



# How To

Service Documents from APPI

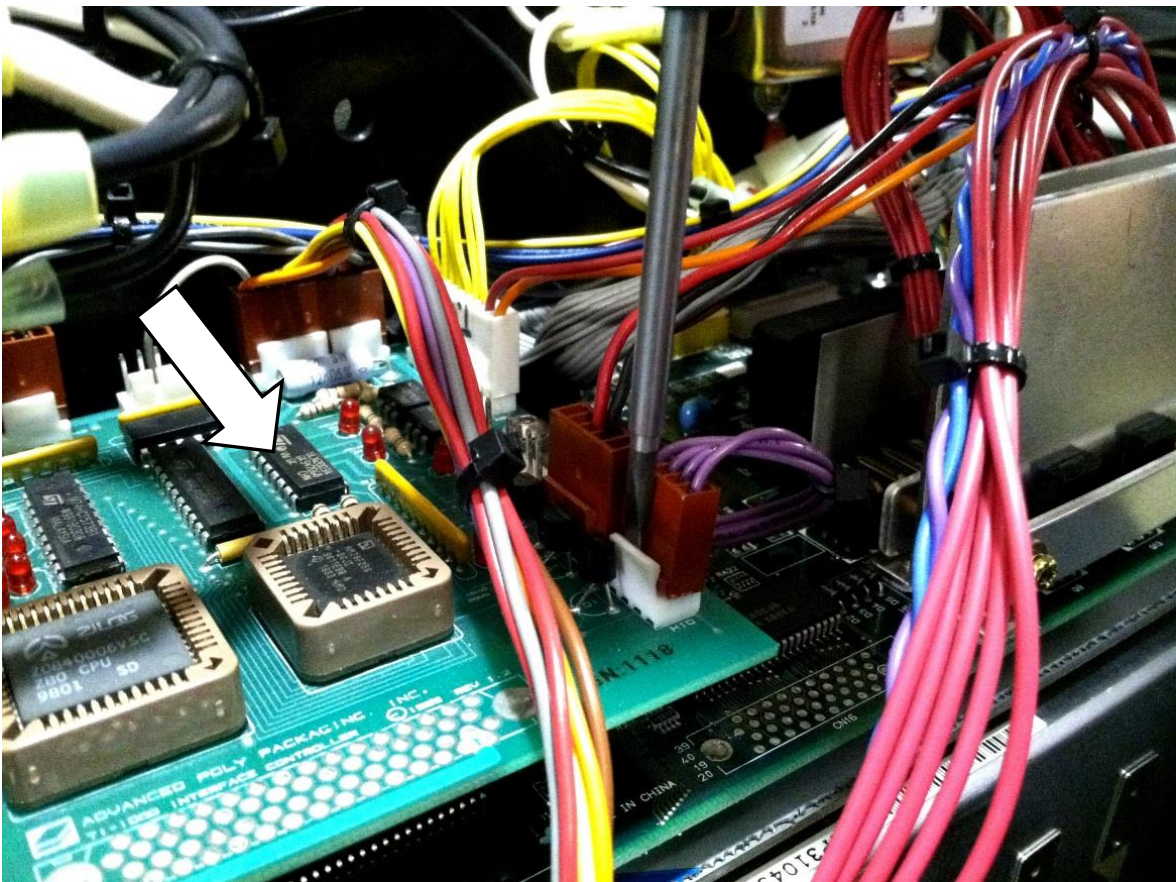
**Document: #HT000064**

**Document Title: Remove TEC CPU**

**Product(s): Ti-1000**

**Procedure:**

Turn Main Power OFF.

