



How To

Service Documents from APPI

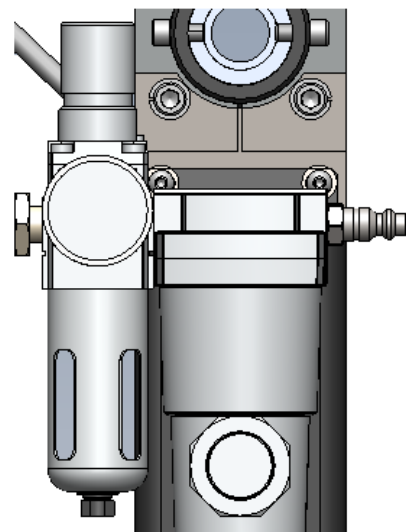
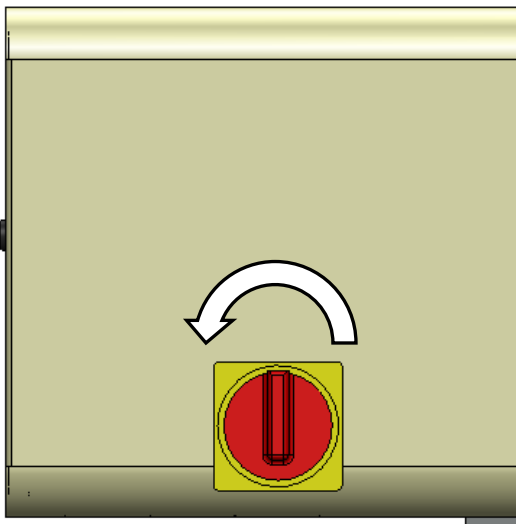
Document: #HT000092

Document Title: Replace Blue Roller

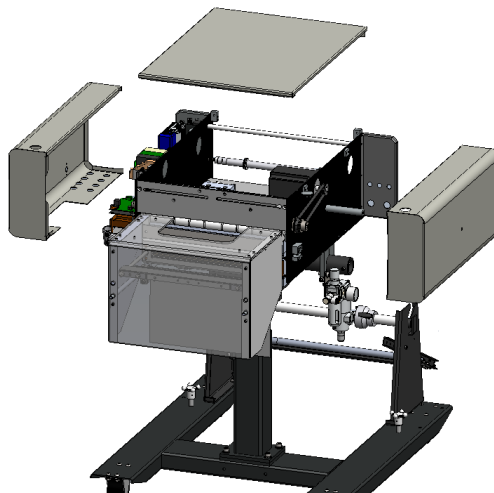
Product(s): T-1000

Procedure:

Turn **Main Power OFF** and disconnect air.



Remove Top Cover and Both Side Panels.

