



# How To

## Service Documents from APPI

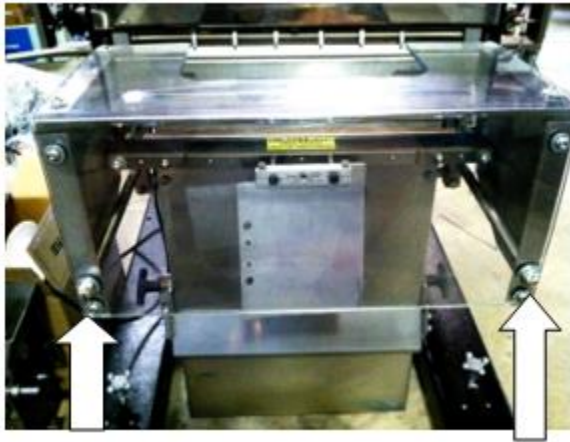
**Document: #HT000038**

**Document Title: Checking for Anti-Jam Problems**

**Product(s): T-1000**

**Procedure:**

With a 5/8-inch wrench, remove the 2 Acorn nuts that are holding the Lexan cover in place.



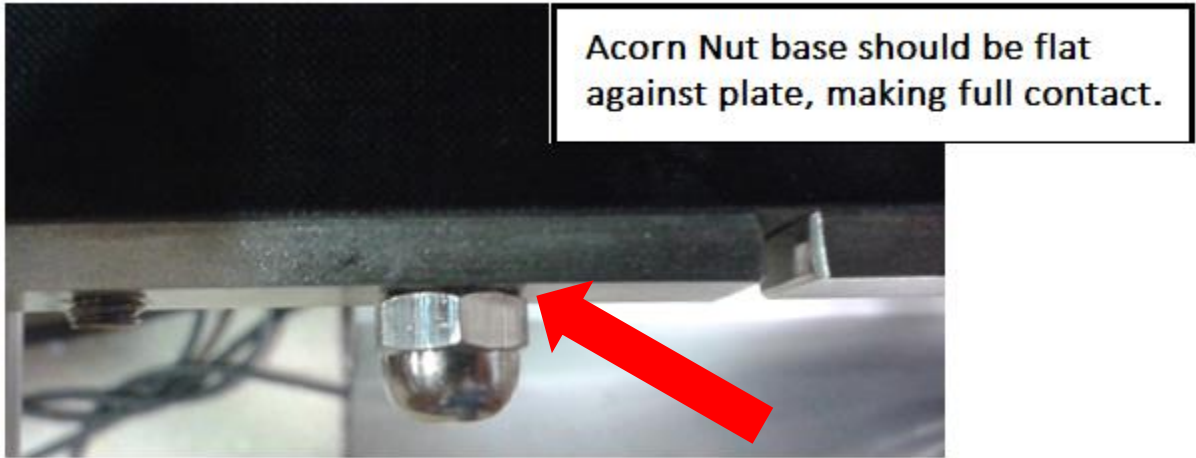
Check the 2 inner Acorn Nuts for any wear.





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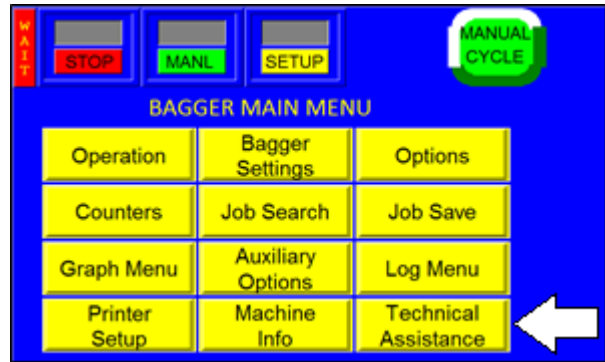


If Acorn Nuts are worn, order Replacement Part # TP-101131 (Nut, Acorn Brass Nickel Plate)



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With Power **ON**, go to the “Main Menu” on your Touch Screen. Then Press Technical Assistance

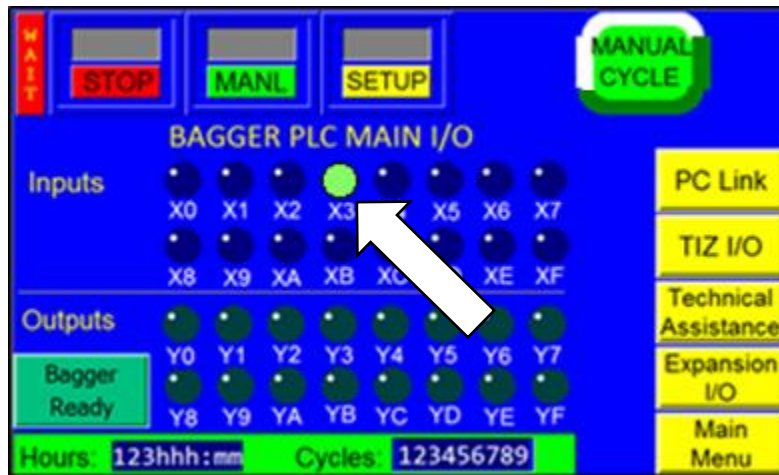


Enter Pass Code “1001”, and press **ENT**. Press PLC Info. This will bring up the PLC I/O Screen.

