



# How To

Service Documents from APPI

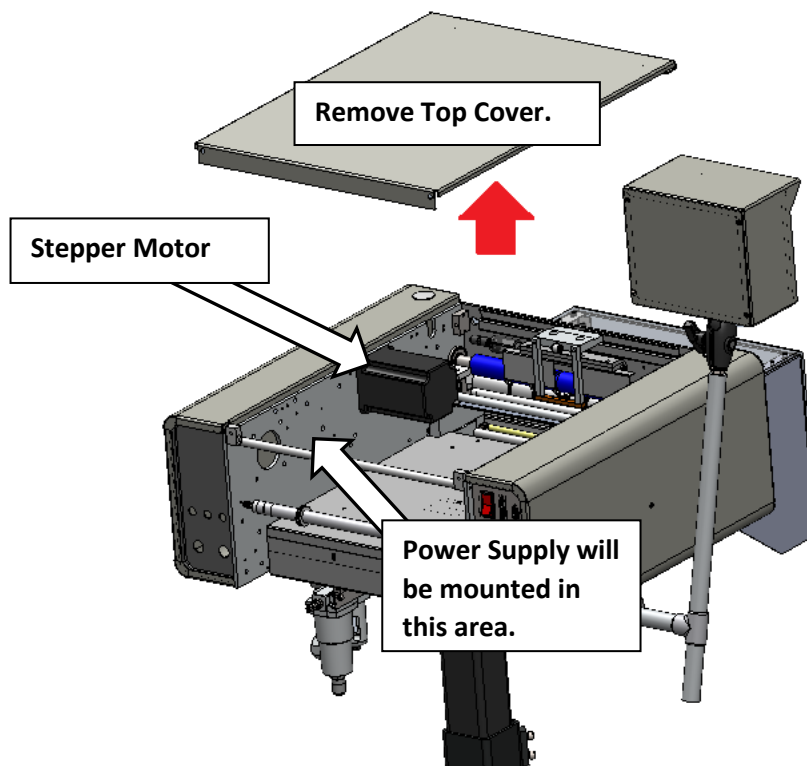
**Document: #HT000112**

**Document Title: Install Ionizer**

**Product(s): T-1000**

**Procedure:**

Turn Main Power OFF. Remove Top Cover, and locate Stepper Motor.

