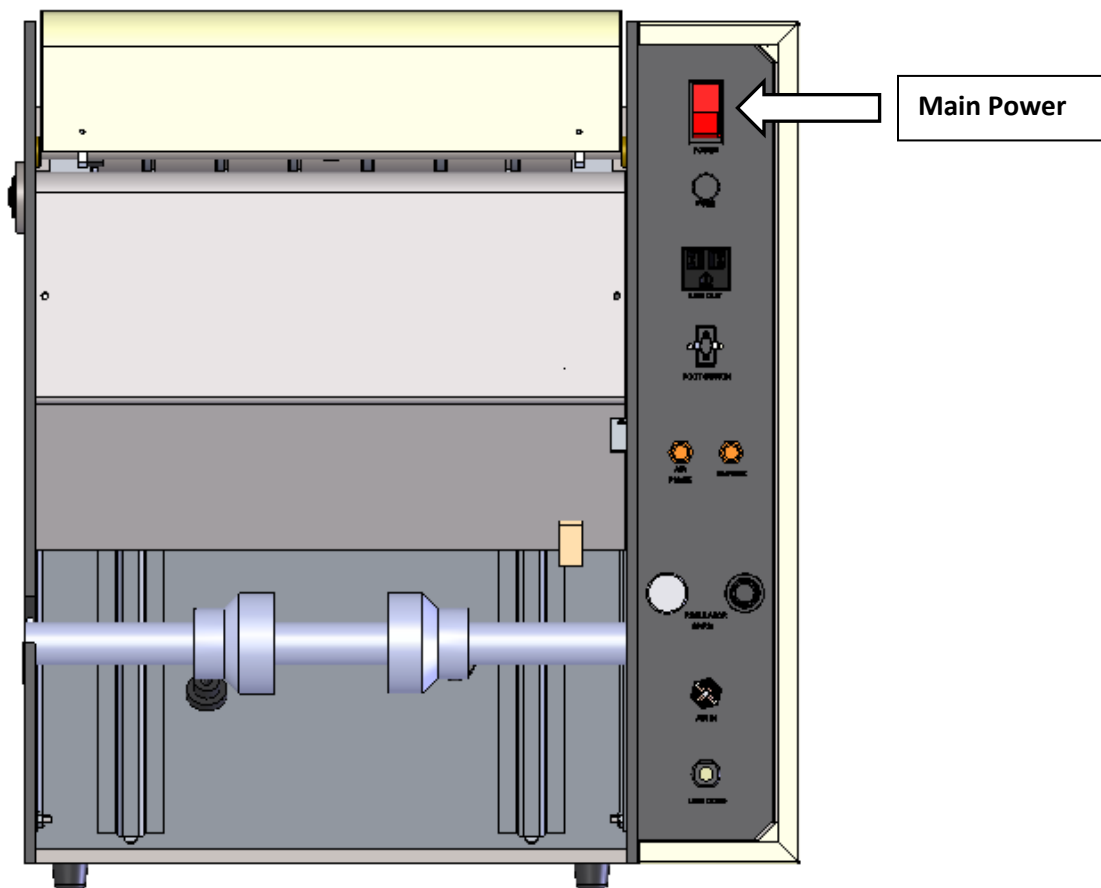
Document: #HT000014

Document Title: Remove PLC

Product(s): T-275

Procedure:

Turn Main Power OFF.

