



How To

Service Documents from APPI

Document: #HT000052

Document Title: Air Valve Replacement

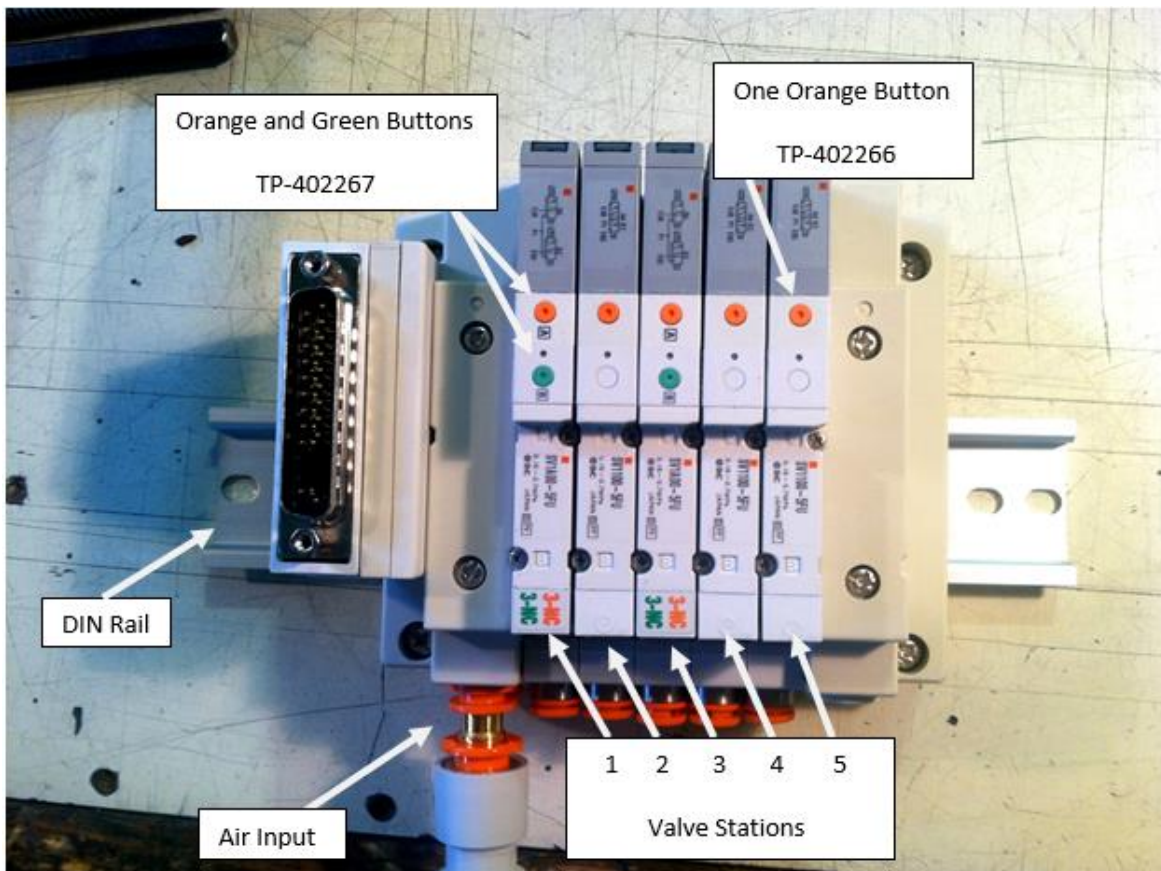
Product(s): T-1000

Procedure:

There are two different Solenoid Air Valves used on the T-1000 S14:

- Valves with Orange Buttons
- Valves with Orange and Green Buttons

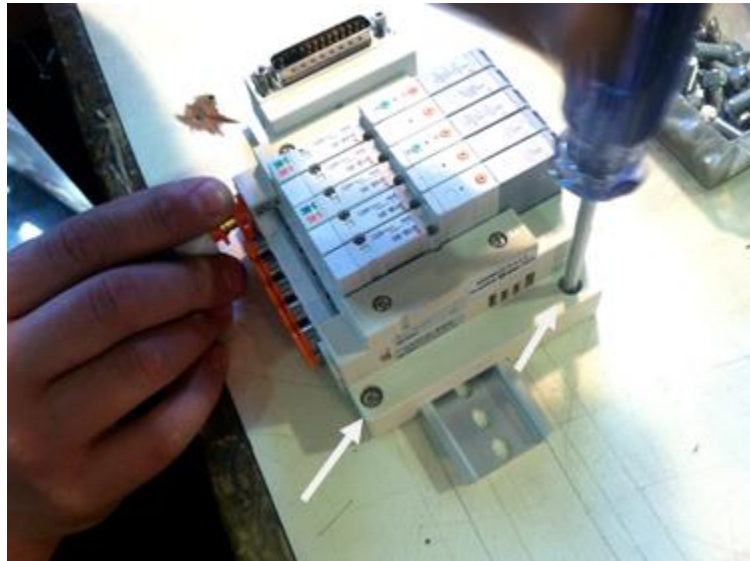
Note: The Air Valve and Manifold Assembly have been removed from the T-1000 S14 Bagger for photo purposes only. It is not necessary to remove the Manifold for the following operations.





