



How To

Service Documents from APPI

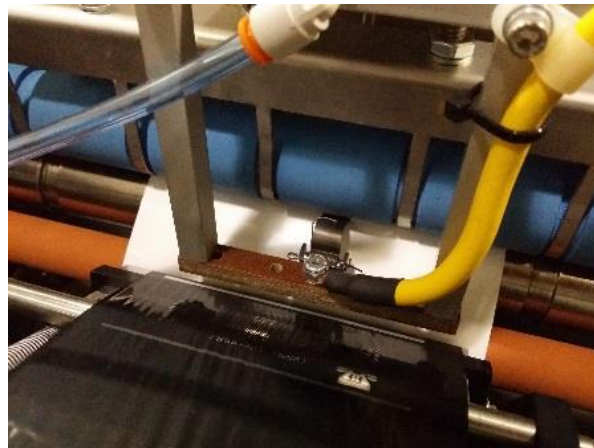
Document: #HT000182

Document Title: Run a 3-Inch Bag

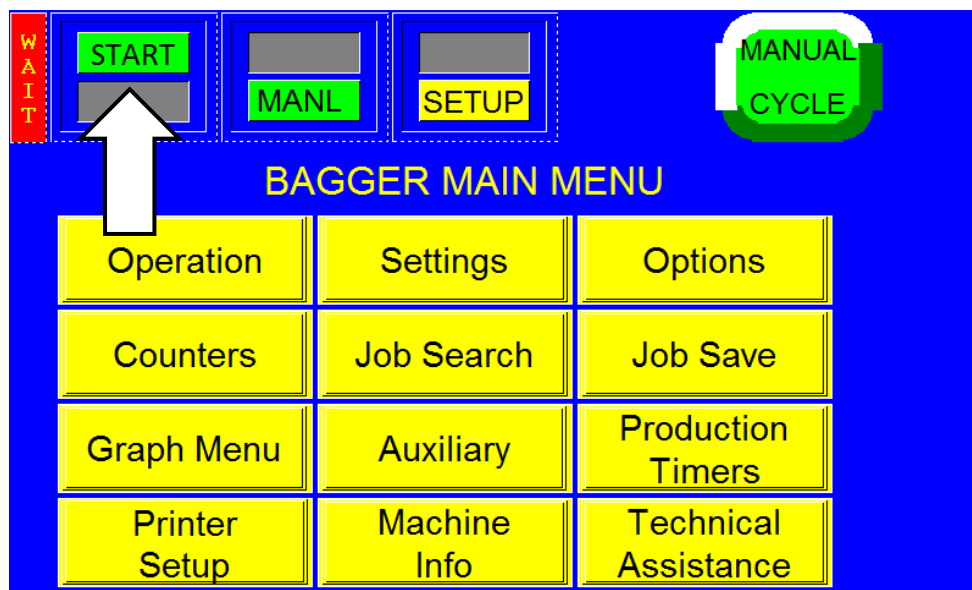
Product(s): T-300/375

Procedure:

To begin, make sure the Perforation Sensor is sitting on a bag, not on a perforation.



