



# How To

## Service Documents from APPI

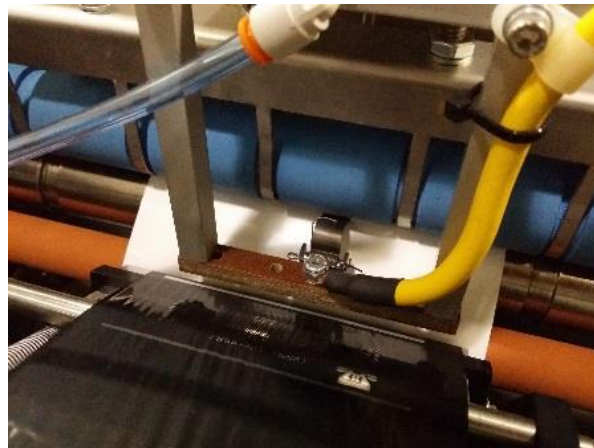
**Document: #HT000108**

**Document Title: Bag Registration**

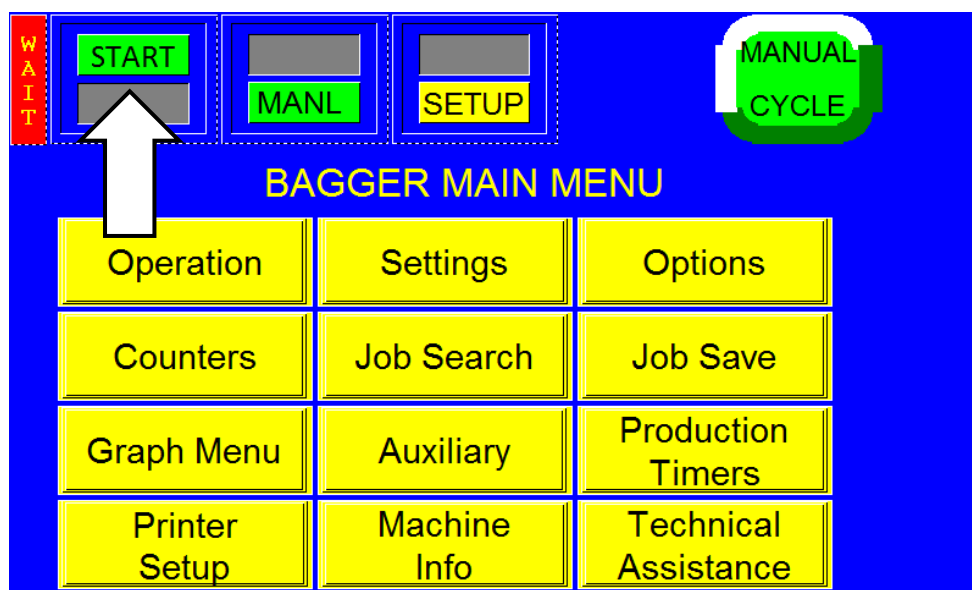
**Product(s): T-300/375**

**Procedure:**

To begin, make sure the Perforation Sensor is sitting on a bag, not on a perforation.



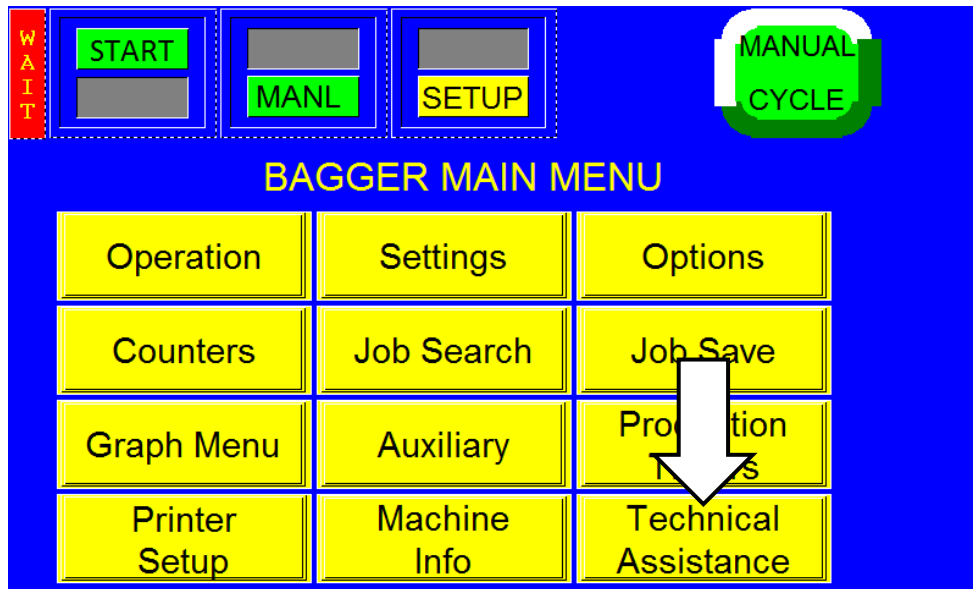
The Bagger **START/STOP** button must be in the green **START** position.





