



How To

Service Documents from APPI

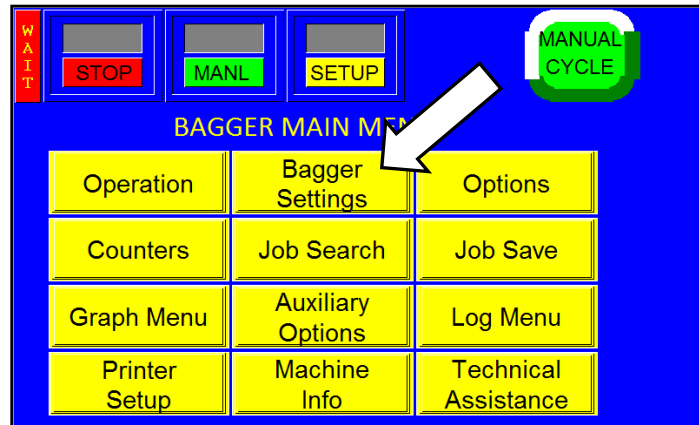
Document: #HT000059

Document Title: Enter Standard Touch Screen Settings

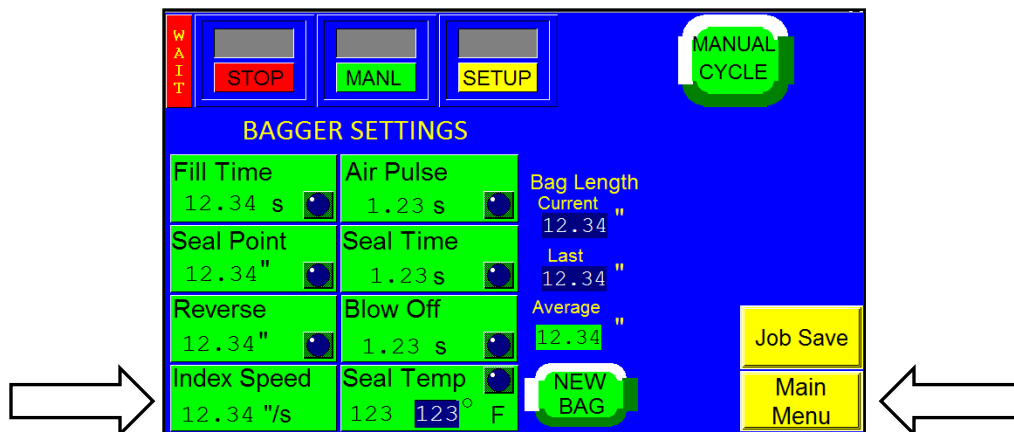
Product(s): T-1000

Procedure:

The following are the standard Factory Settings for the T-1000 S14. There may be some slight variations in the screens due to program version.



Go to “Main Menu” and press “Settings”.



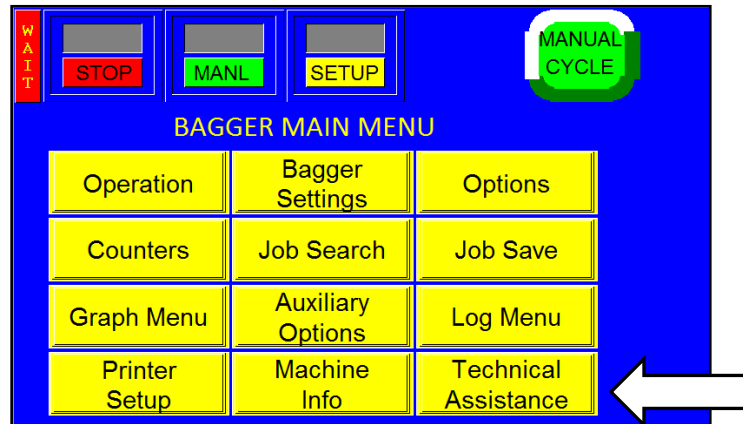
Press “Index Speed”, a Keypad will be shown. Enter “20” then press “Enter”. Do not worry about other settings at this time.

Now press “Main Menu”.