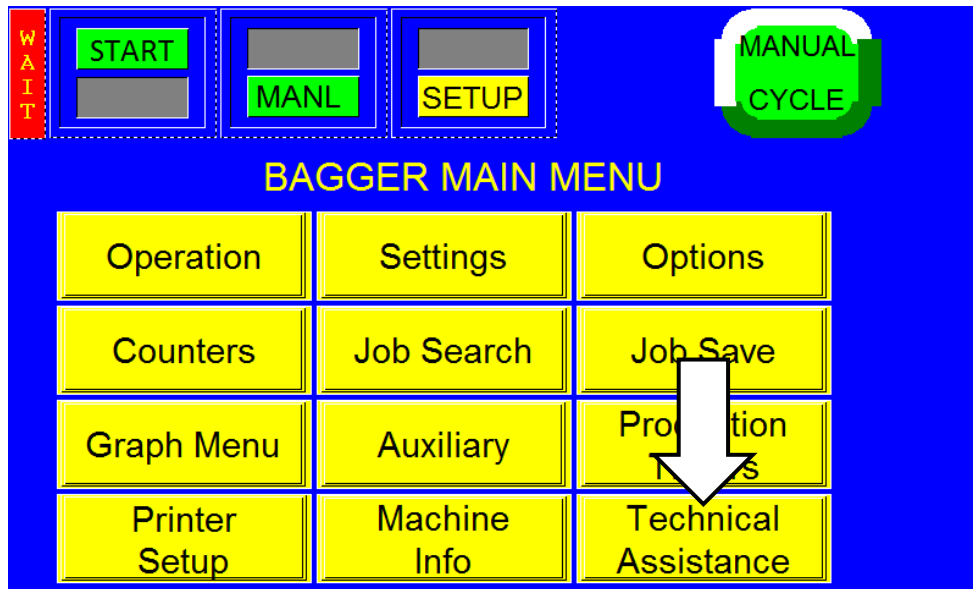
The Bagger **START/STOP** button must be in the green **START** position.





How To

Service Documents from APPI



Press Technical Assist. The passcode is 1001.

Note: The screens may differ slightly from these screenshots depending on your version.

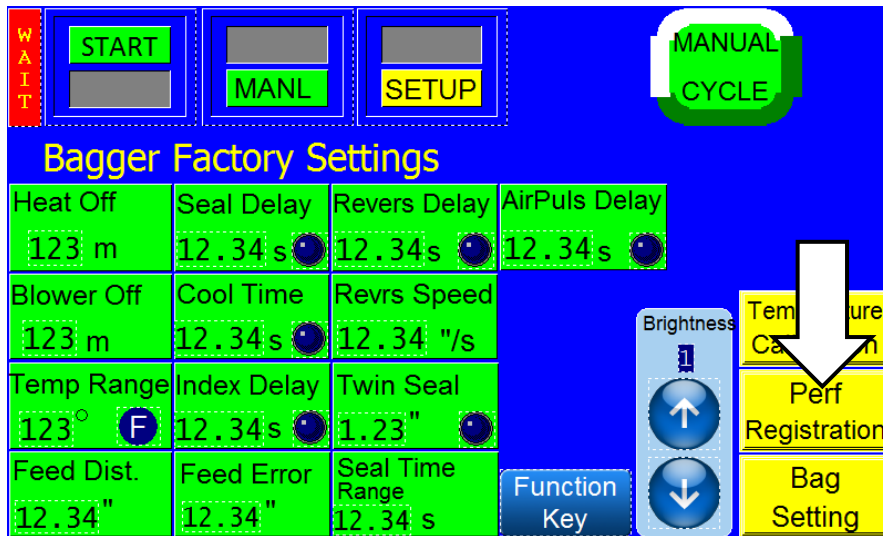


Press **Bagger Factory**.

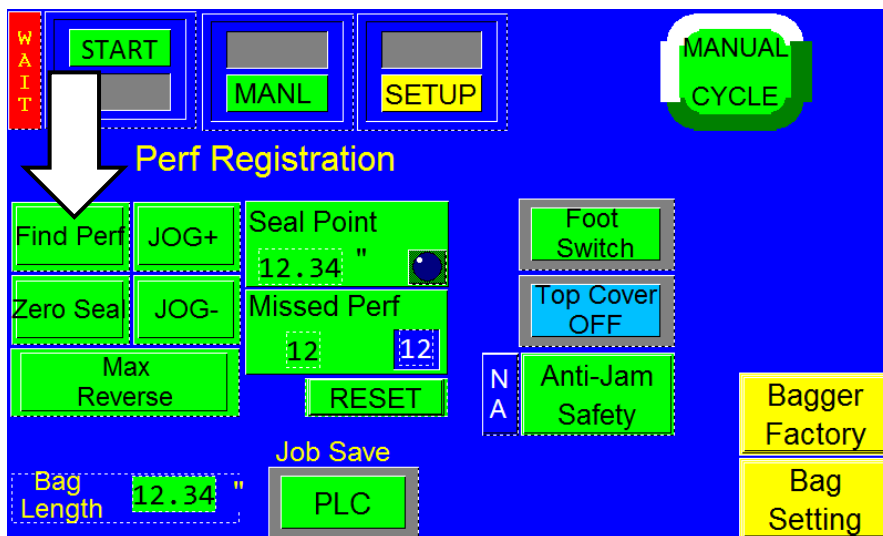


How To

Service Documents from APPI



Press Perf Registration.