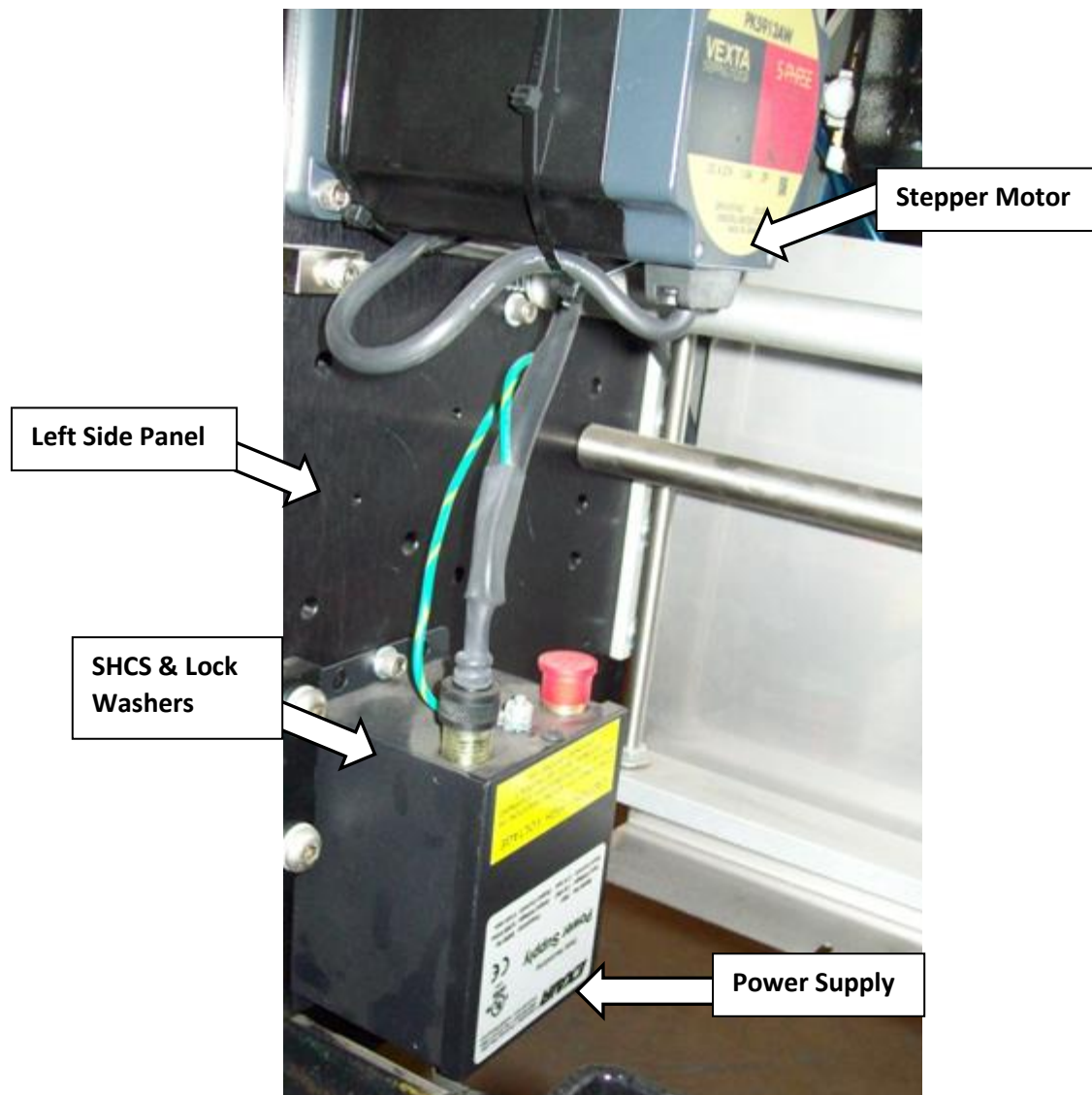




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Attach Ionizer Power Supply to Left Side Plate using two (2) 1/4-20 x 3/8" Socket-Head Cap Screws (SHCS) and Lock Washers. Note: If the holes are not already drilled in the Side Plate, or if the installation is on a Next-Bag-Out Bagger, it will be necessary to mount the Power Supply to the T-Post. See the Appendix on page 4 of this document for instructions.

