



# How To

Service Documents from APPI

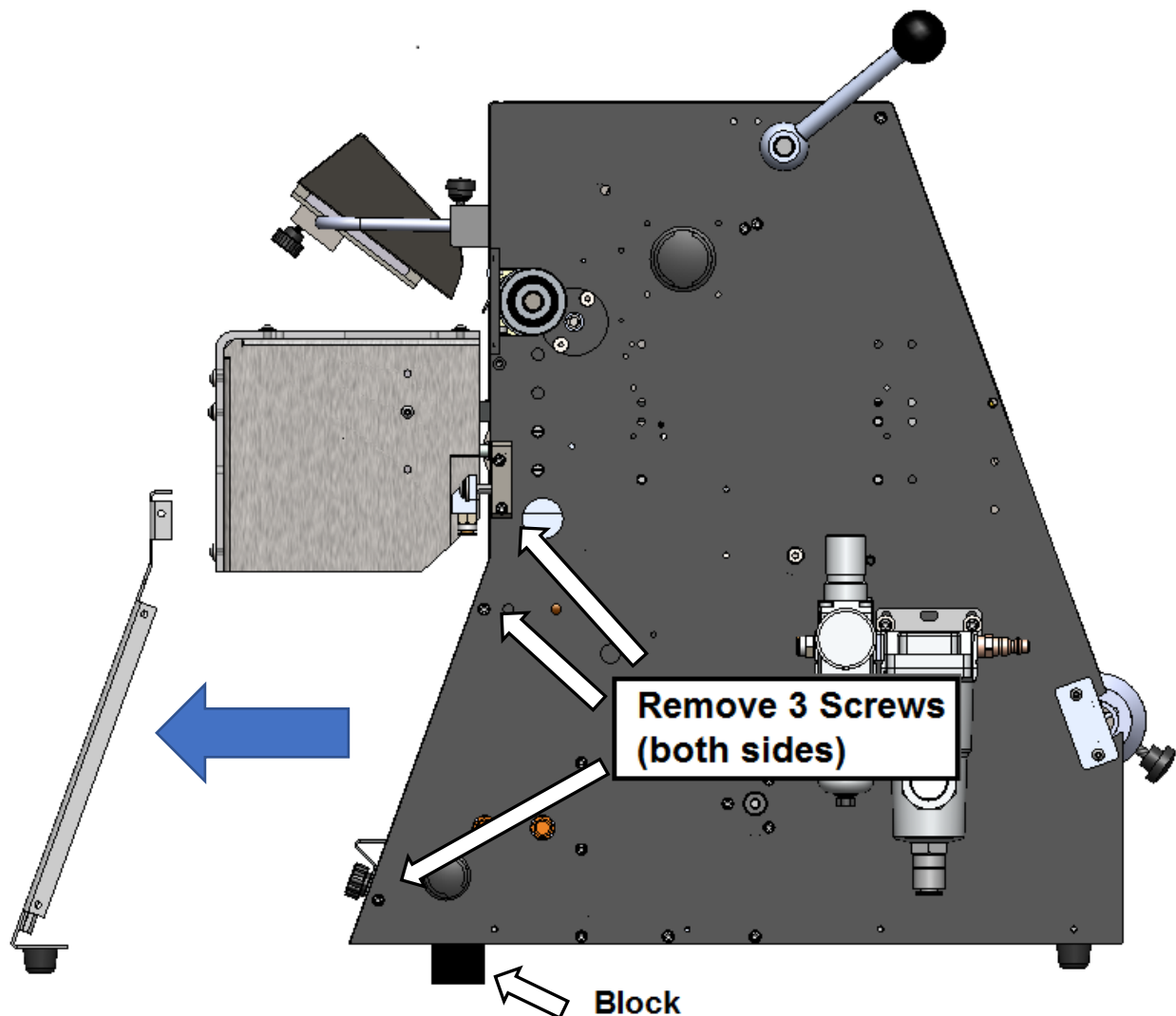
**Document: #HT000004**

**Document Title: Counting Funnel Installation**

**Product(s): T-300/375**

**Procedure:**

Place a block under the unit. Remove the bottom 3 Socket Head Screws on each side of the **Bagger**, and remove the **Front Panel**.