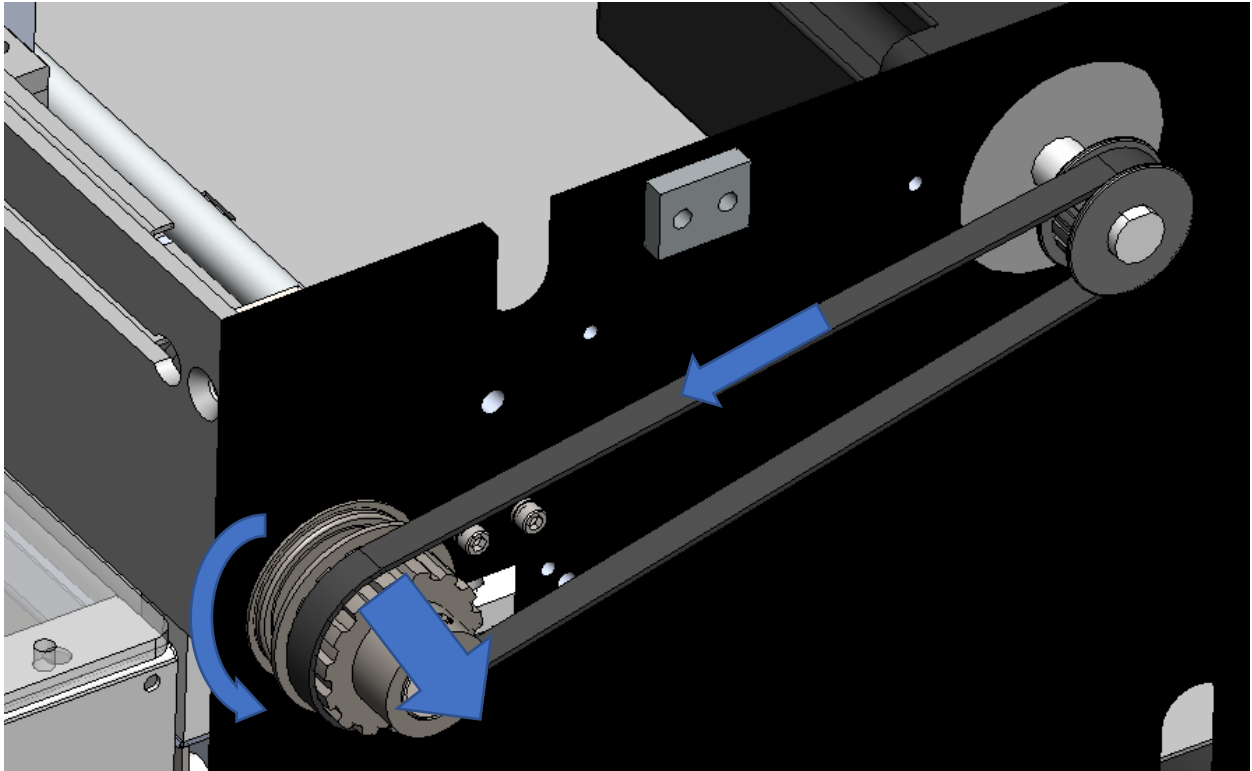




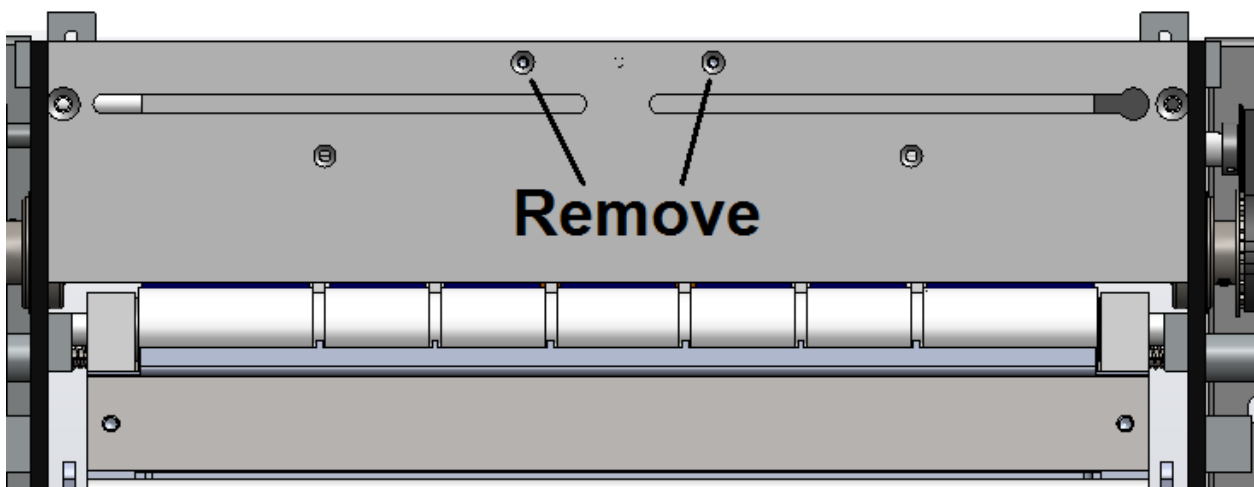
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Turn **Blue Roller** to rotate **Drive Belt**, simultaneously pulling **Drive Belt** off pulley.



Remove two screws from **Front Plate** holding the **Mounting Bar** assembly in place.