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With a Phillips Screw Driver loosen the two screws on the Manifold Block.



With a small Screw Driver gently lift the Lock Tab.

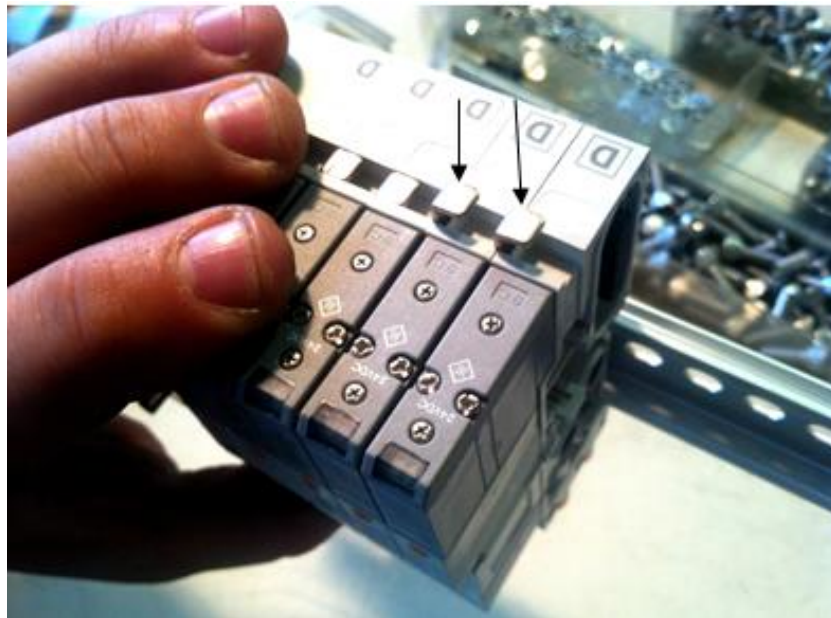


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Slide the Manifold Block off.