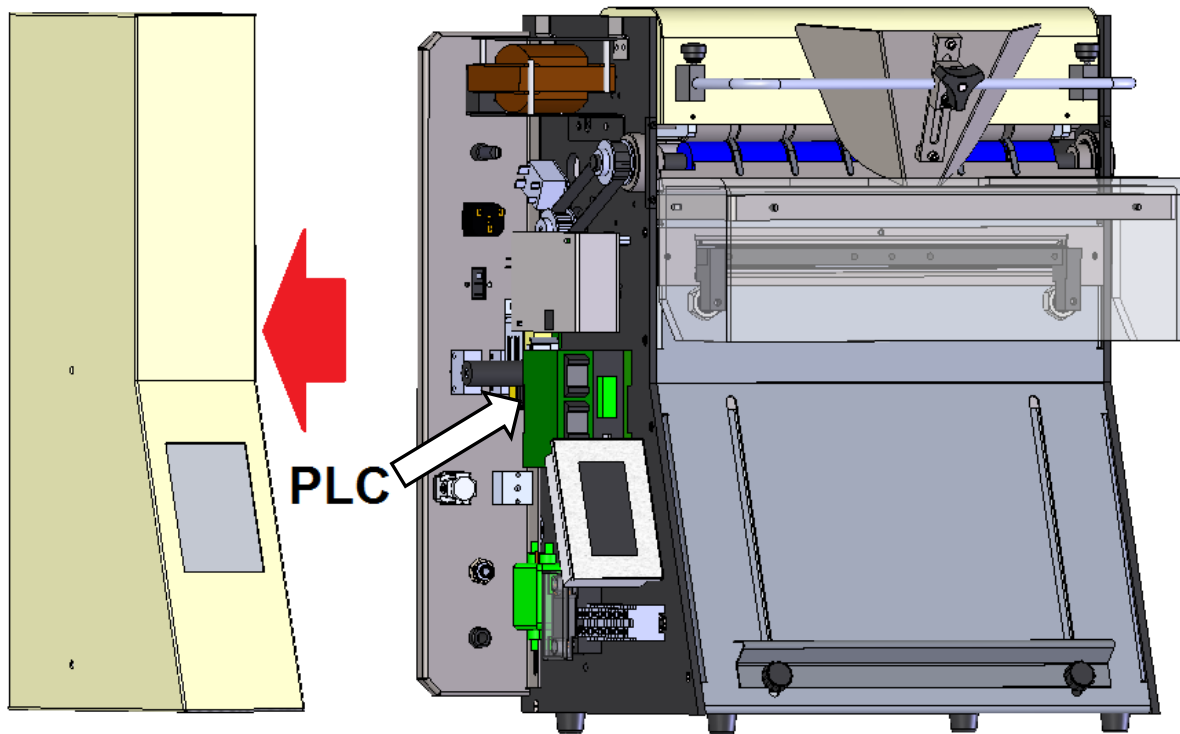




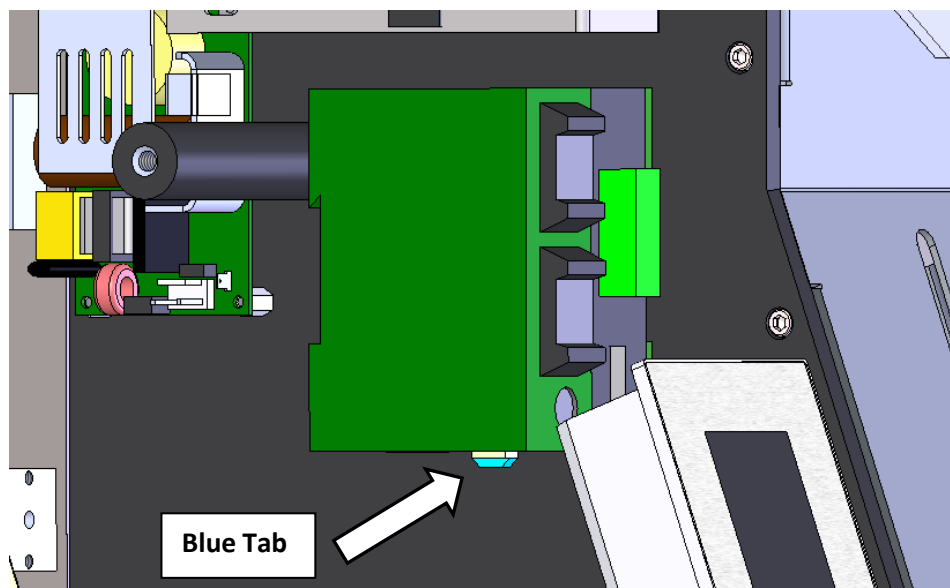
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Remove Side Panel, and locate PLC.



Locate the Blue Tabs on the bottom of the PLC. With a small screwdriver carefully pull them down to unlock the PLC and Analog Card from the Din Rail.