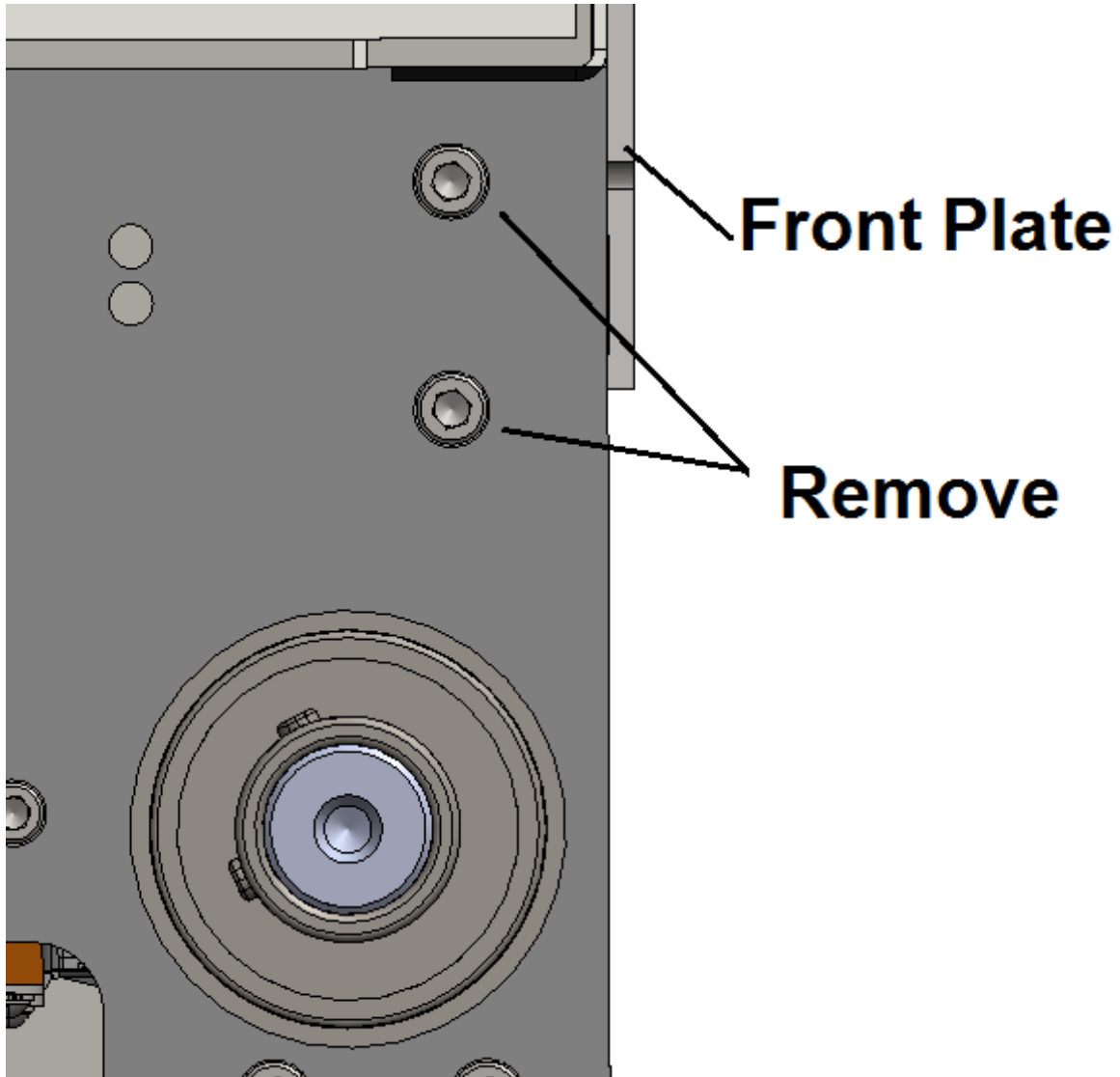




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Remove SHCS from each side, and remove Front Plate.

