



# How To

## Service Documents from APPI

**Document: #HT000095**

**Document Title: Replace Anti-Jam Circuit Boards**

**Product(s): T-200/275**

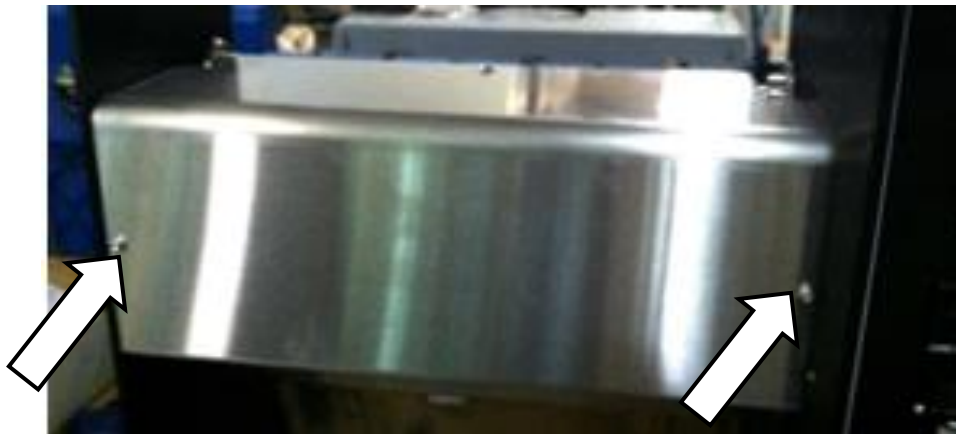
**Procedure:**

Turn Main Power OFF.

Disconnect the Air Supply.



Remove the Stainless Back Cover by removing the screw on each side.

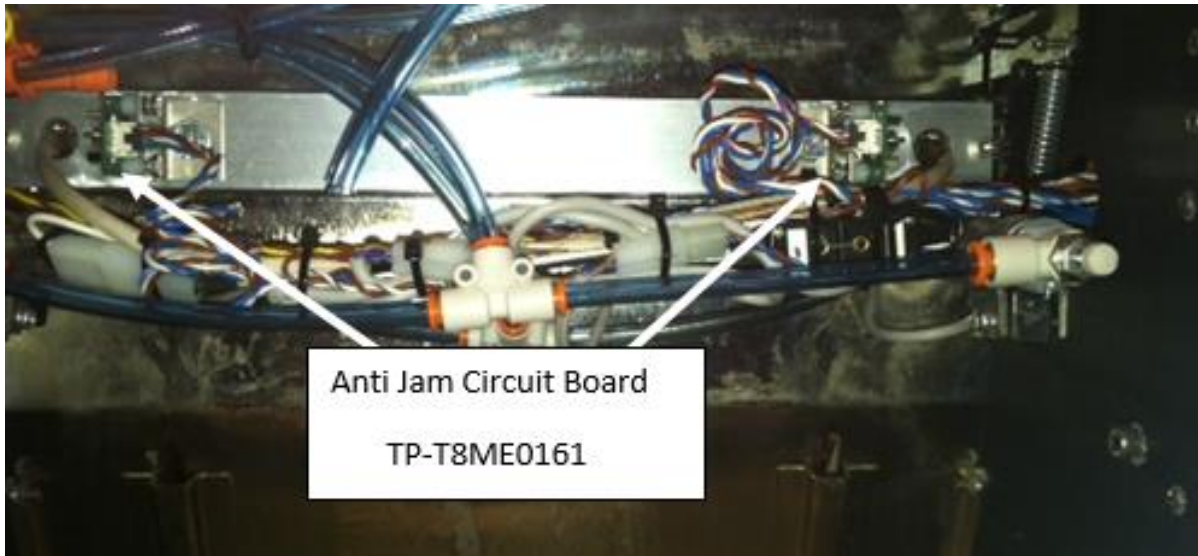




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Locate the Anti-Jam Circuit Boards (PN TP-T8ME0161).



Unplug Pig Tail connector from the Anti-Jam Circuit Board you intend to replace.

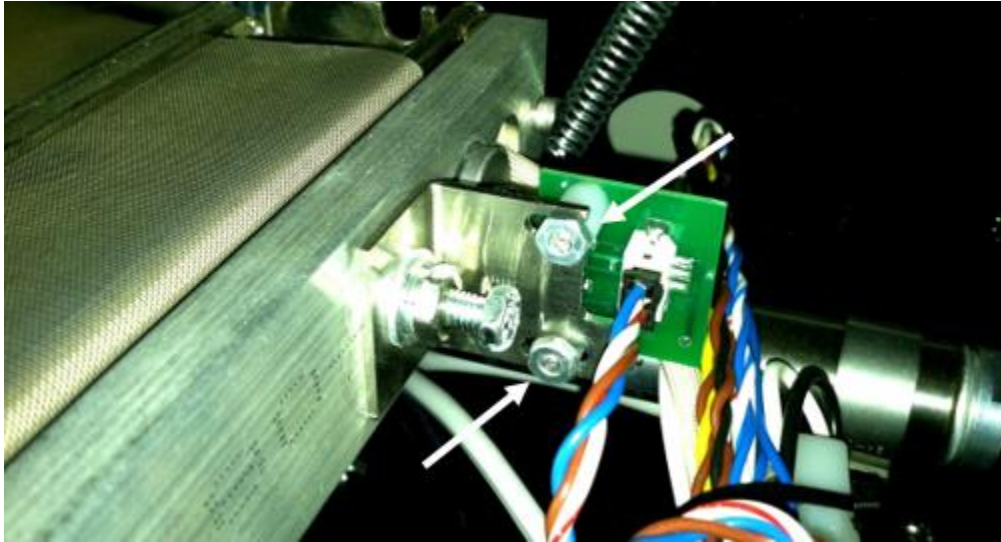




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Loosen the two Lock Nuts holding the Circuit Board to the **Anti Jam Mounting Bracket**, and remove the Circuit Board.



Install the new Anti-Jam Circuit Board, and tighten the Lock Nuts.

Plug the Pig Tail connector into the new Circuit Board.

Replace the Back Cover.

Re-connect the Air Supply.

Turn **Main Power ON** and test the machine's operation.

If necessary, use "How To Adjust Anti-Jam" (HT#000020) to adjust the new Circuit Board.