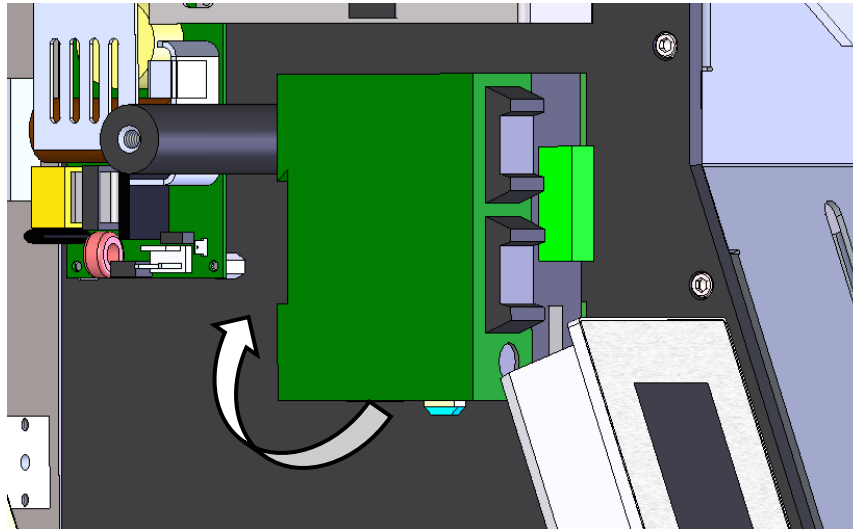




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Carefully pull the bottom of the PLC out first, and lift the PLC out.



Release the clips holding the wire connectors to the PLC, and carefully pull the connector out, noticing the connectors are labeled so they can be re-assembled properly.