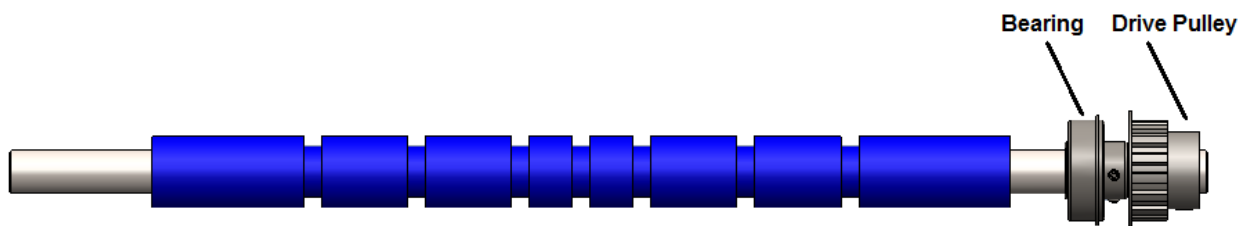
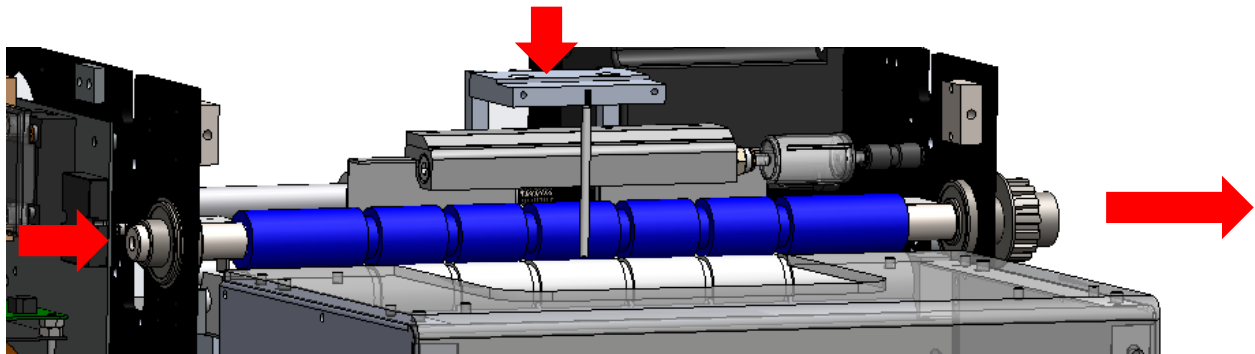




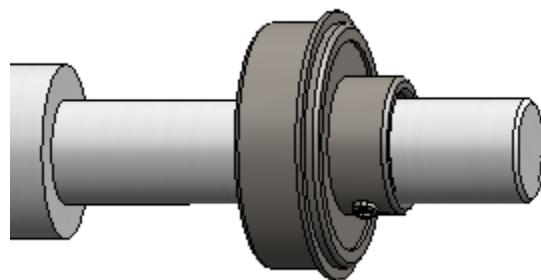
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Loosen Bearing Set Screws on Left Side of Bagger, tap **Blue Roller Shaft** with rubber mallet to drive Blue Roller out of Right Side of bagger (Right-Side Bearing & Drive Pulley will still be attached to **Blue Roller** shaft). Push **Finger Plate** down and back to allow **Blue Roller** to be removed.



Loosen Set Screws and remove Drive Pulley and Bearing from shaft (it may be necessary to use a Bearing Puller).