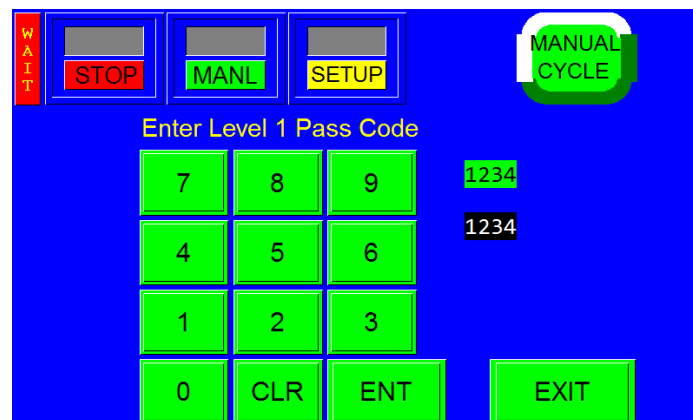


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Press “Technical Assistance”



Enter Pass Code “1001”, the press “Enter”

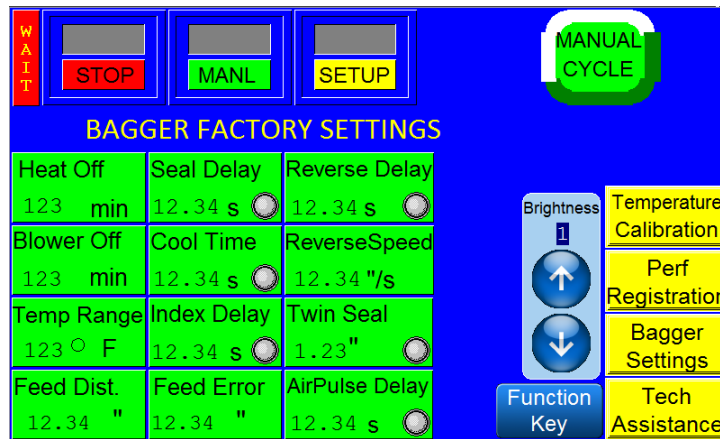
Press “Bagger Factory” or “Bagger Settings”





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Press each button and enter the following values listed in the following table.

Parameter	Setting
Heat Off	40 min
Blower Off	9.9 min
Temp Range	20
Feed Dist.	1
Seal Delay	0
Cool Time	0
Index Delay	0
Feed Error	1
Reverse Delay	0
Reverse Speed	15
Twin Seal	0

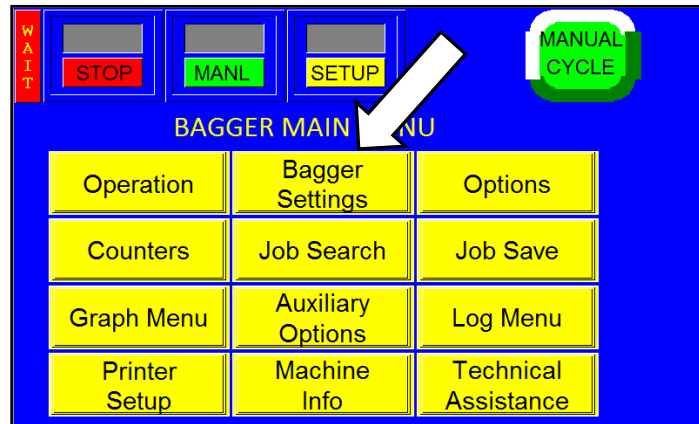
Next, see “[How To HT#000089](#)” and perform a “[Perf Registration](#)”.

After completing the “[Perf Register](#)”, return to the “[Main Menu](#)” and proceed with the remainder of this document.



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Press "Bagger Settings".



Enter the following values

Parameter	Setting
Fill Time	0.3
Seal Point	1.0
Reverse	1.0
Index Speed	15
Air Pulse	0.3
Seal Time	0.3
Blow Off	0.3
Seal Temp	333

You have now installed the basic values into the T-1000. It is now ready to run. You may want to change some of the settings to best fit your needs.