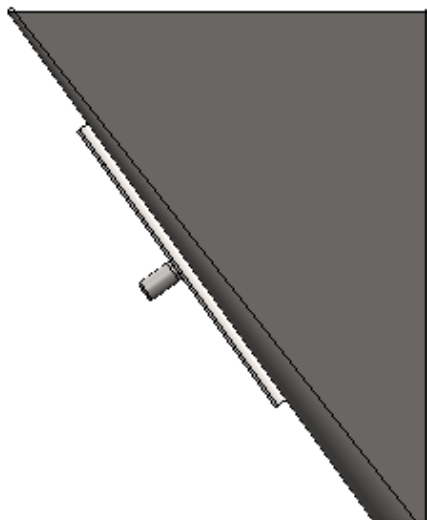
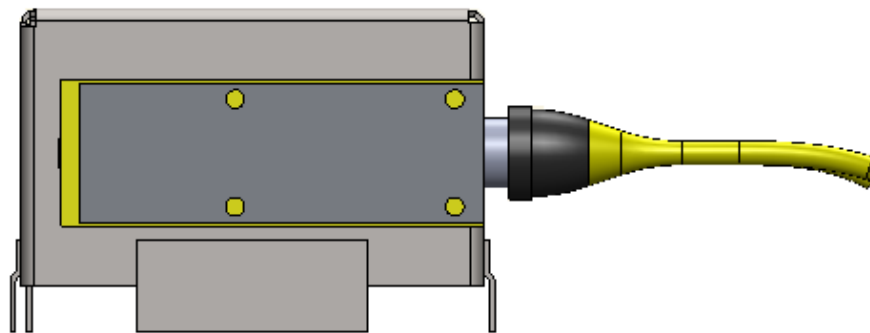


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Slide the Counting Funnel (CF-10) over the Standard Funnel.