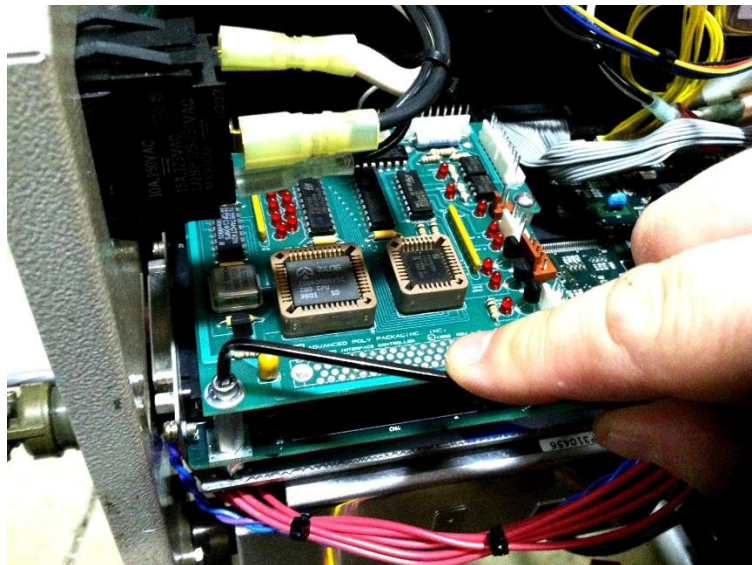
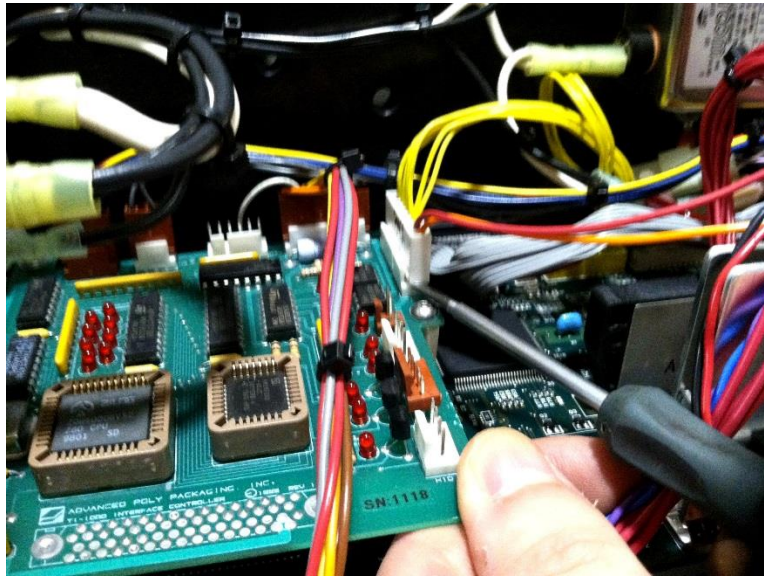


Gently remove cables from the connectors on the IF Board. A small screwdriver will help so you don't pull on wires.