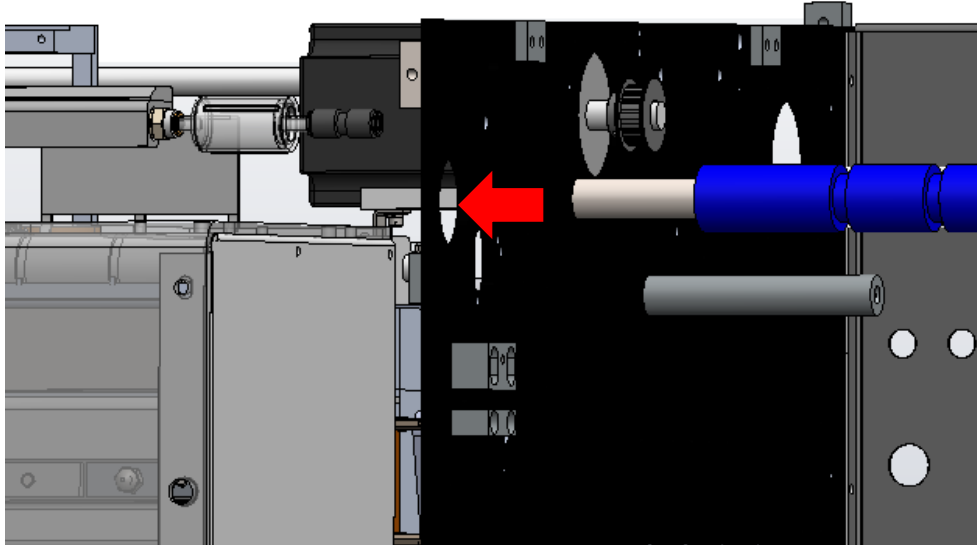


**Remove
Bearing**

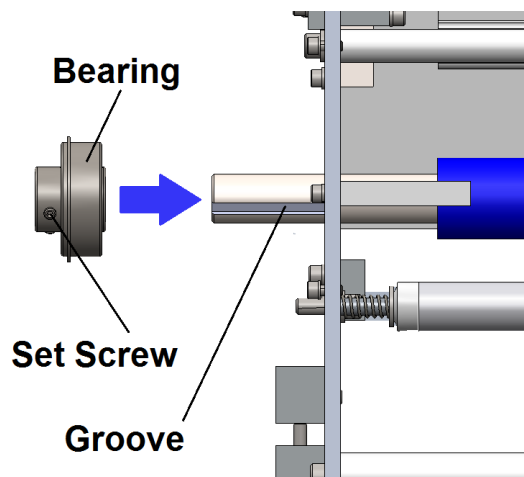
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Install new **Blue Roller** (TP-T1MC00017) through Frame and into the Left-Side Bearing, keeping the grooved shaft to the Right-Side Panel.



Re-Install Right-Side Bearing over the **Blue Roller** shaft and into **Main Frame**. On the left side, align the Set Screw with groove in shaft. Allow **Finger Plate** to return to original position, and use Fingers to align **Blue Roller**.

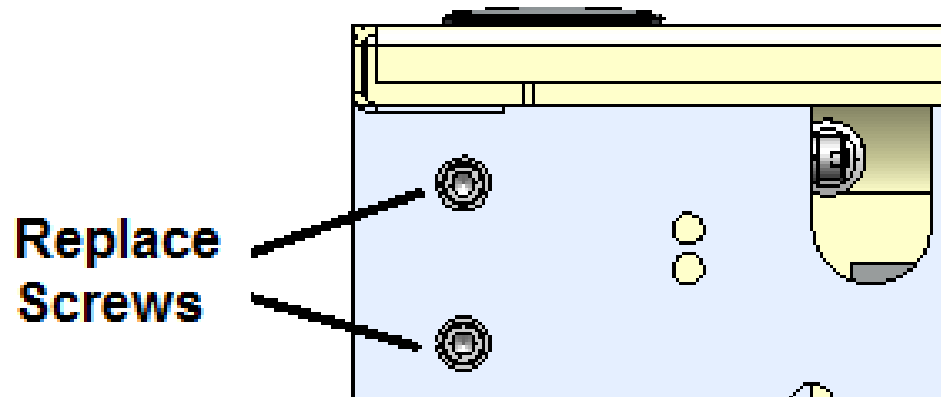




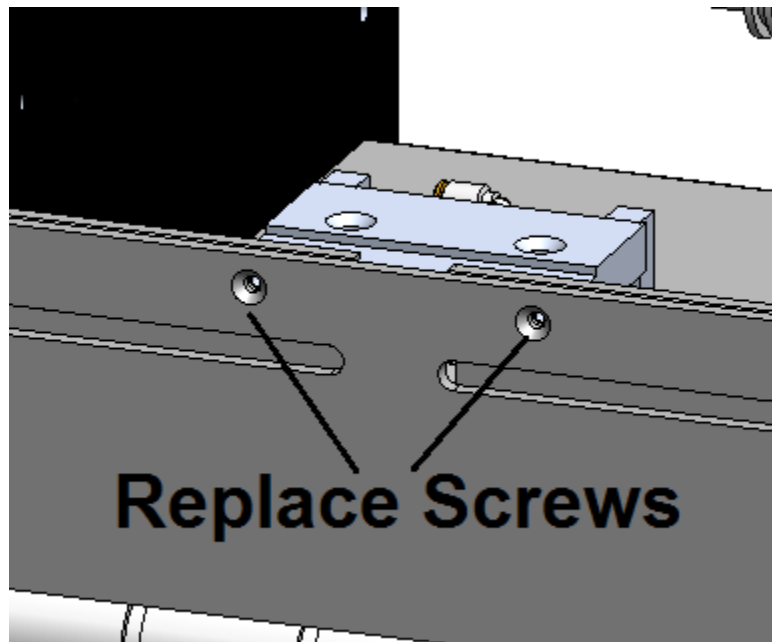
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Replace **Front Plate** and tighten screws.



Re-attach **Mounting Bar** to Front Plate.