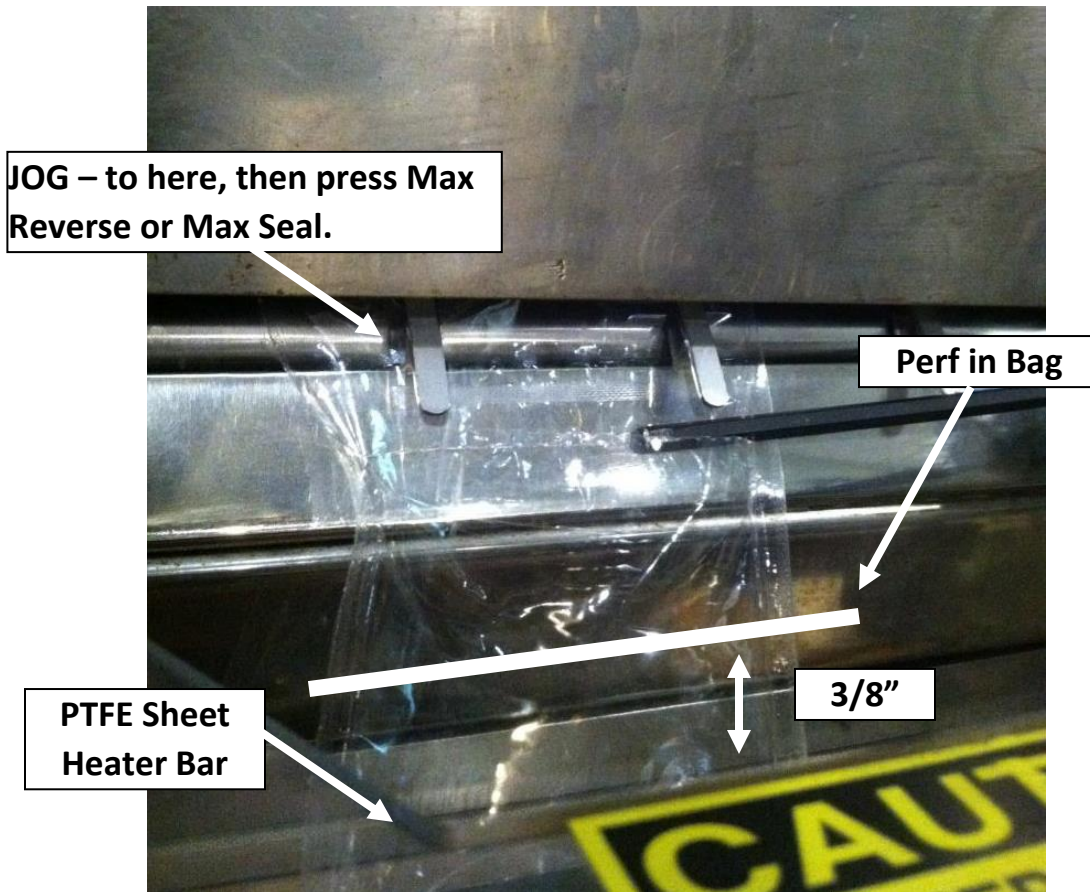
Press Find Perf. The Bagger will advance the bag until it stops on a perforation.



How To

Service Documents from APPI

Press and hold **"JOG+"** and bring the Perf on the bag down to the middle of the PTFE sheet area or the middle of the Heater Bar. Stop the bag about $\frac{3}{8}$ " above the Heater Bar gap as shown.



Press **"Zero Seal"**.

Press and hold **"JOG-"** until the perforation stops just before the Nip of the Rollers.