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## Service Documents from APPI



Press Technical Assist. The passcode is 1001.

*Note: The screens may differ slightly from these screenshots depending on your version.*

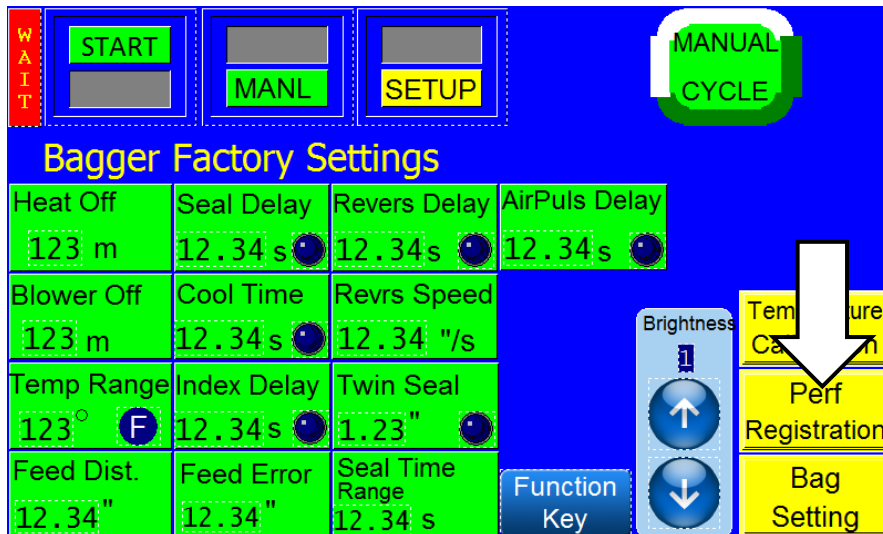


Press **Bagger Factory**.

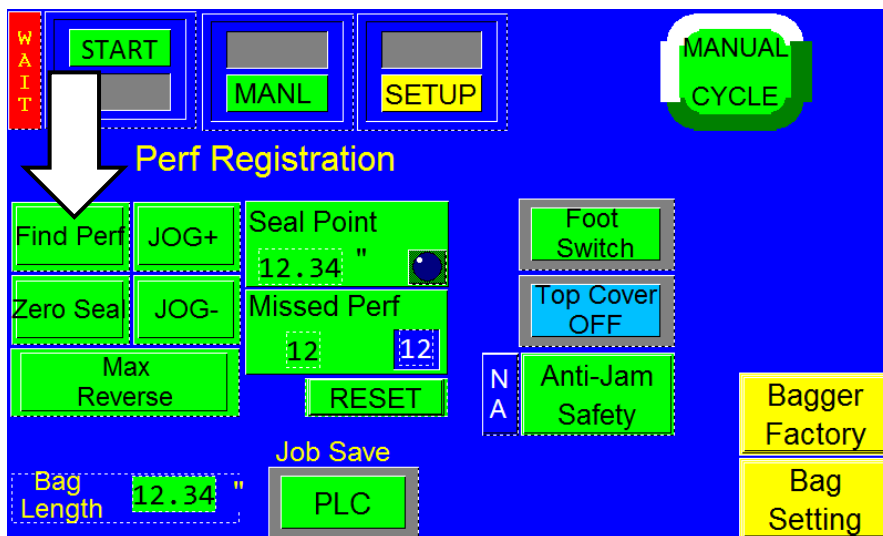


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## Service Documents from APPI



Press Perf Registration.



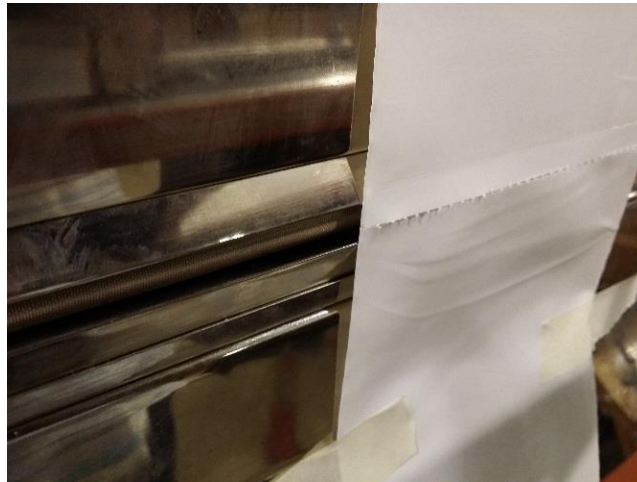
Press Find Perf. The Bagger will advance the bag until it stops on a perforation.