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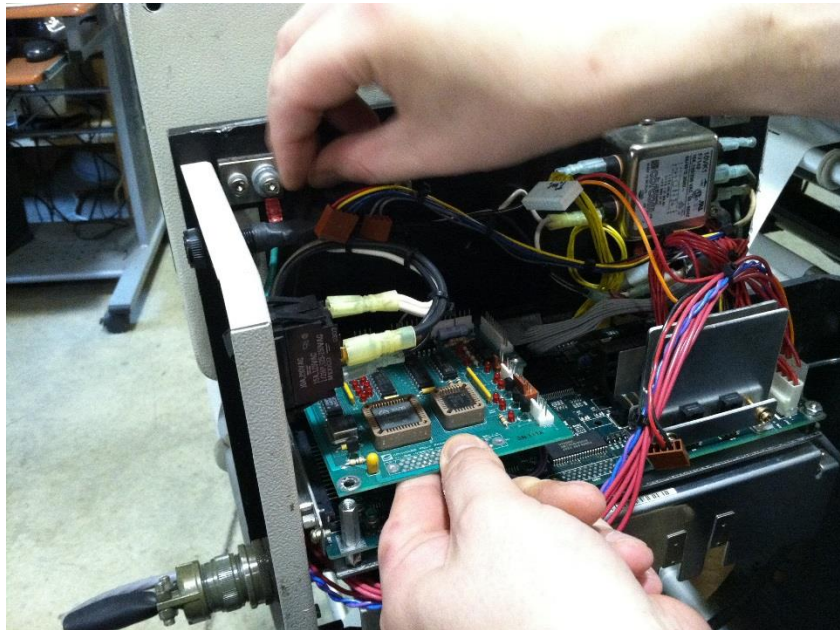
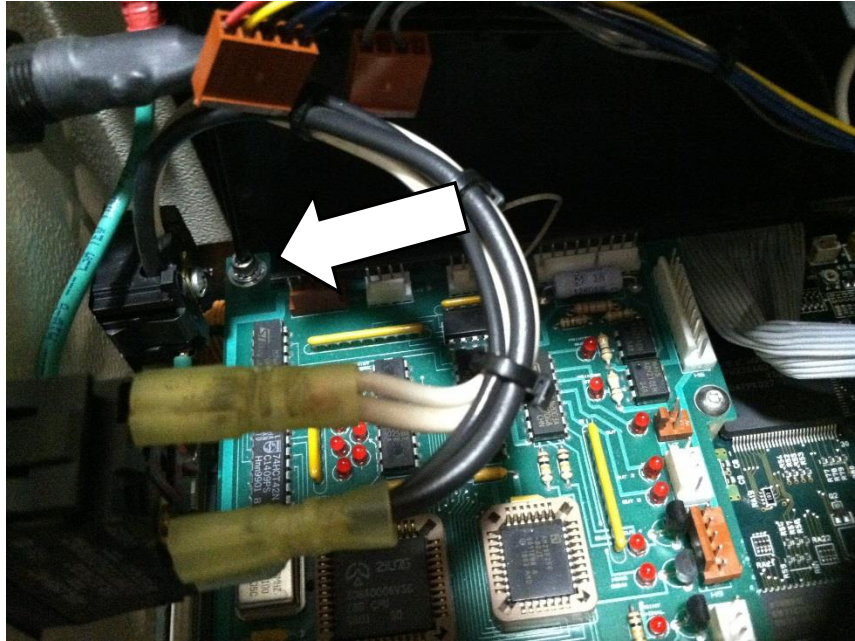
After removing the Connectors, remove the two Screws as shown.





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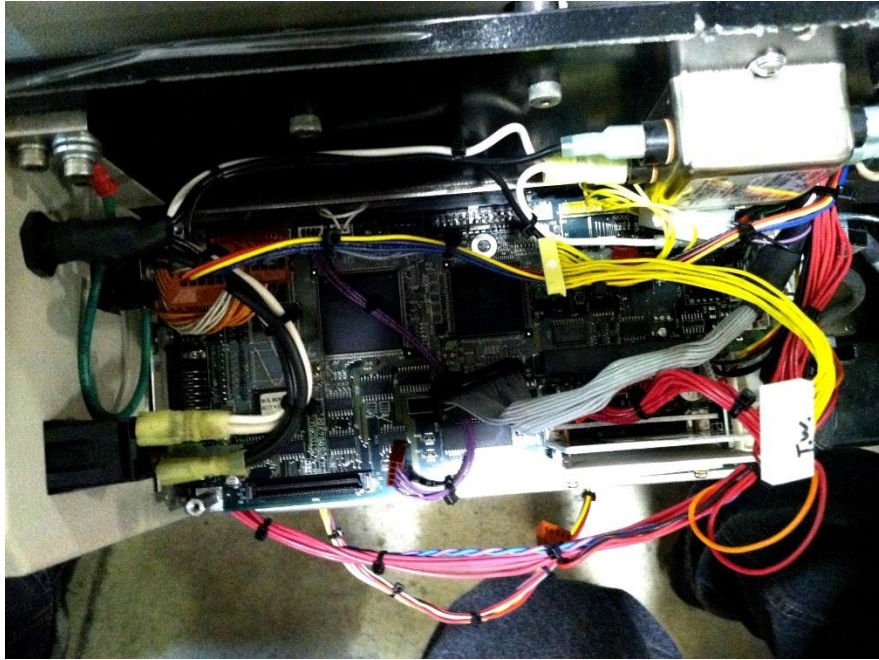


While holding the back-corner screw in the hole lift the IF Board out of the Printer. This is done so that you don't drop the screw.

