



How To

Service Documents from APPI

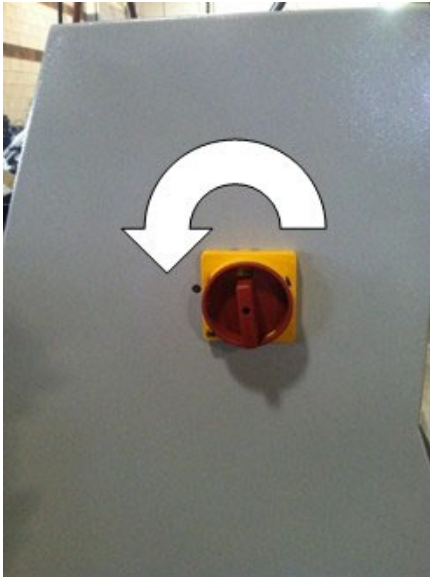
Document: #HT000187

Document Title: How to PLC removal

Product(s): T-300 / T-375

Battery Part # TP-214111

Procedure:



Power On



Power Off

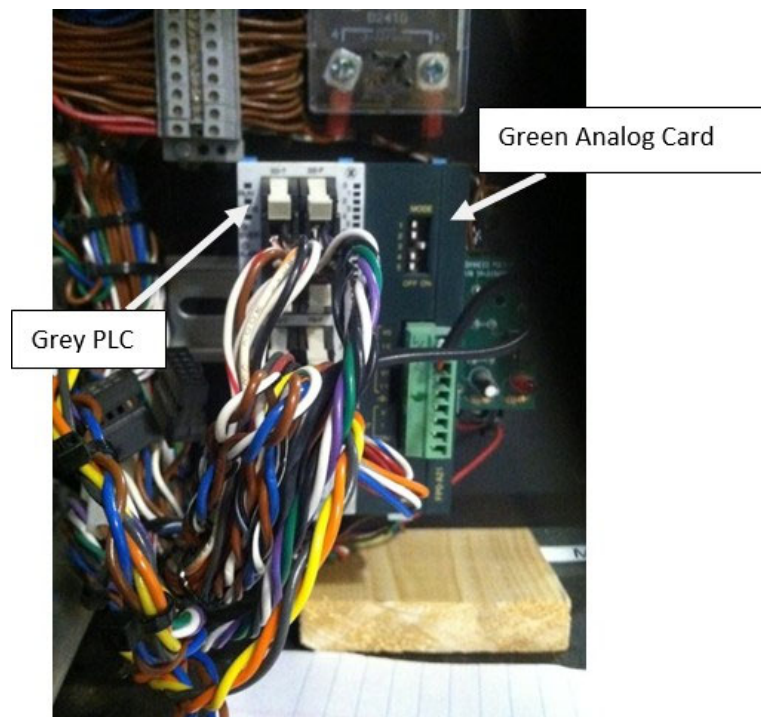
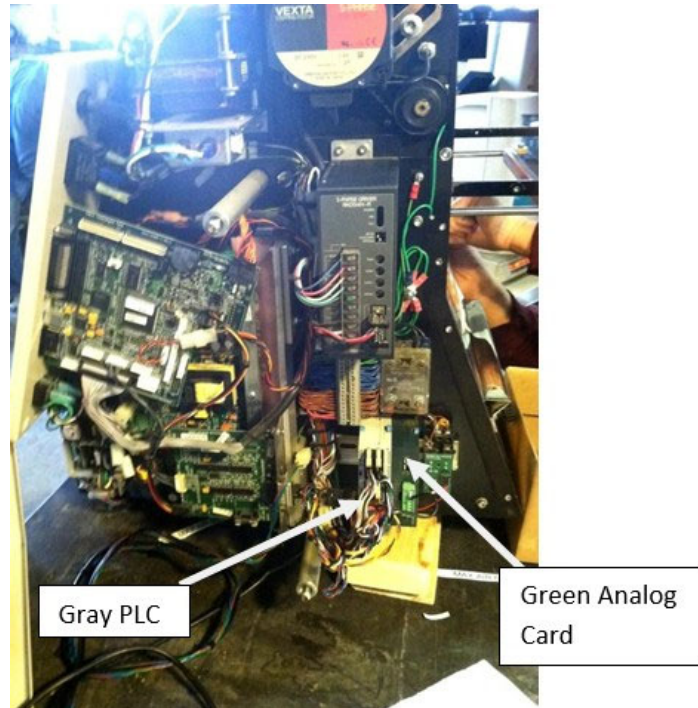
If your Bagger has a Main Power Lockout Switch, turn it counter clockwise to OFF.

Remove the two Button Head Screws holding the side panel on and remove side panel.



