



How To

Service Documents from APPI

Document: #HT000105

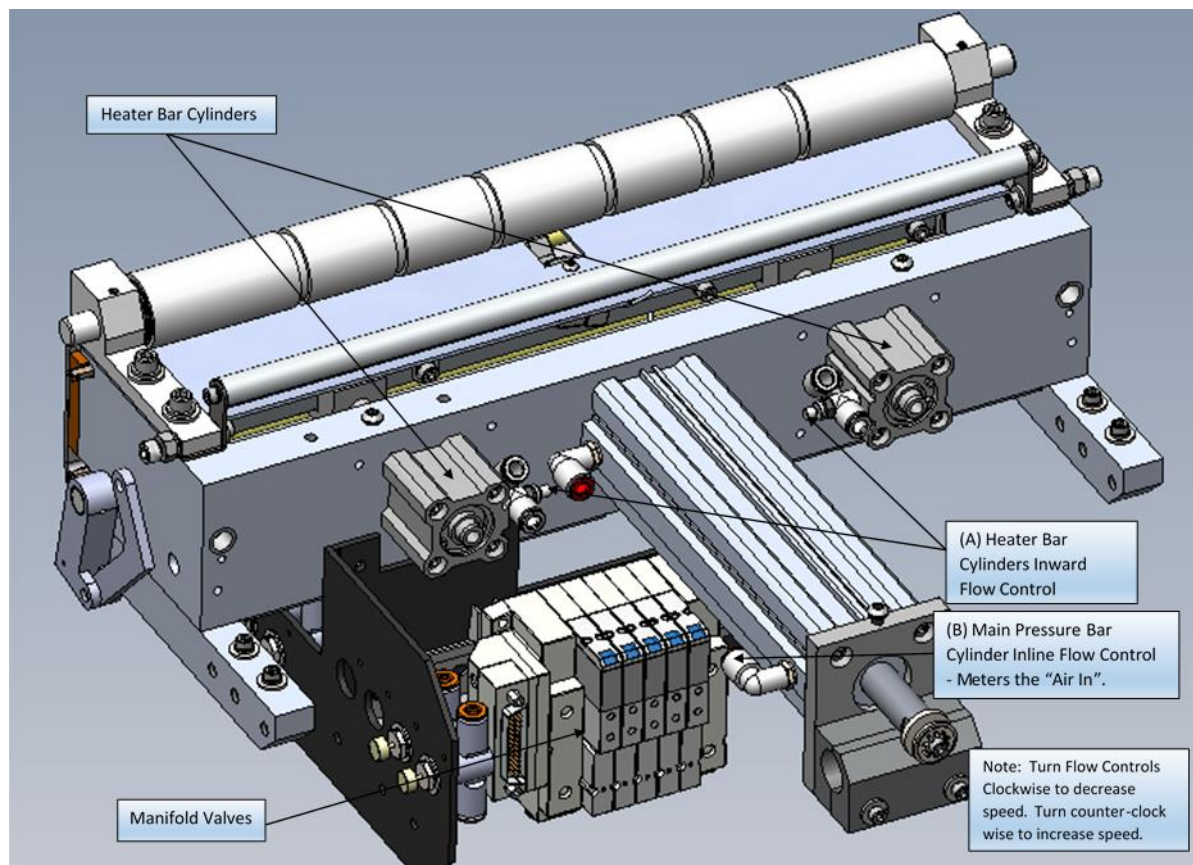
Document Title: Sealer Cylinders Adjustments

Product(s): T-1000

Procedure:

Flow Controls operate the air flow which dictates the speed of the **Pressure Bar Cylinder** in an “in-and-out” motion that brings the **Pressure Bar** against the **Gripper Plate**. If the **Pressure Bar** moves in or out too fast, it will strike the **Gripper Plate** with greater force, resulting in excessive wear.

The **Inline Flow Control** that controls the **Pressure Bar Cylinder** is located on the tubing to the **Pressure Bar Cylinder** on the **Inner Frame**.



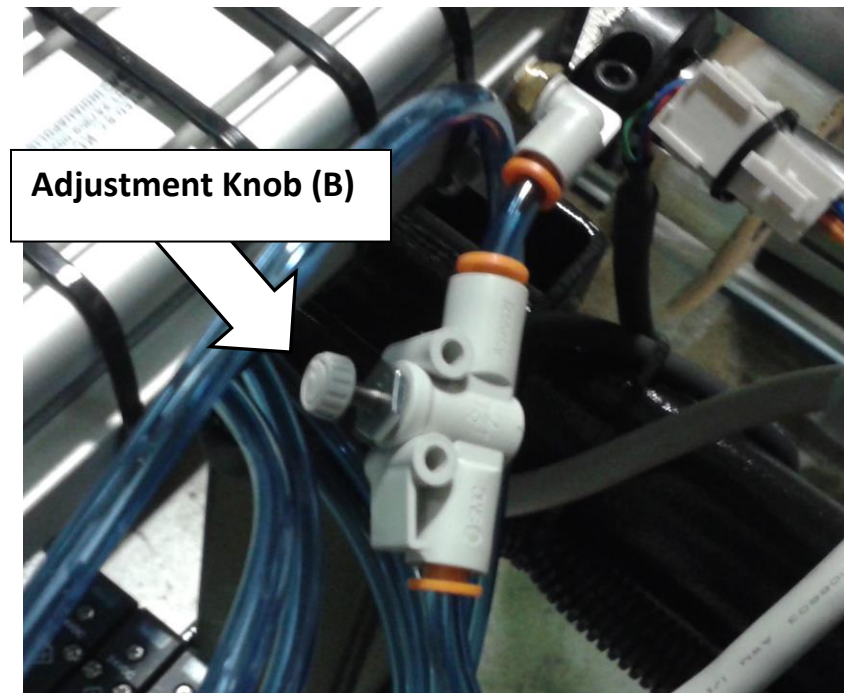


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The **Adjustment Knob (B)** controls the speed of the **Pressure Bar INWARD** (towards the front **Gripper Plate**). To increase the speed of the **Pressure Bar**, turn the **Adjustment Knob (B)** counterclockwise. To decrease the speed of the **Pressure Bar INWARD**, turn the **Adjustment Knob (B)** clockwise.

Note: There is no OUTWARD adjustment for the Pressure Bar.



The **Adjustment Knob (A)** controls the speed of the **Heater Bar OUTWARD** (away from the front gripper plate). To increase the speed of the **Heater Bar**, turn the **Adjustment Knob (A)** counterclockwise. To decrease the speed of the **Heater Bar**, turn the **Adjustment Knob (A)** clockwise. Adjust the speed of the **Pressure Bar** so that it moves in and out rapidly, in a fluid manner, without causing it to "bang" in or out.



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Note: There is no INWARD adjustment on the Heater Bar.