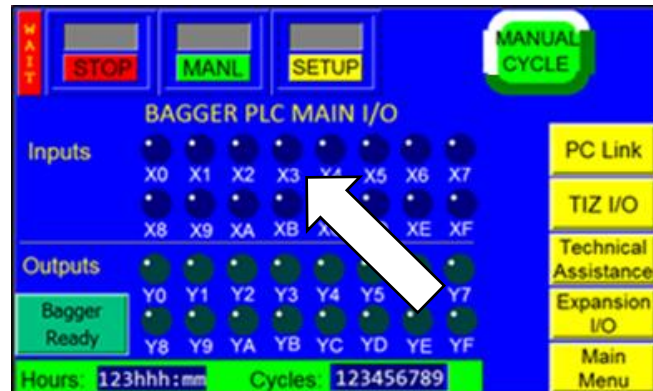


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Note that X3 or X4 is on.



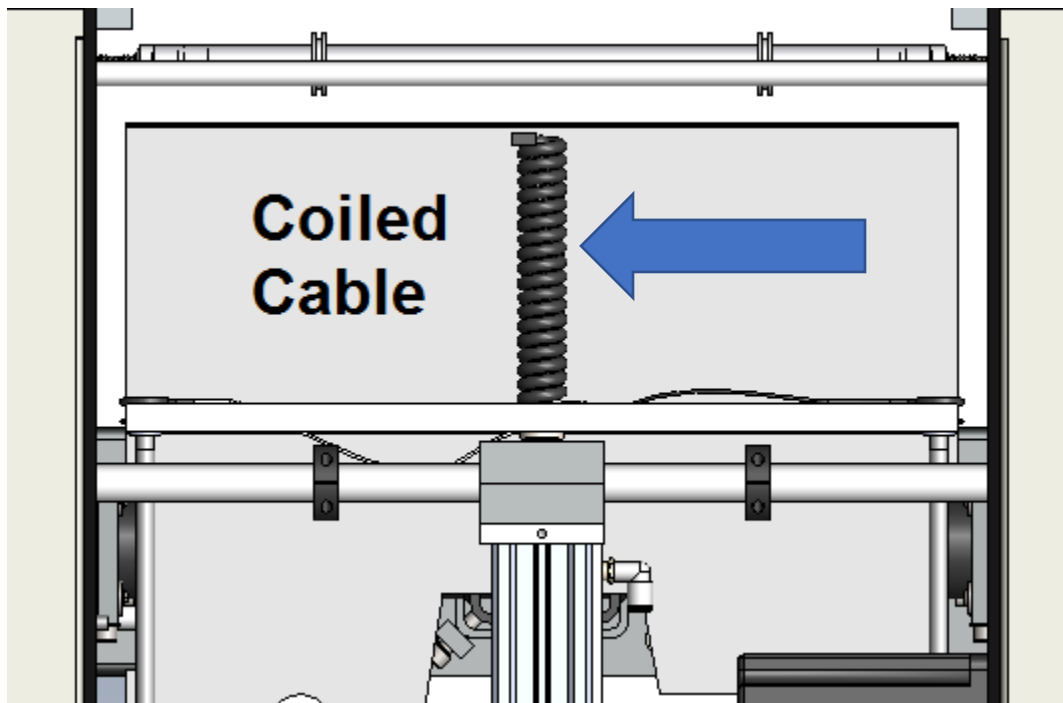
While squeezing The Pressure Bar, verify that X3 or X4 goes Out.

*Note: X3 is used on Clutch Brake T-1000s, and X4 is used on S14 T-1000s.*



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Check **Coiled Cable** for any cuts or worn spots that could be going to ground.