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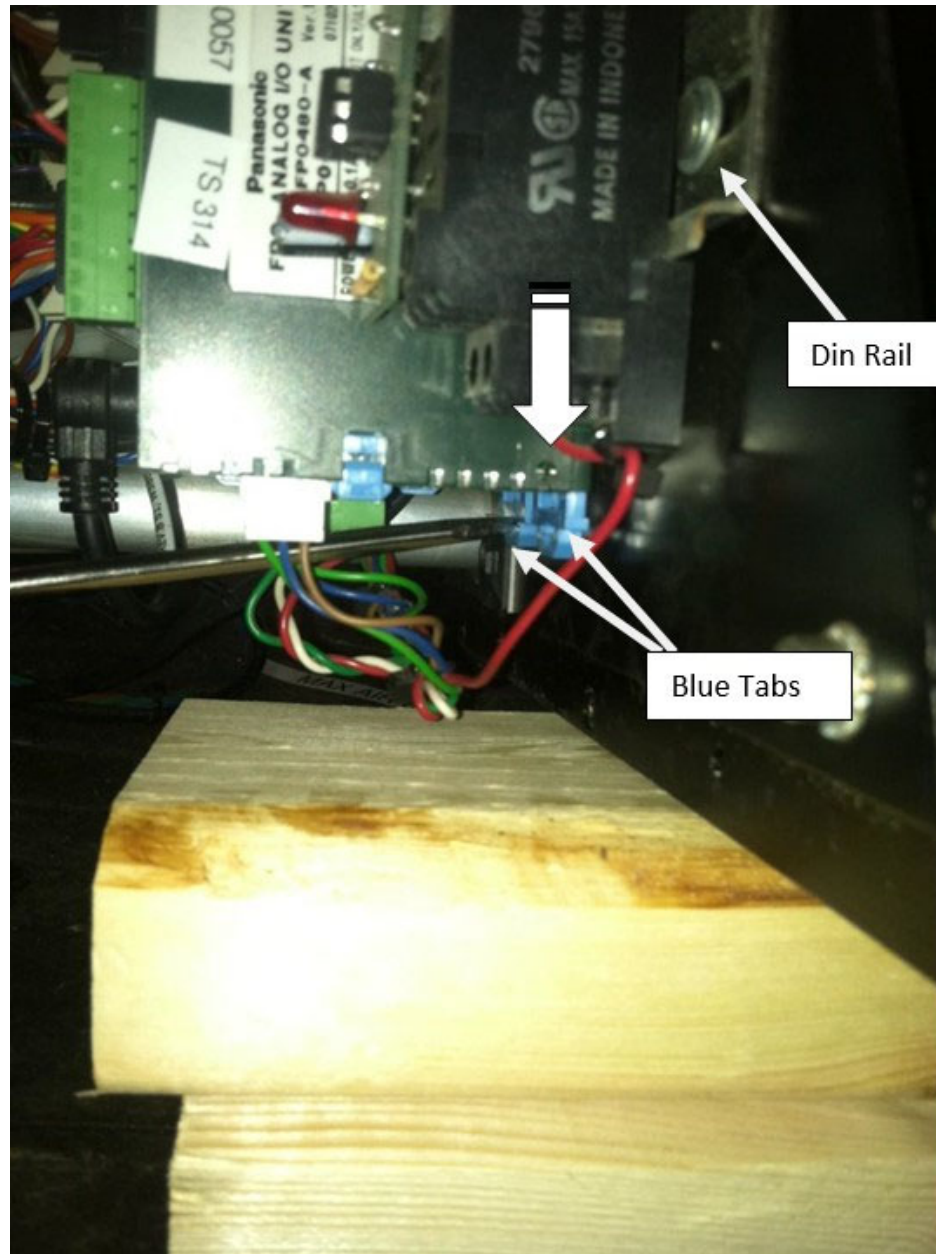


Close Up View



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Locate the two Blue Tabs on the bottom of the PLC. With a small screwdriver carefully pull them down to unlock the PLC and Analog Card from the Din Rail.

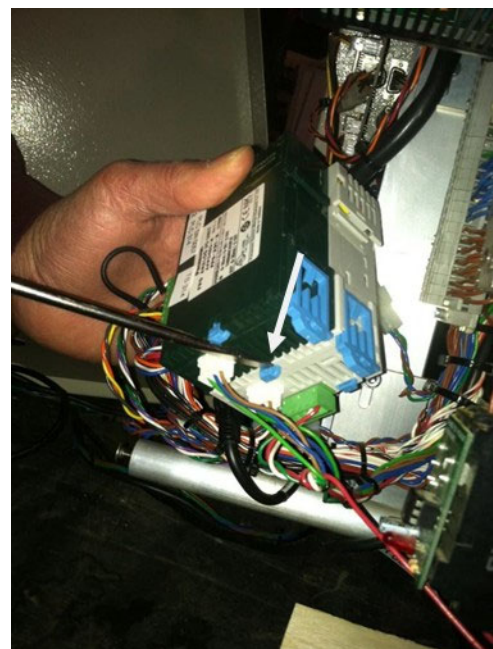


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Carefully pull the bottom out first.