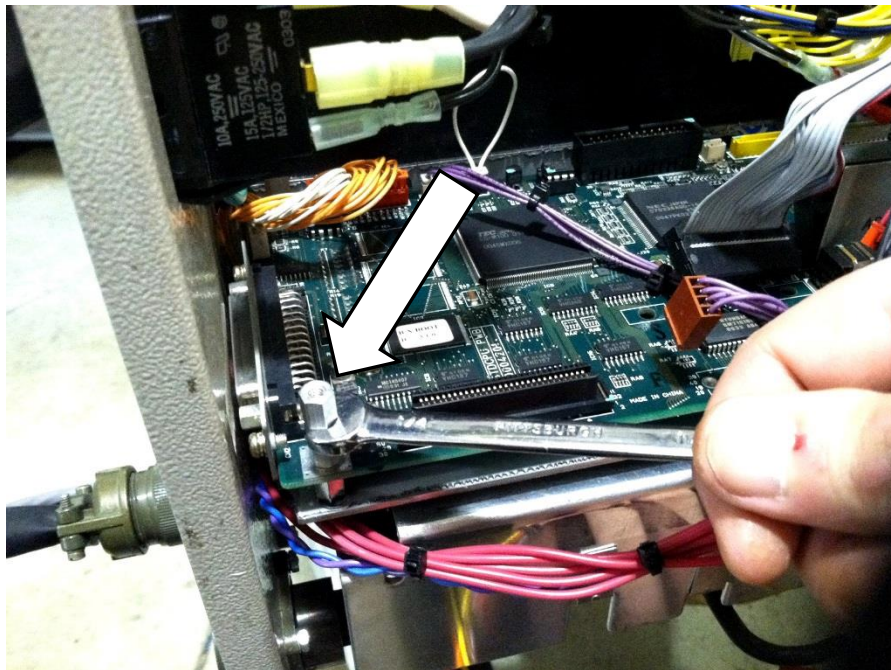


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Remove Wire Cables from the CPU