*Note: Wires can be oriented to the front or back of the T-375.*



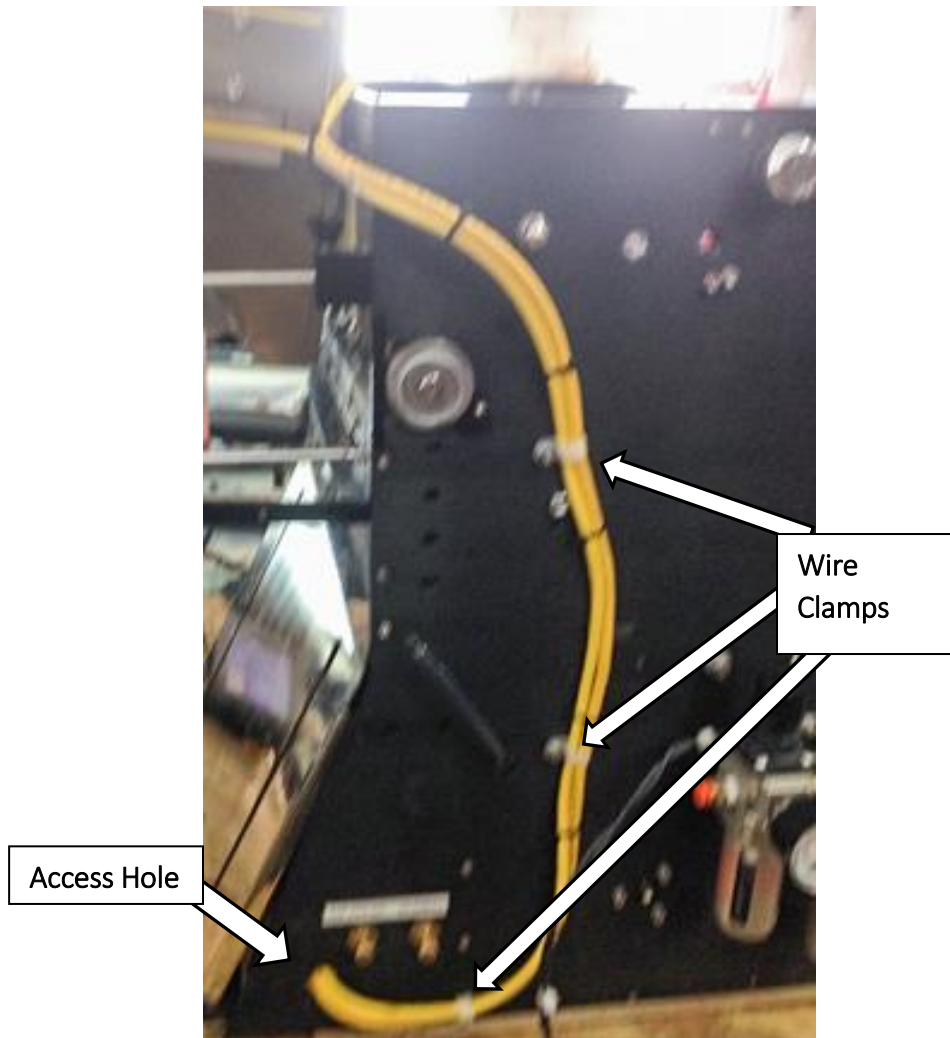


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Run the **Yellow Cables** down the side of the **Bagger** and into the access hole.

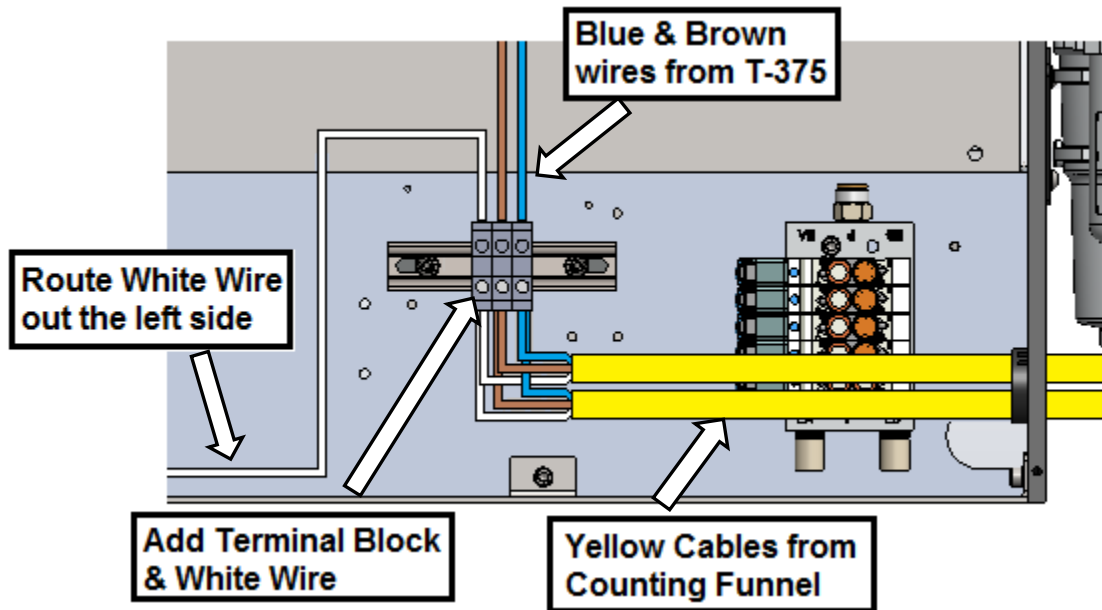
Attach the **Yellow Cables** using the supplied **Wire Clamps**.