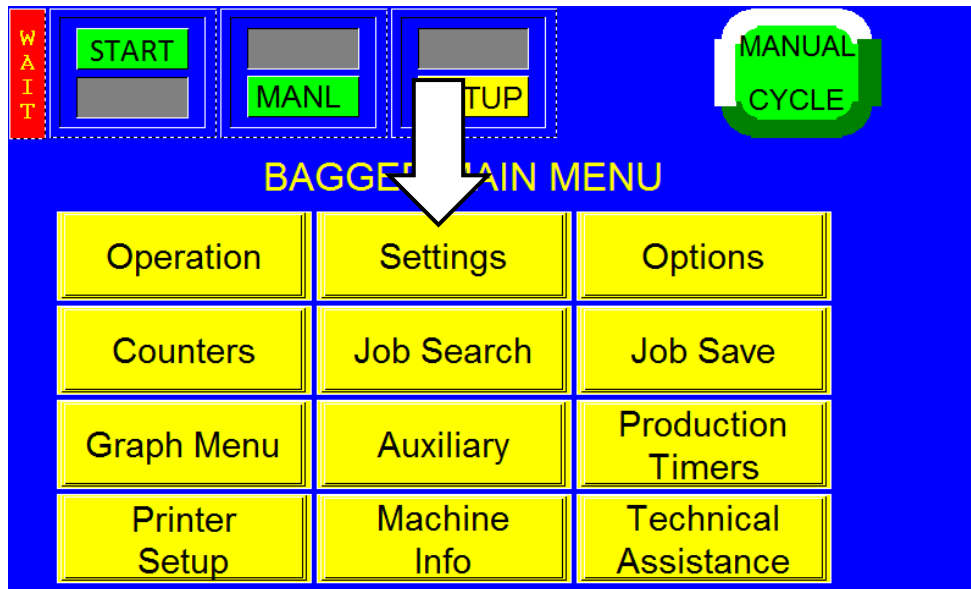
Press **"Max Reverse"** or **"Max Seal"**.

Press **"Main Menu"**.

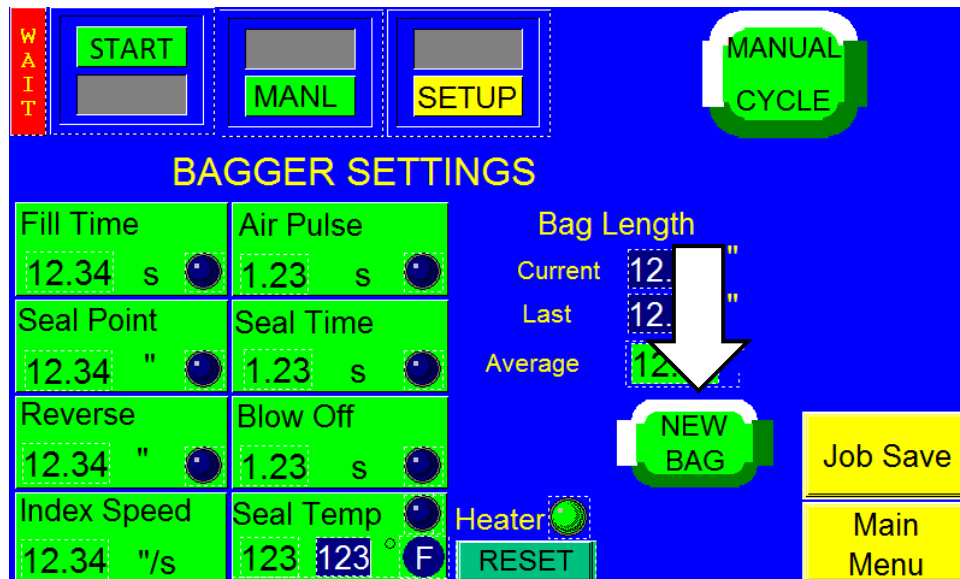


How To

Service Documents from APPI



Press "Settings".



Press "NEW BAG". Press "MANUAL CYCLE" until Bag Length Current/Last/Average is about the same numbers. This usually takes 4 to 5 cycles.