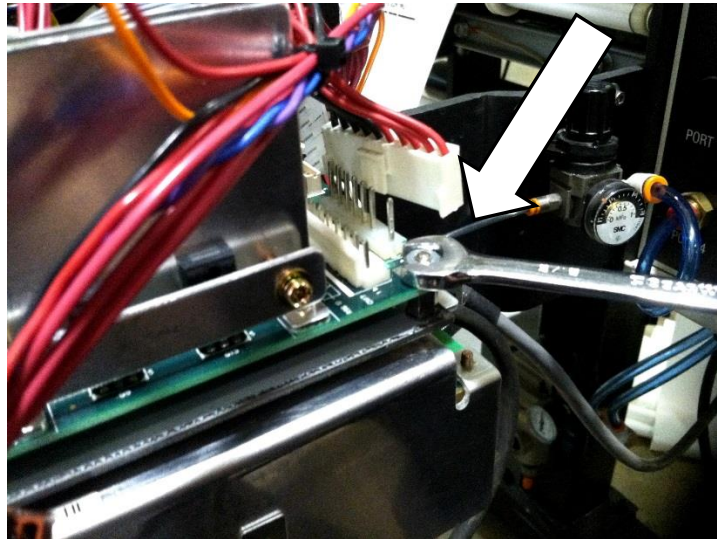
Remove the two Stand Offs



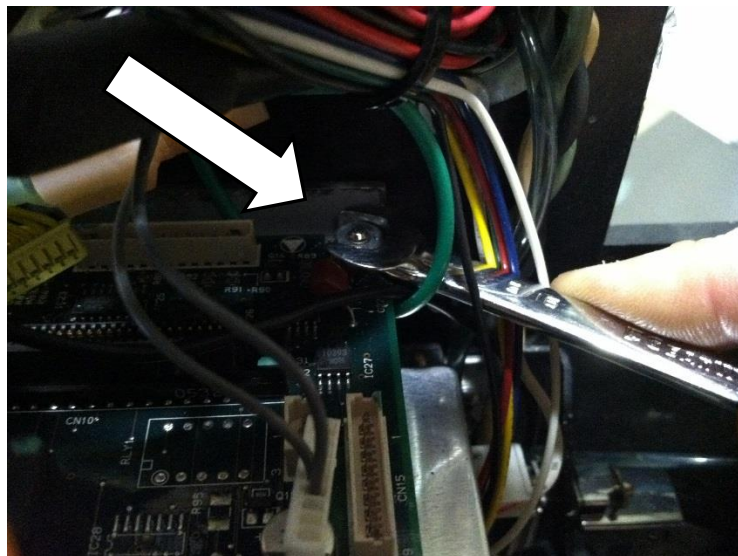


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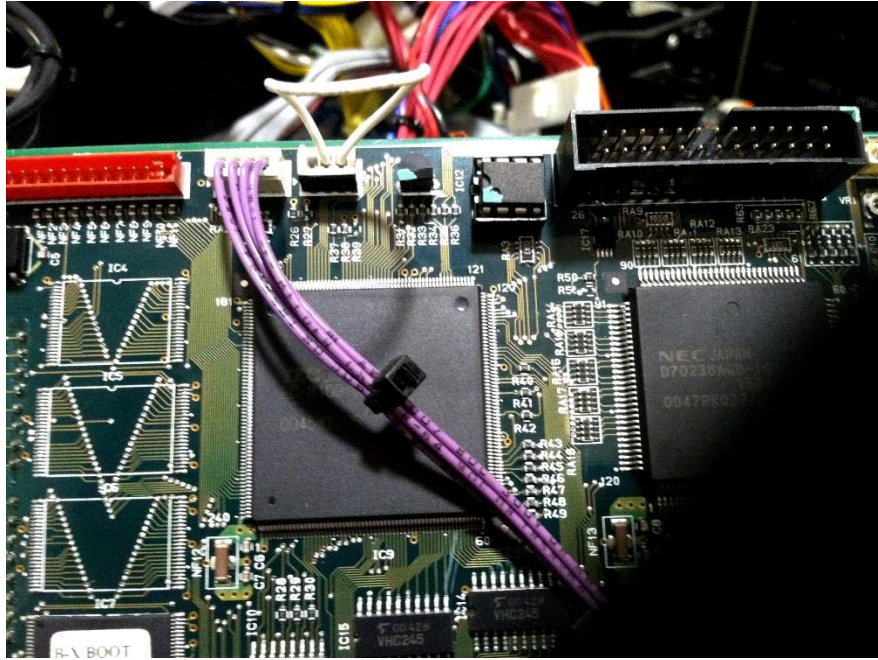
Remove the two hold-down Nuts.