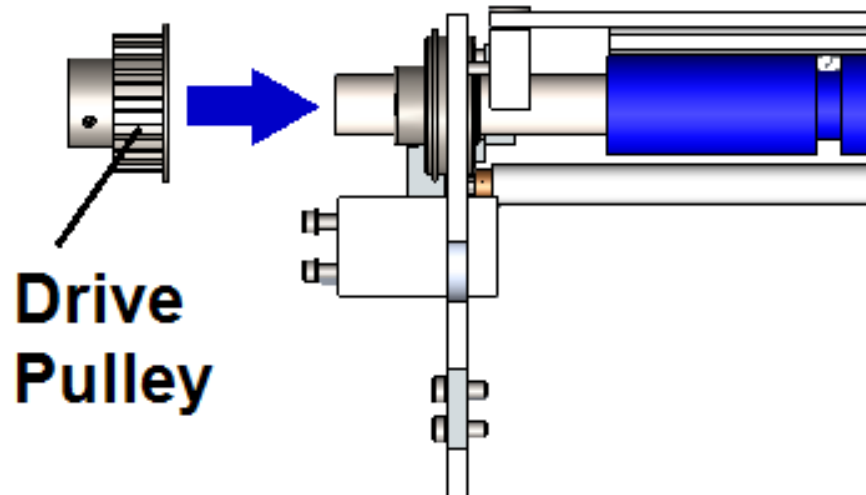




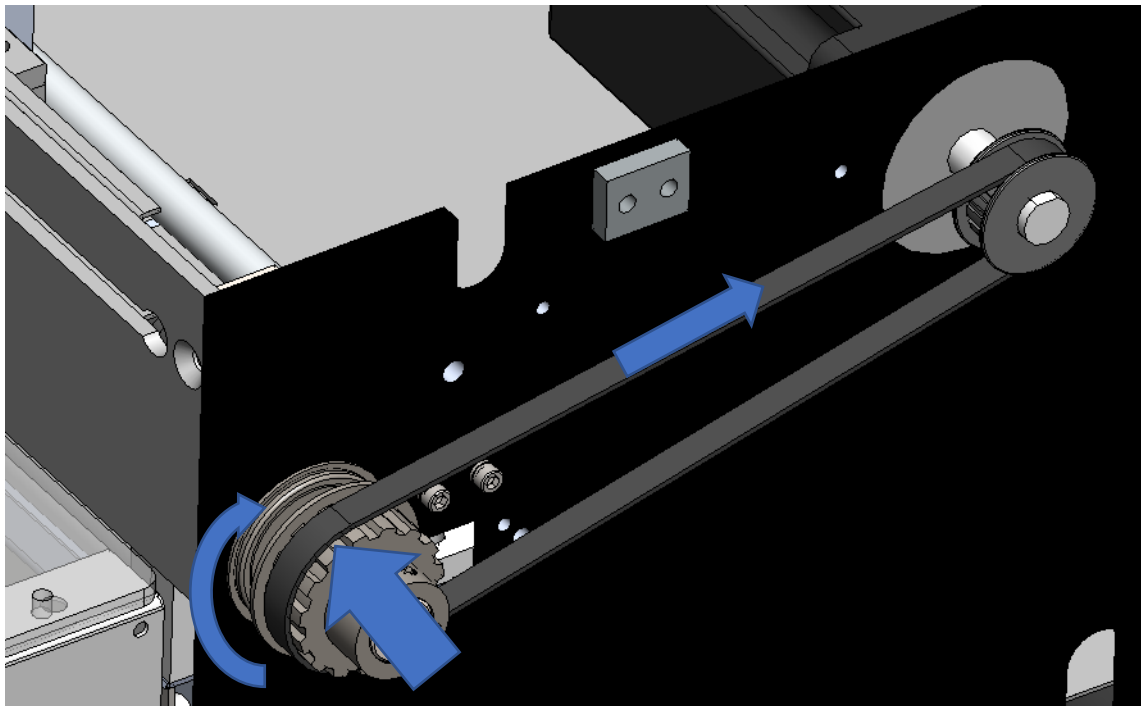
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Re-install **Drive Pulley**, **Key**, and **Drive Belt**. Tighten Set Screws on **Drive Pulley** aligning one Set Screw with **Key**.



Tighten all Bearing Set Screws. Loop **Drive Belt** over **Motor Drive Pulley**, and rotate **Blue Roller** while guiding **Drive Belt** over **Blue Roller Pulley**.





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Check for proper alignment between **Blue Roller** and **Steel Roller**. Use How To HT#000048 “How to Adjust Blue Roller” if necessary.

Replace Top and Side Covers.