Lift PLC out



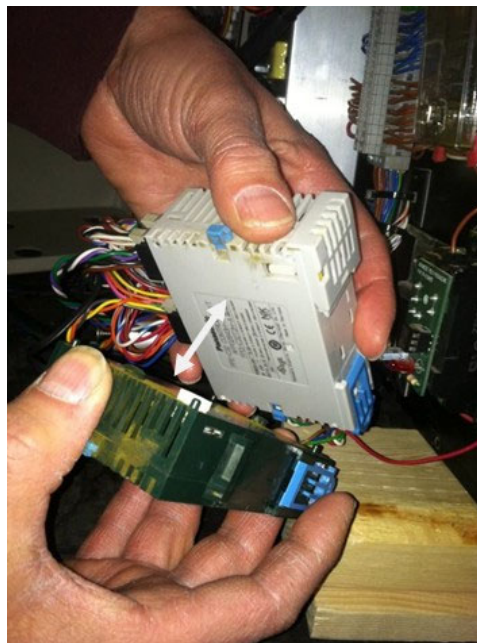
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In-between the PLC and the Analog Card on the bottom, pull the Blue Tab out.



Pull the Blue Tab out on the top.

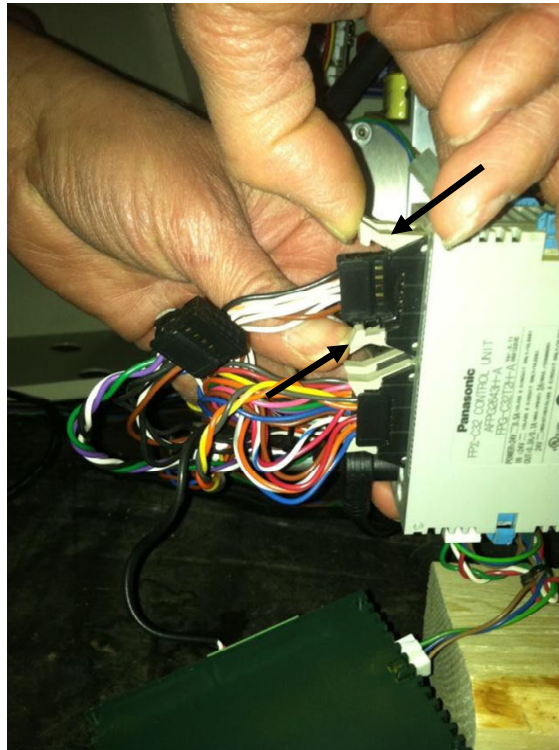




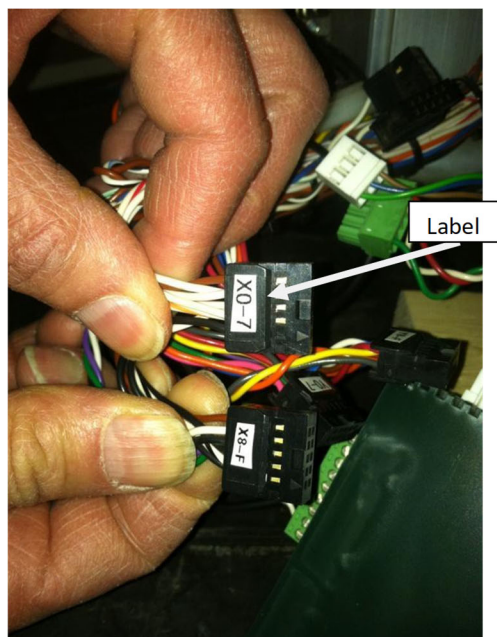
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Carefully separate the PLC from the Analog Card



Carefully pull back the two clips holding the wire connector.

