



# How To

## Service Documents from APPI

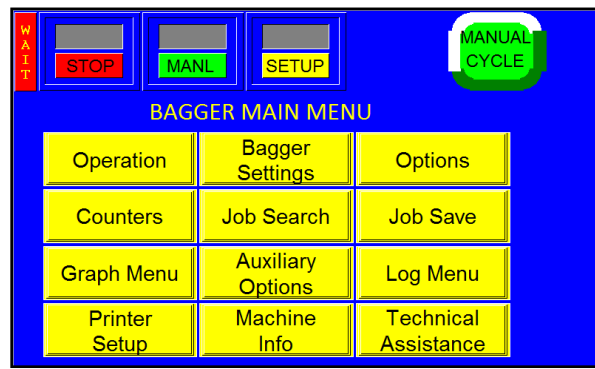
**Document: #HT000079**

**Document Title: Adjust Seal Time**

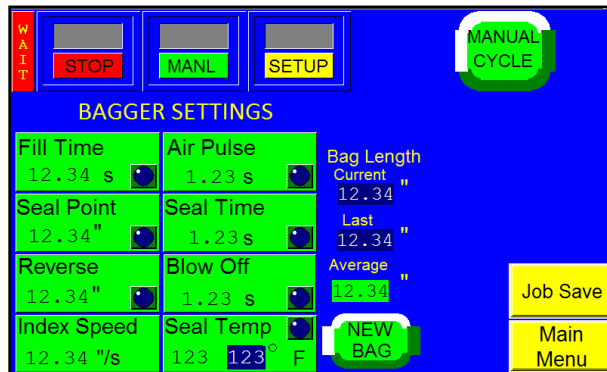
**Product(s): T-1000**

**Procedure:**

From the Bagger Main Menu, select “Bagger Settings”.



All settings will be entered numerically on a keypad. Press the green “Seal Time” button, then enter the value on the number keypad followed by the <Enter> button.



Typical Seal Time with temperature set to 400°F is 0.3 seconds for thinner bags (1.5 mil), 0.4 seconds for medium thickness (2 to 3 mils), and 0.7 seconds for heavier thicknesses. However, the set temperature will affect the Seal Time.