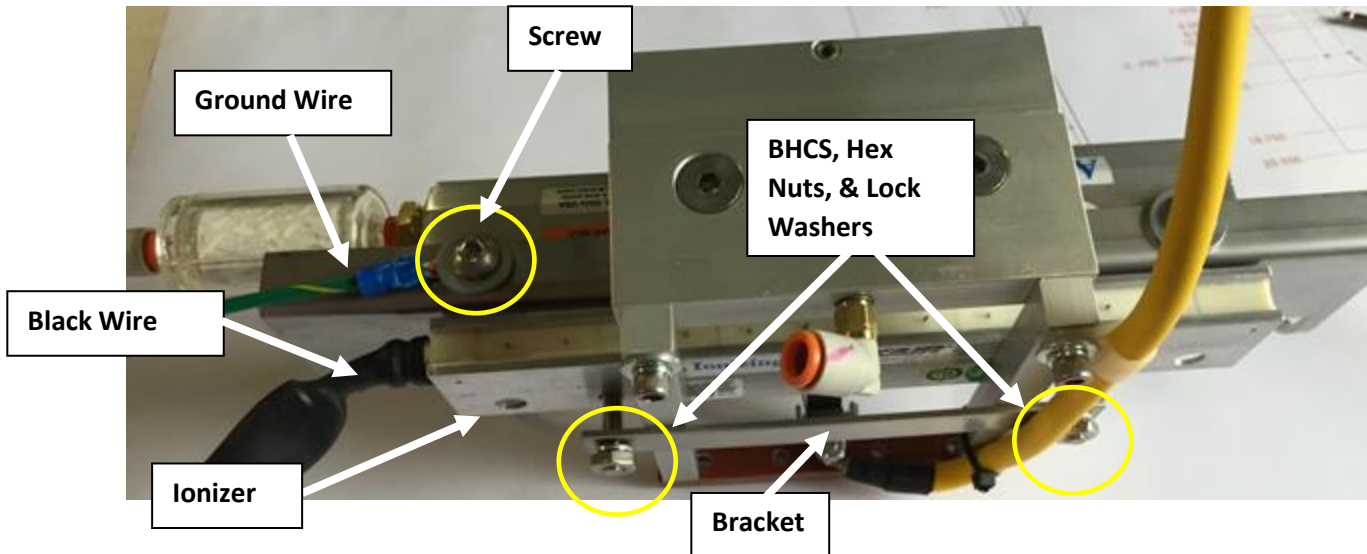




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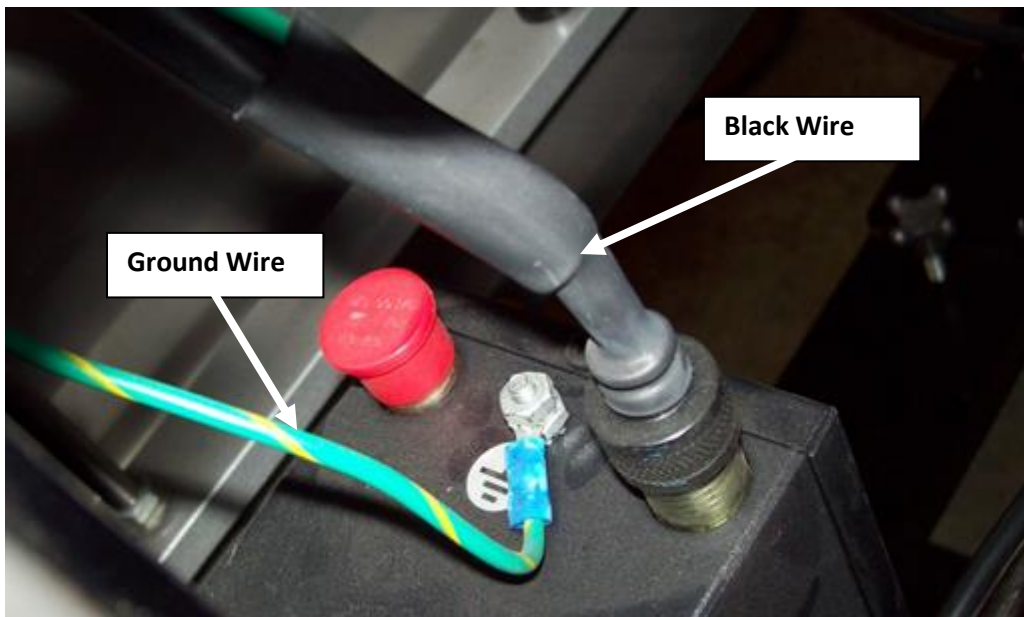
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Attach ground wire to the Finger Assembly using screw as shown.



Mount the **ionizer** so the Black Wire is oriented on the left.

Attach to Bagger with bracket using two (2) 10-32 x 3/4 BHCS, Hex Nuts, and Lock Washers.



Attach the other end of the Ground Wire and the Black Wire to the Power Supply.



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The Ionizer Power Supply must be connected to the PLC. Contact APPI Service for instructions.

### Appendix

If your machine does not have holes for the power supply in the side, please use the following modifications to mount the Power Supply:

Drill holes on the T-post that will match the ones in the center “U” hole in the top and bottom of the power supply. (Figure 13)

Attach the Power Supply with two (2) 1/4-20 x 3/8 SHCS and Lock Washers.

Continue with Standard Installation Instructions.

***Note: Since the cable path will change with the power supply attached to the T-Post, be mindful that the cables do not interfere with production path.***