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Connect the **Blue Wires** from both **Yellow Cables** to the **Terminal Block with Blue Wires**.

Connect the **Brown Wires** from both **Yellow Cables** to the **Terminal Block with Brown Wires**.

Attach the supplied **Terminal Block** to the **DIN Rail**.

Attach the **White Wire** from the **Yellow Cable** to the **Terminal Block**.

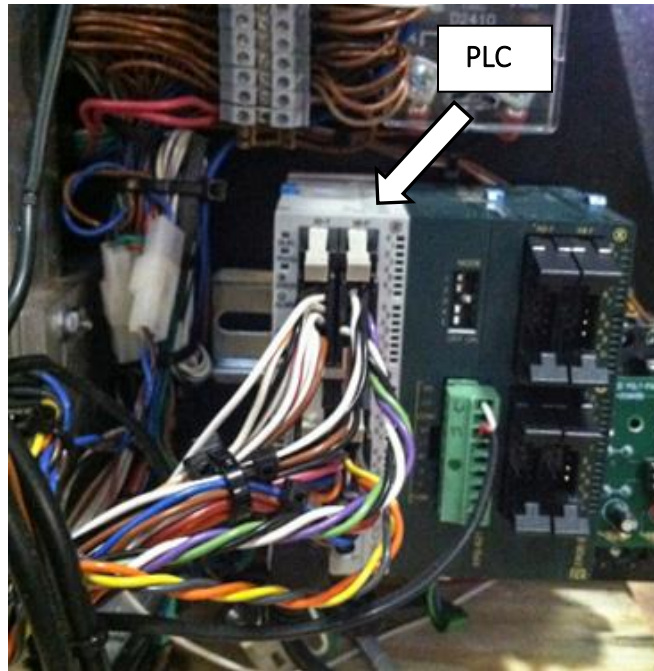
Route the **White Wire** out the left side of **Bagger**.



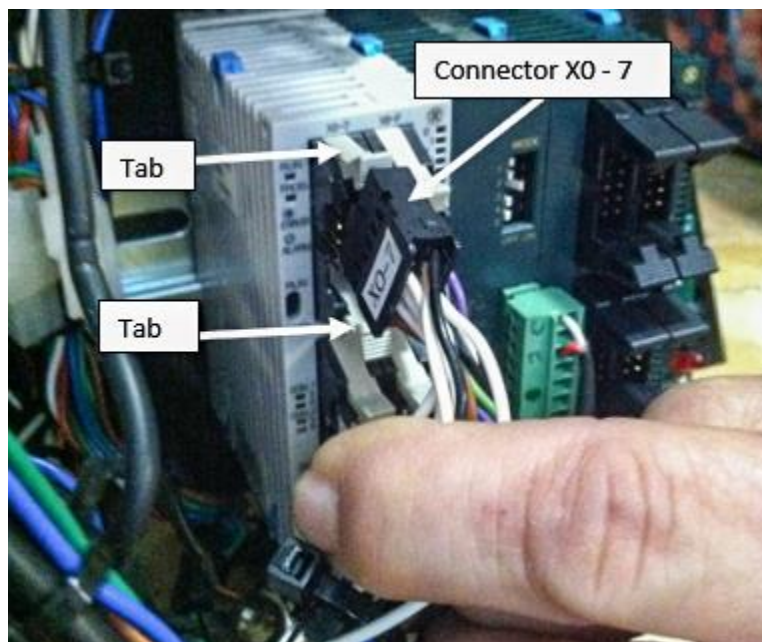
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Attaching **White** Wire to the PLC:



Pull the 2 Tabs back to release the connector X0 - 7



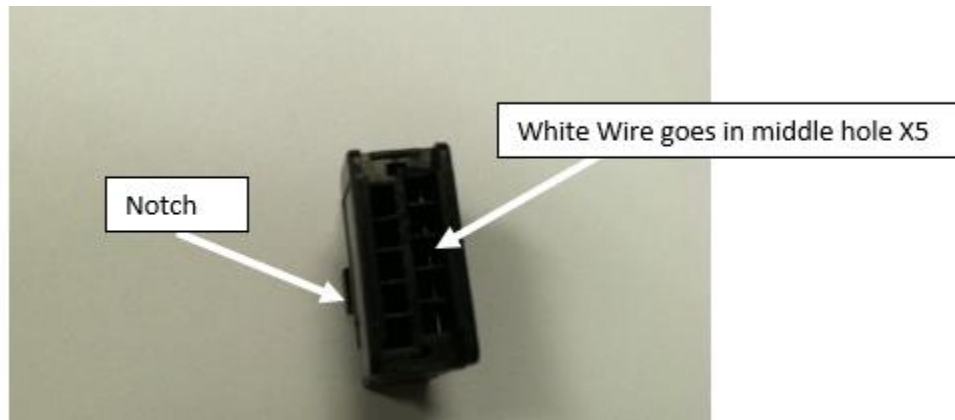


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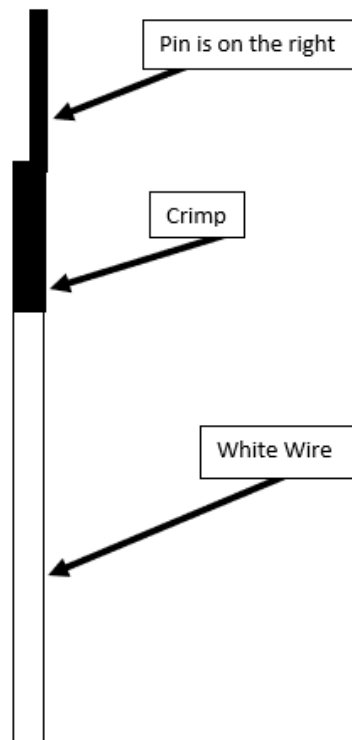
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Notice the Notch on the left side of the **X0 – 7 Connector** (the wires have been removed for better view).

*Do not pull any Wires out.*



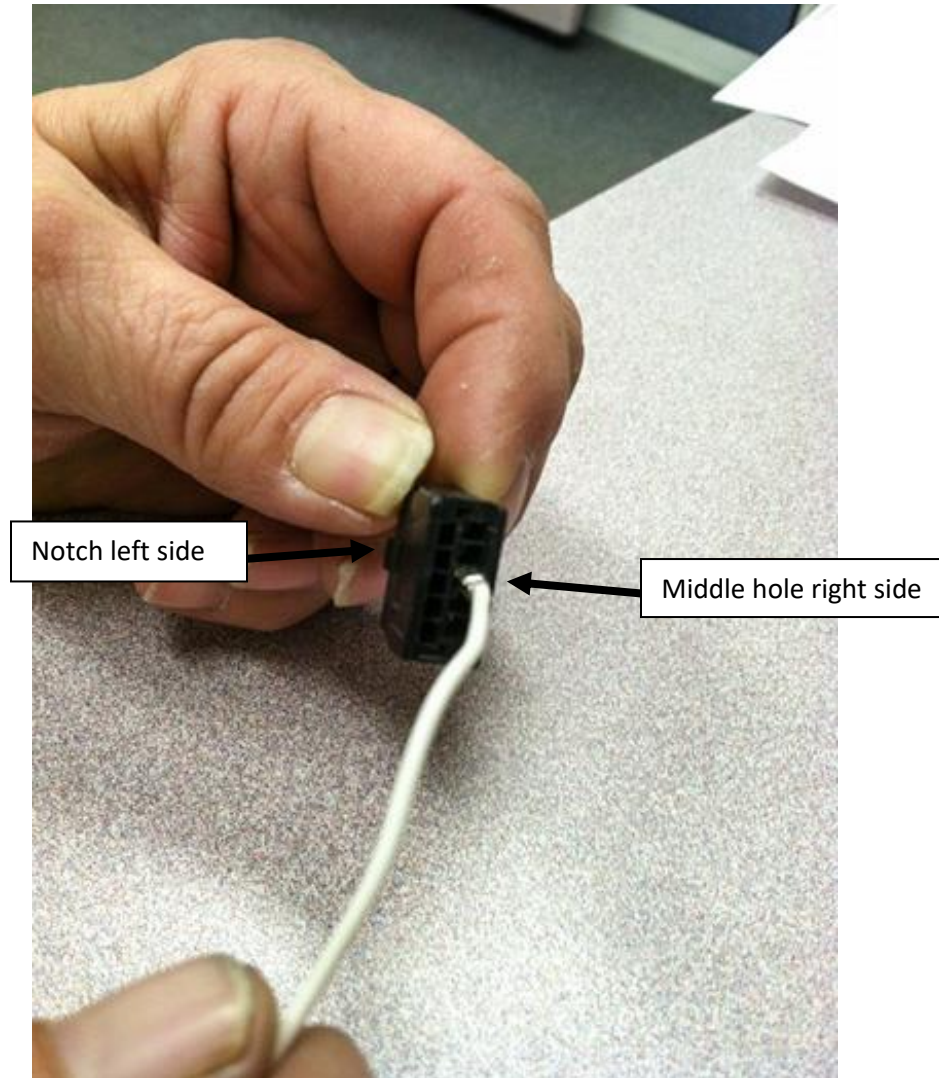
Notice the pin on the **White Wire** is on the right side of the Wire.