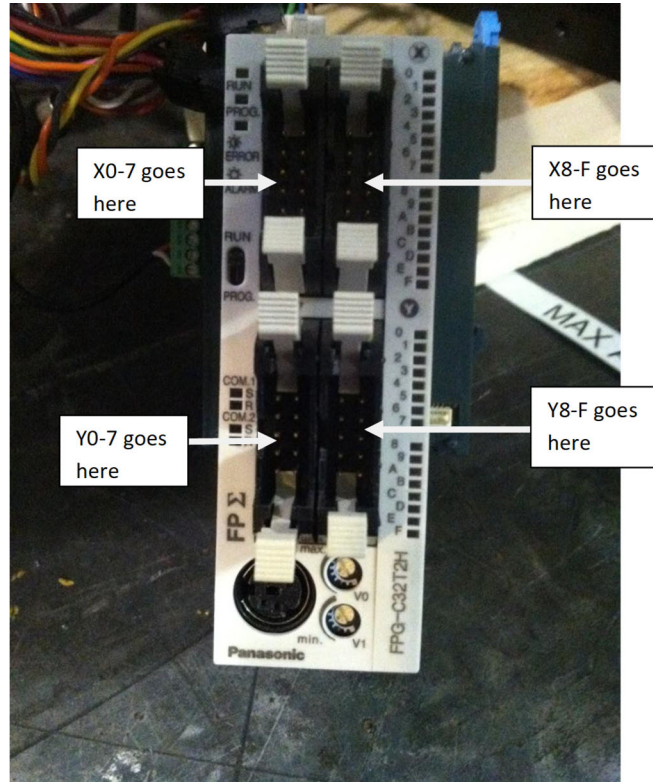




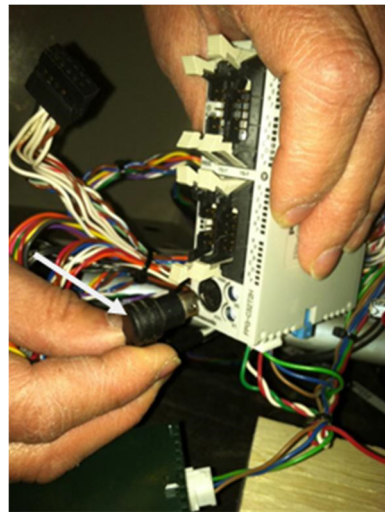
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Carefully pull connector out. Notice the Connectors have a label on them. X means input, and Y means output. They are labeled so they can be put back together properly. If there are no Labels be sure to mark connectors for their locations on PLC.



Un-plug the Black Com. Connector.

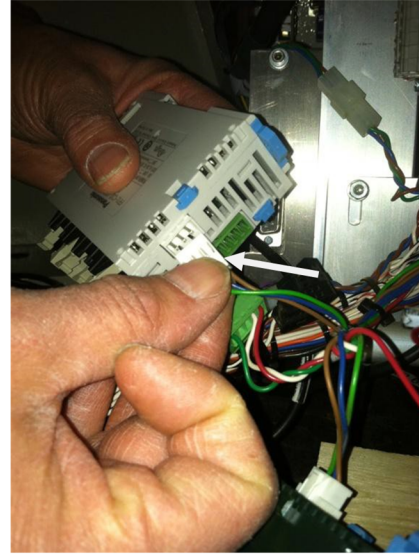




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On the bottom of the PLC, disconnect the Green Connector, and the White Connector.



PLEASE COMPLETELY FILL OUT FORM ON NEXT PAGE AND INCLUDE IT WITH PLC



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PLC Return Form

In order to ensure quick and accurate repair of your PLC, please provide the following information:

Company Name:	
Address:	
Contact Name:	Distributor (If Applicable):
City:	State: Zip:
Phone: ()	Email:
PO Number:	Preferred Shipping Method:
Machine Model:	S/N:
TS Version:	PLC Version:

Reason for Return:	Comments:
<input type="checkbox"/> D Repair <input type="checkbox"/> D Reprogram <input type="checkbox"/> D New Battery <input type="checkbox"/> D Other	

Please check all options currently on the Bagger:		
<input type="checkbox"/> Accumulating Funnel	<input type="checkbox"/> Insert Funnel	<input type="checkbox"/> Counting Funnel
<input type="checkbox"/> Trim Seal	<input type="checkbox"/> UF-5000	<input type="checkbox"/> Load Shelf
<input type="checkbox"/> Part Diverter	<input type="checkbox"/> Flat Seal	<input type="checkbox"/> US-5000
<input type="checkbox"/> Printer	<input type="checkbox"/> Palm Buttons	<input type="checkbox"/> Twin Seal
<input type="checkbox"/> BO-20	<input type="checkbox"/> BO-30	<input type="checkbox"/> Light Curtain
<input type="checkbox"/> Compartment Seal	<input type="checkbox"/> E-Stop	<input type="checkbox"/> Barcode Reader
<input type="checkbox"/> Medical Validation	<input type="checkbox"/> Other	

When the form is completed, please send the PLC and form to:

Advanced Poly Packaging
220 Ascot Parkway - Shipping/Receiving
Akron, OH 44223
Attn: Gary Baker, Service Department