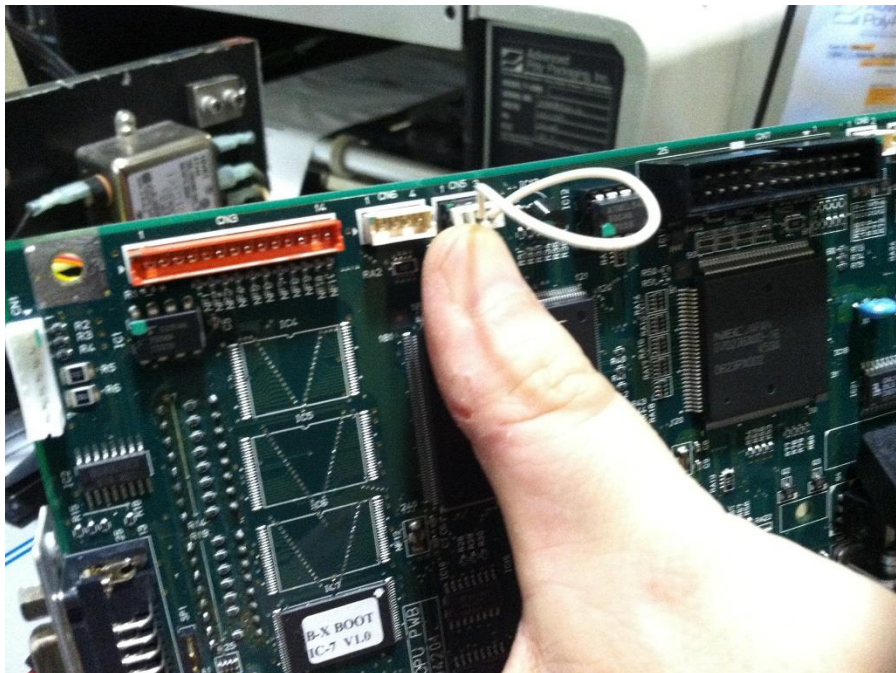


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Unplug the Purple Connector and the Jumper Connector and plug them into the new CPU Board.