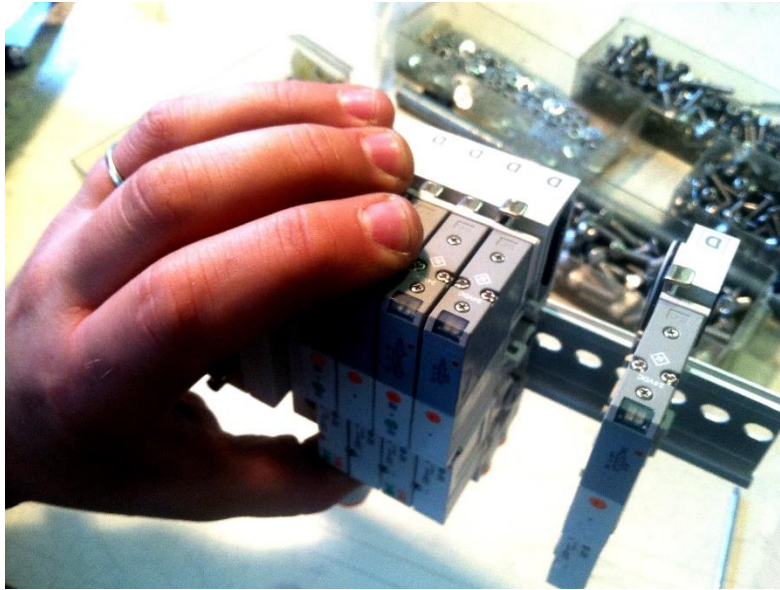


Lift the Lock Tabs up

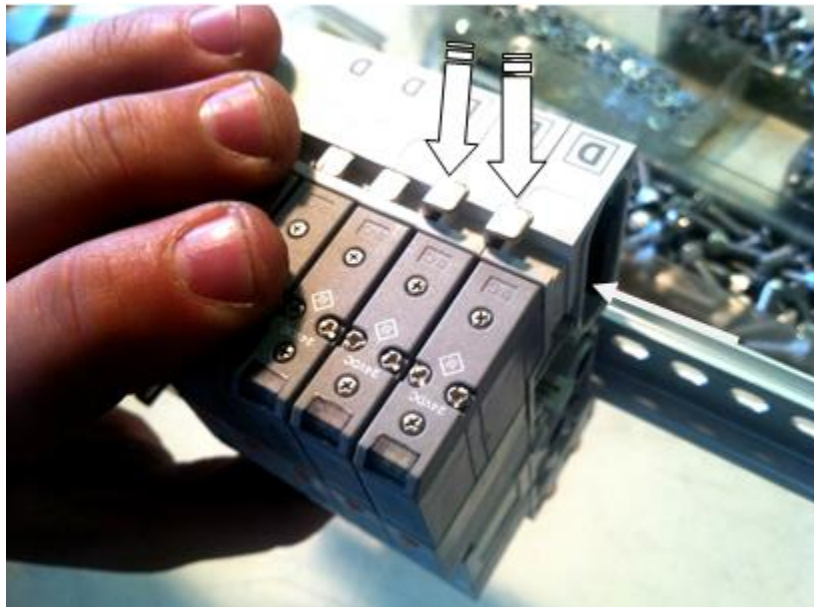


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Slide the Air Valve off.

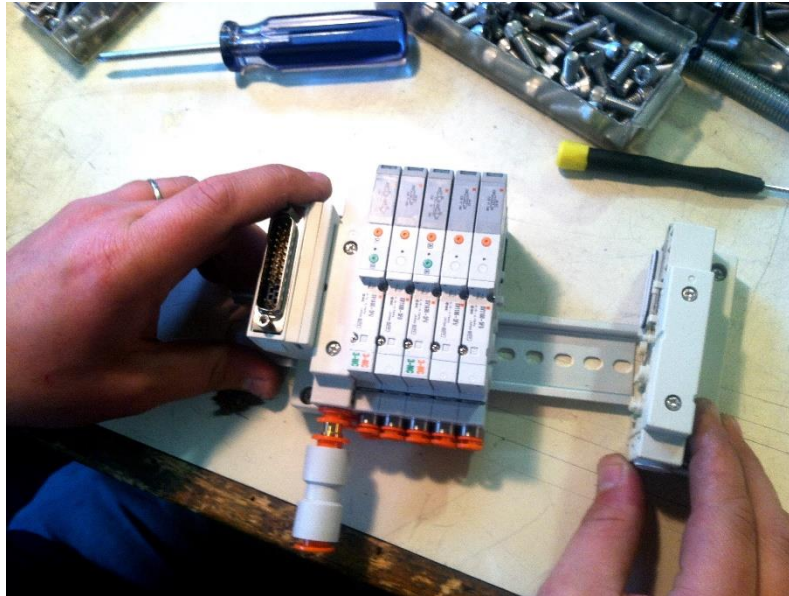


Slide the new Air Valve On. Push down the Lock Tabs.



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Slide the Manifold Block on.



Push down the Lock Tab.



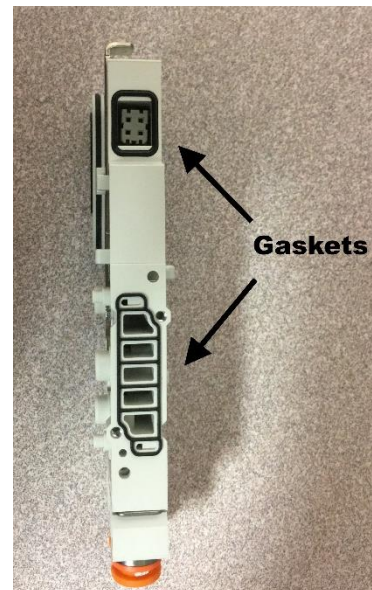
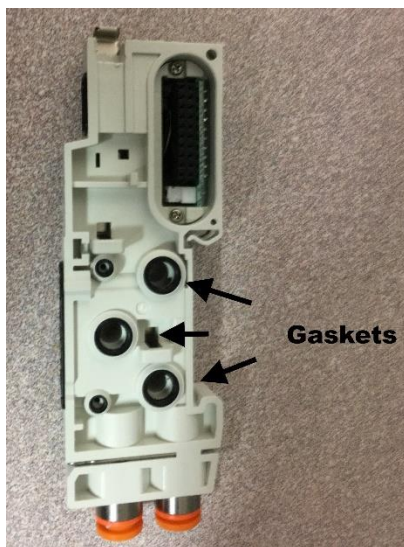
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Gently tighten both Phillips Screws.

Important: When reassembling valves, check that all gaskets are in place, and in good condition.





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