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Carefully push the Pin in with the right side of the pin facing the right side of the Connector in middle hole.





# How To

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Carefully put the Connector back into the PLC



Move both Tabs back in to lock the Connector in place





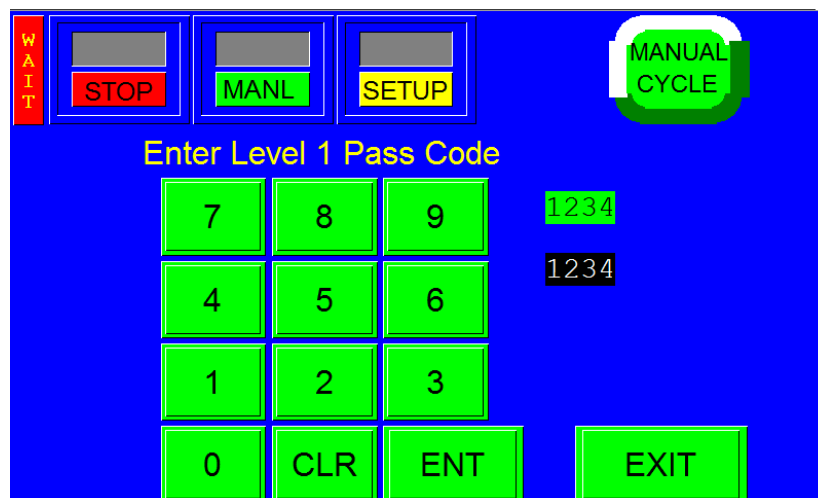
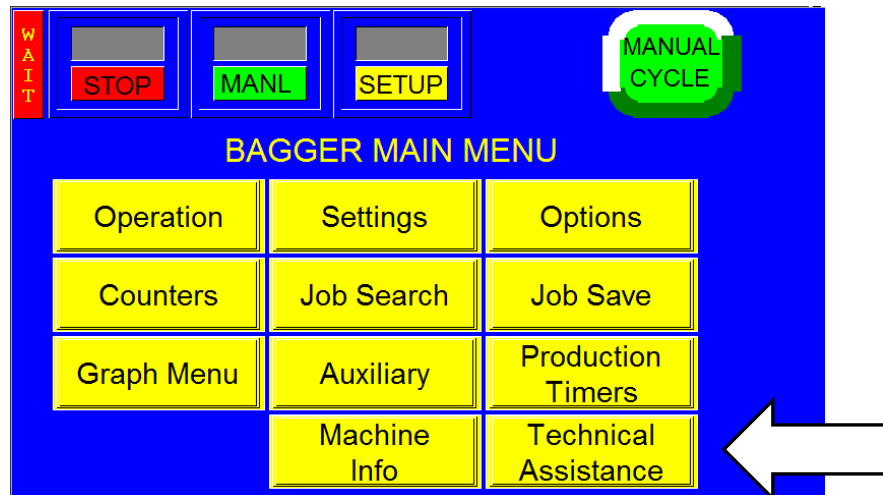