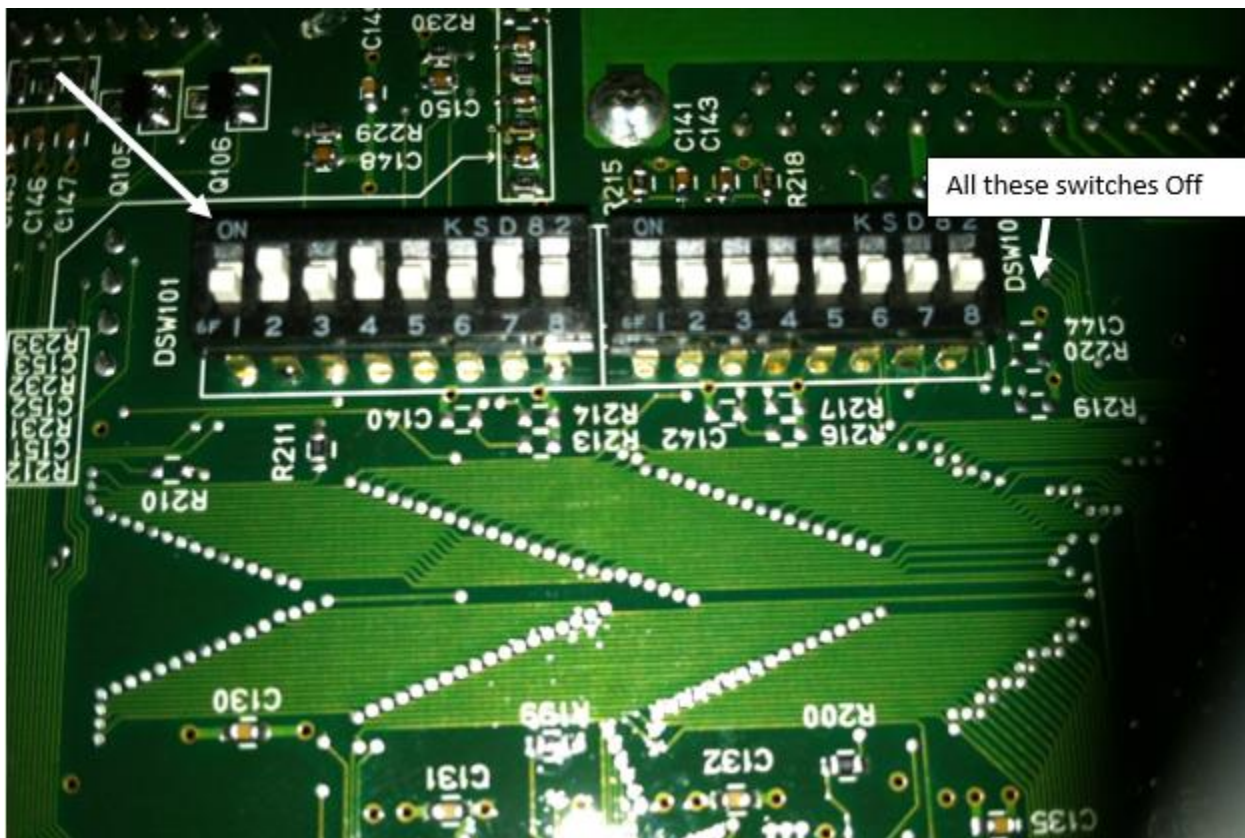


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*“IMPORTANT”*

*Check the DIP Switch positions on the new CPU Board.*



On the back of the CPU Board there are two types of DIP Switch Banks. The one above is **ON**, be sure all the DIP switches match the photo above.



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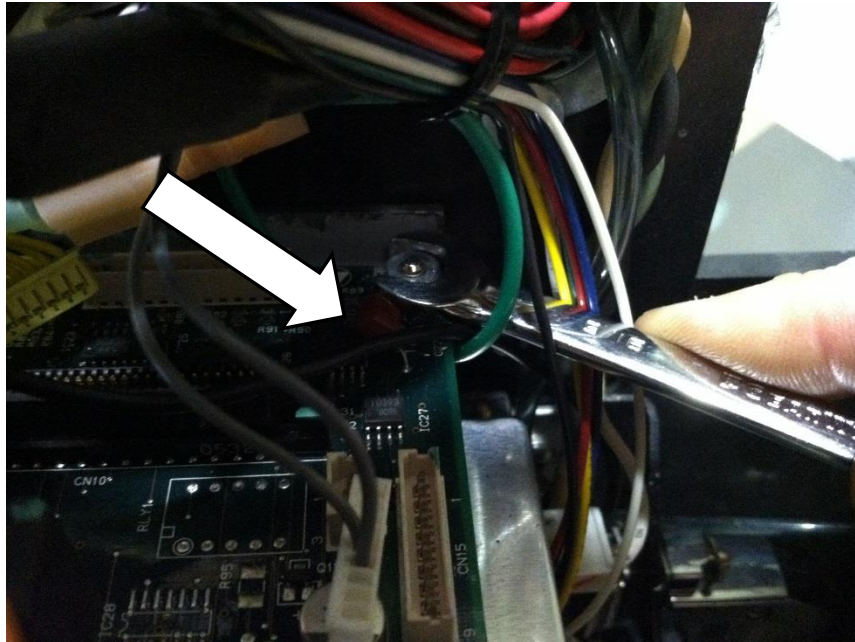
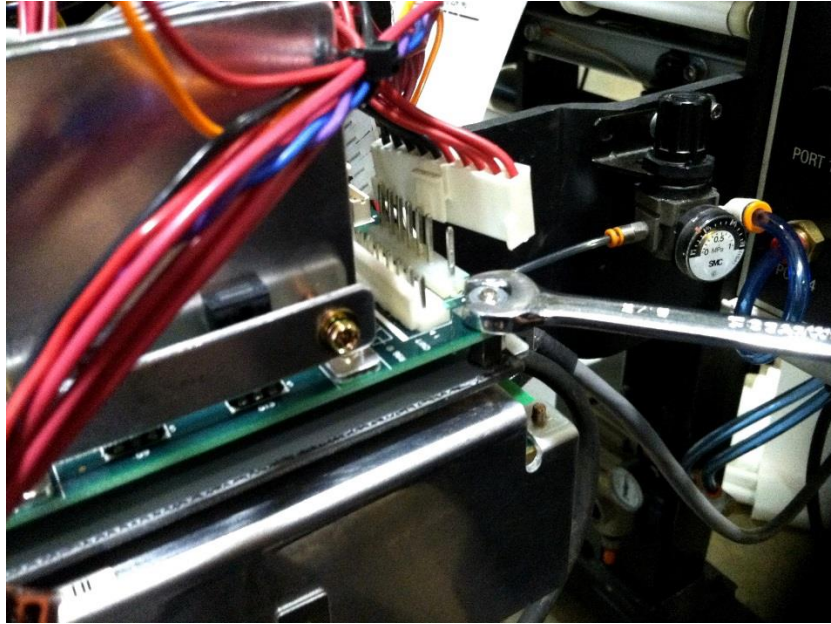
The other type of Dip Switch Bank says **OPEN**. Be sure all DIP Switches match the above photo.





