



D5-FILM22-2-Clear

D5-FILM22-2-Clear is a coextruded film with a nylon barrier. This film utilizes an Octene sealant layer and is suitable for two-sided sealing. The structure of this coextrude film includes a Nylon interior ply. Suitable for applications in environments with temperatures up to 180° F. FDA approved.

Applications Gas, aroma, and flavor barrier. Printing and bag making. Gas flush/MAP packaging.

Specifications:

Properties	Units		2.5 mil	3.5 mil	4.5 mil
O2TR	cc/100 sq. in. – day - atm		3.4	2.4	1.8
WVTR	g/100 sq. in. – day - atm		0.6	0.5	0.4
Dart	grams		520	690	915
Secant	psia	MD	61,000	59,000	60,000
Modulus	psia	TD	65,000	62,000	63,000
Tensile (at Break)	psia	MD	5,300	5,300	5,700
	%		370	390	410
	psia	TD	5,700	5,700	5,600
	%		420	430	420
Tear	grams	MD	1,125	2,965	3,415
	grams	TD	210	360	N/A*

*Exceeds Test Capability

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