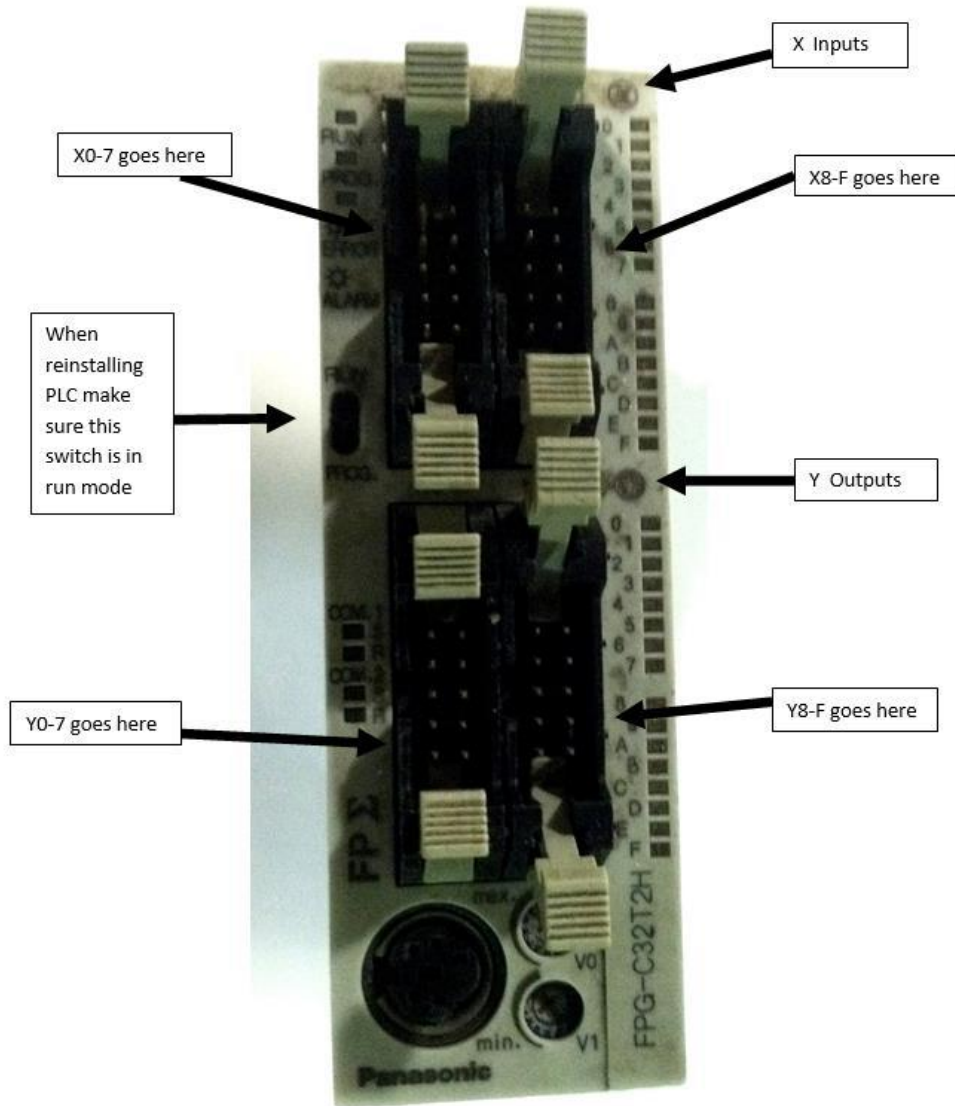




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If there are no labels on the connectors, mark the locations as follows:



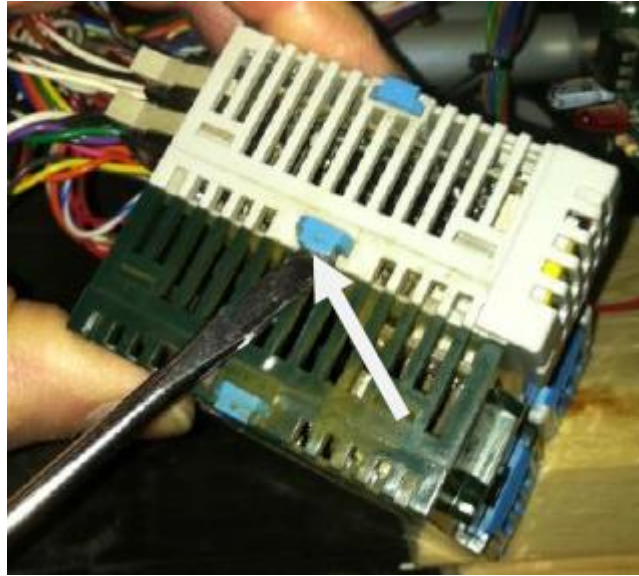
Save this for when you reinstall your PLC. *Note: make sure PLC is in RUN mode.*



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Pull out the Blue Tabs between the PLC and Analog cards, and separate the PLC from the Analog Card. Remove or disconnect all remaining cables, and lift the PLC out of the Bagger.



Completely fill out the following form, and include it when shipping PLC back for reprogramming.



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PLC Return Form

In order to ensure quick and accurate repair of your PLC, please provide the following information:

Company Name:		
Address:		
Contact Name:		
City:	State:	Zip:
Phone: ()	Email:	
Machine Model:	S/N:	
TS Version:	PLC Version:	

Reason for Return: <input type="checkbox"/> Repair <input type="checkbox"/> Reprogram <input type="checkbox"/> New Battery <input type="checkbox"/> Other	Comments:
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Please check all options currently on the Bagger:		
<input type="checkbox"/> Accumulating Funnel	<input type="checkbox"/> Insert Funnel	<input type="checkbox"/> Counting Funnel
<input type="checkbox"/> Trim Seal	<input type="checkbox"/> UF-5000	<input type="checkbox"/> Load Shelf
<input type="checkbox"/> Part Diverter	<input type="checkbox"/> Flat Seal	<input type="checkbox"/> US-5000
<input type="checkbox"/> Printer	<input type="checkbox"/> Palm Buttons	<input type="checkbox"/> Twin Seal
<input type="checkbox"/> BO-20	<input type="checkbox"/> BO-30	<input type="checkbox"/> Light Curtain
<input type="checkbox"/> Compartment Seal	<input type="checkbox"/> E-Stop	<input type="checkbox"/> Barcode Reader
<input type="checkbox"/> Medical Validation	<input type="checkbox"/> Other	

When the form is completed, please send the PLC and form to:

Advanced Poly Packaging
1360 Exeter Road – Shipping/Receiving
Akron, OH 44306
Attn: Gary Baker, Service Department