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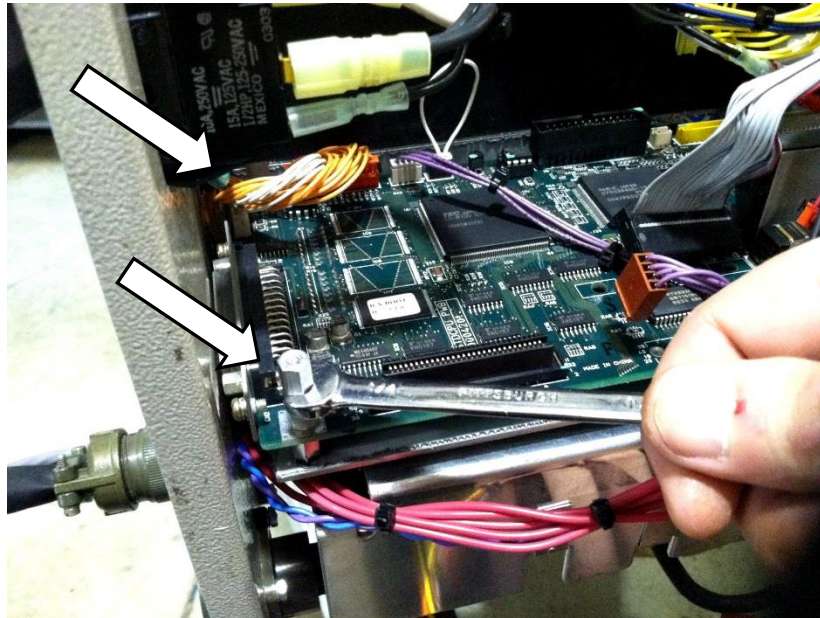


When tightening the nuts be careful of the electronic components on the CPU Board.

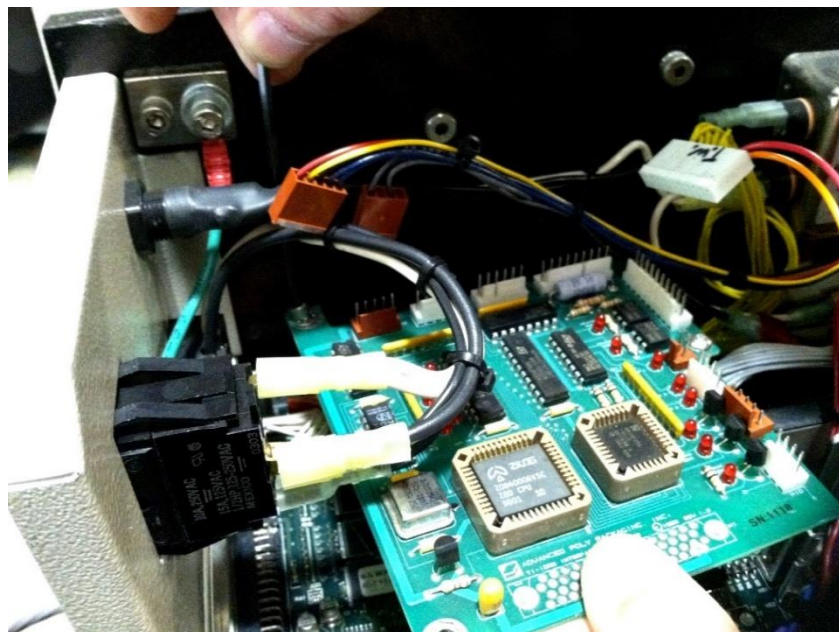


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Screw on the Stand Offs. Then re-attach all cables.



Replace IF Board and attach all Cables.