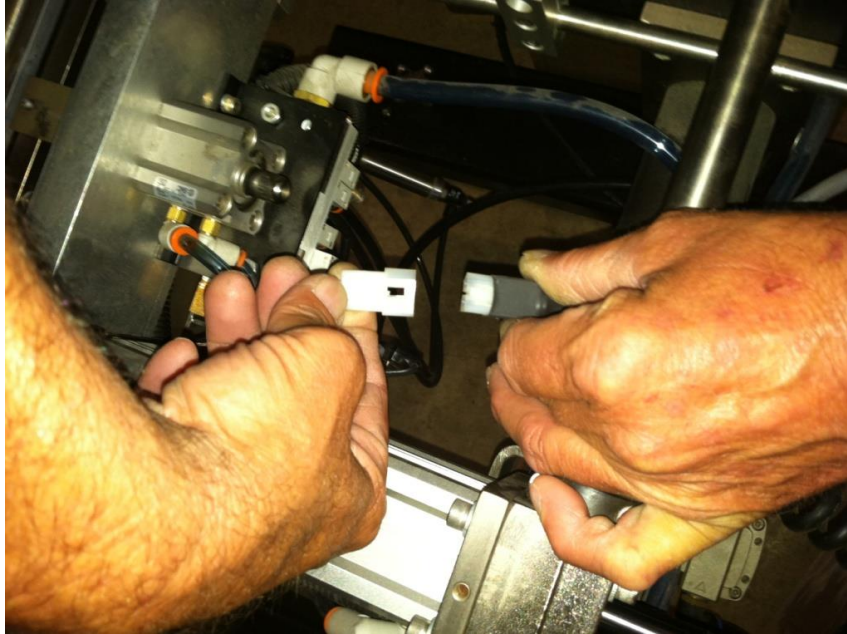
If needed, order Replacement Part # TP - T1ME00209, Seal Bar Coiled Cable Harness.



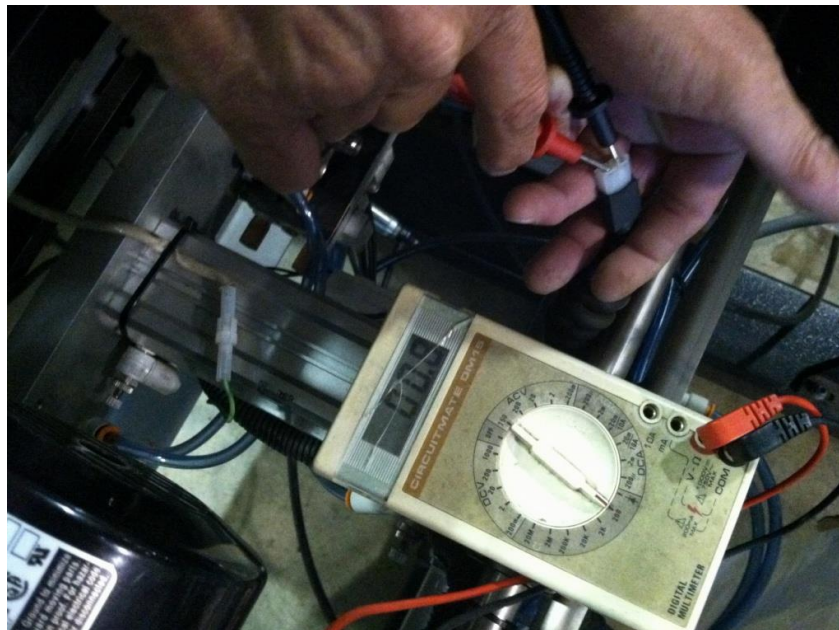
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To test, unplug the Coiled Cable Harness.



Using a DMM (Digital Multi Meter) set on Ohms ( $\Omega$ ), put the test leads on the coiled cable side and measure the resistance. It should be 0 or closed.





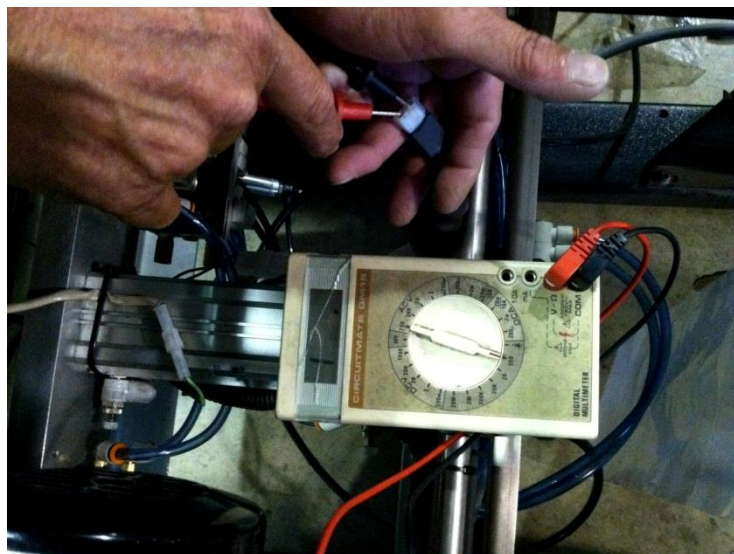
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Next, have someone squeeze the Pressure Bar.



Your meter should now show resistance or open.



Reconnect Coiled Cable.