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Press and hold **“JOG+”** on the **Perf Registration Screen** until the perforation that was under the perforation sensor is right in front of the Sealer Bar, in the middle of the opening.



It is normal for the bagger to advance the bag very slowly.

Press **“Zero Seal”**.



Press and hold **“JOG-”** until the perforation is under the fingers.

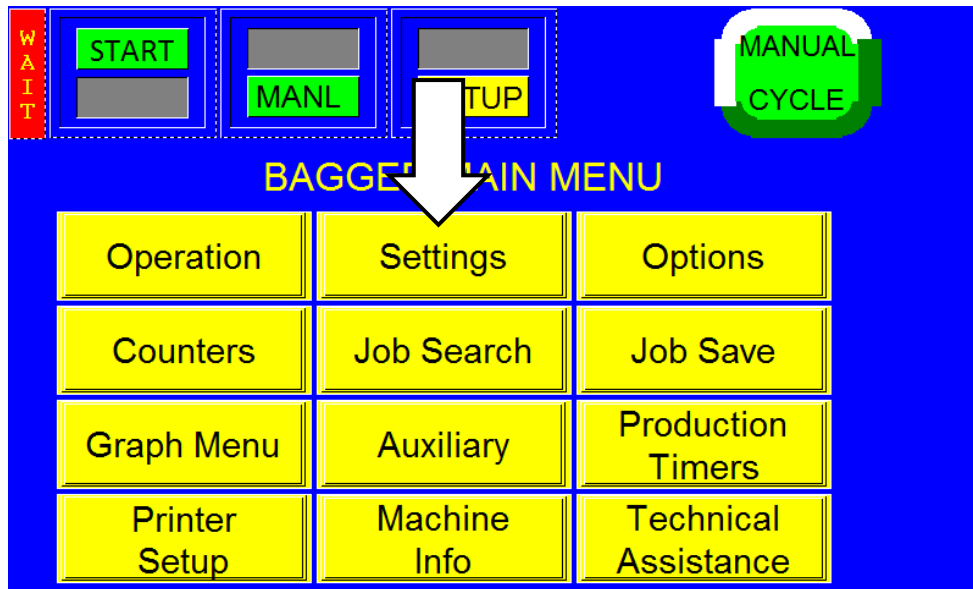
Press **“Max Reverse”**.

Press **“Main Menu”**.

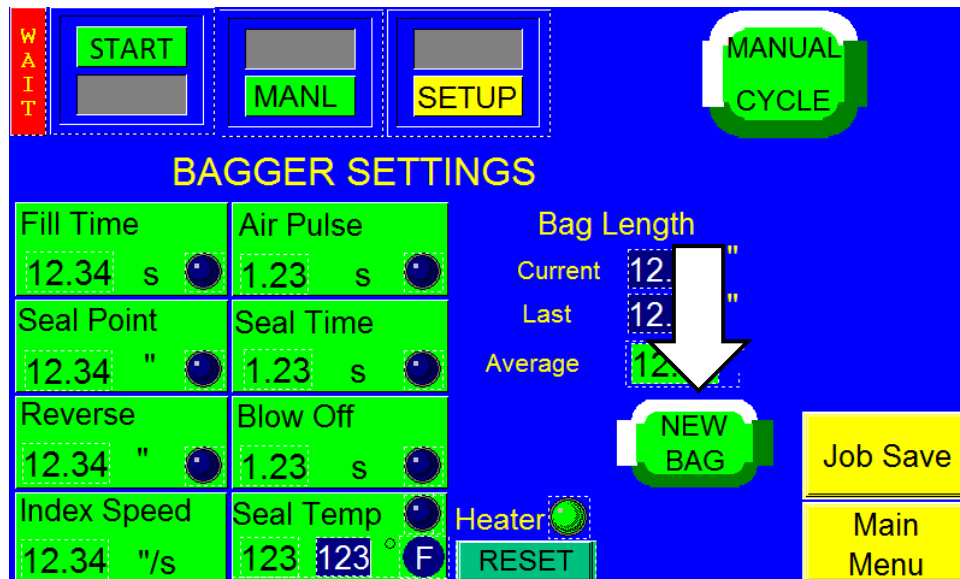


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## Service Documents from APPI



Press "Settings".



Press "NEW BAG". Press "MANUAL CYCLE" until Bag Length Current/Last/Average is about the same numbers. This usually takes 4 to 5 cycles.