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### Activate Counting Funnel

From the “Main Menu” press “Technical Assistance”.



Press “1001” then press “Enter”.

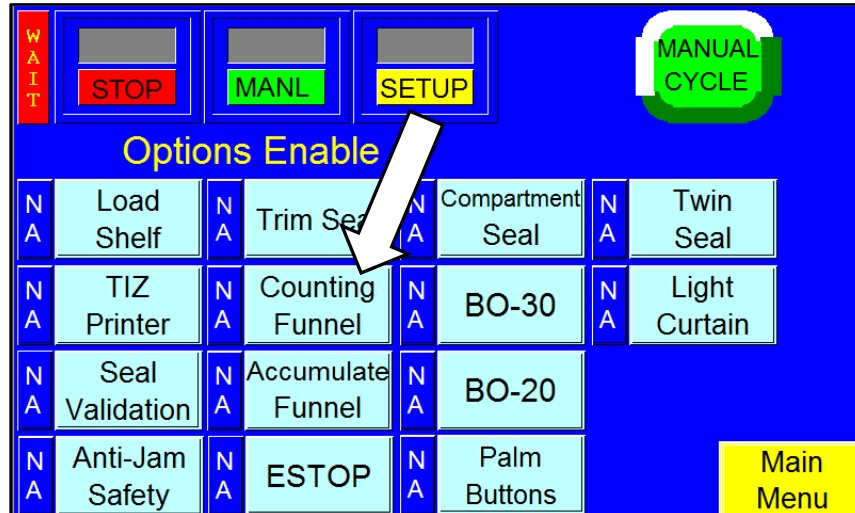


# How To

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Press "Option Activation"



Press "Counting Funnel"

Press "Activate Option"

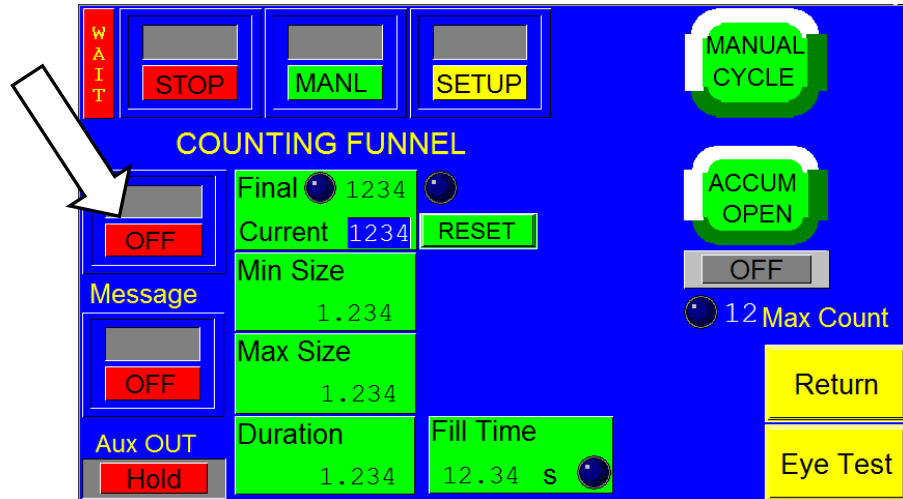
Press "0904" then "Enter"

The Screen shows "Active"



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Return to the “Counting Funnel” screen and press “OFF”

The Counting Funnel option is now activated.