



# How To

Service Documents from APPI

**Document: #HT000068**

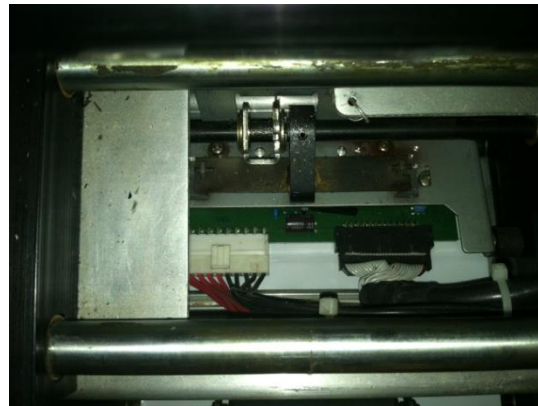
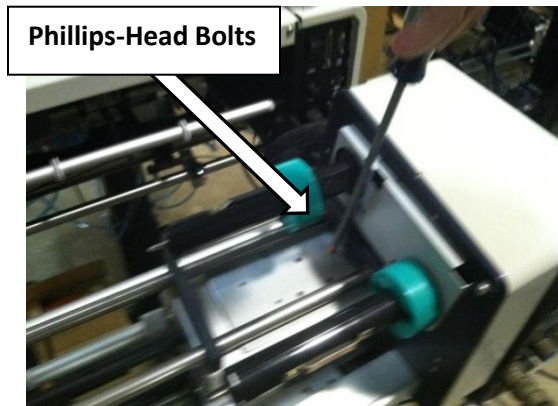
**Document Title: Perform Ti-1000 Print Head Replacement**

**Product(s): Ti-1000**

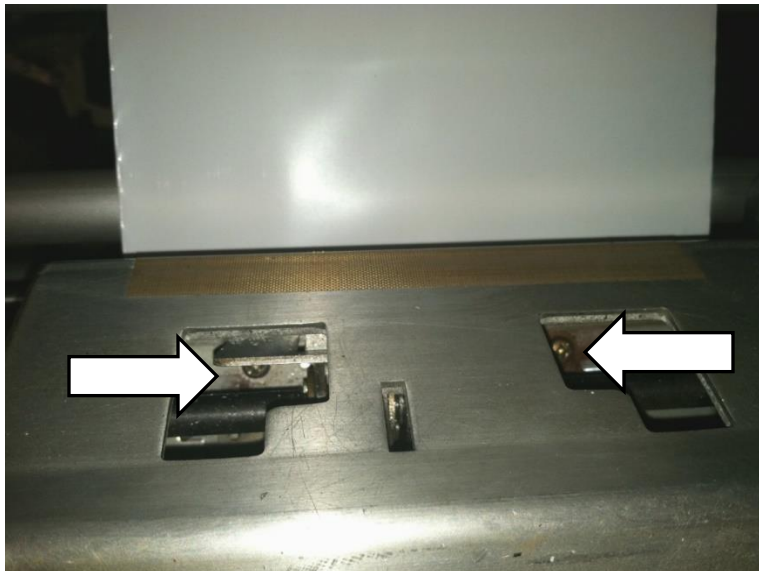
**Procedure:**

472 Print Head P/N TP-T2033704

572 Print Head P/N TP-T2033705



Remove Cover Plate from the top of Printer by removing the Phillips Head Bolt.

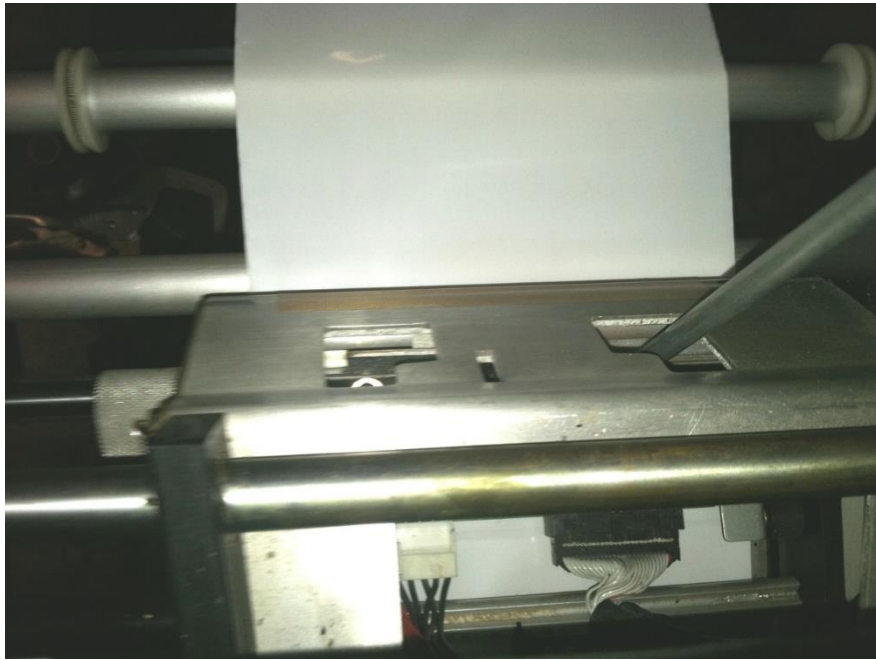


Locate the 2 gold-color Phillips Head Bolts.



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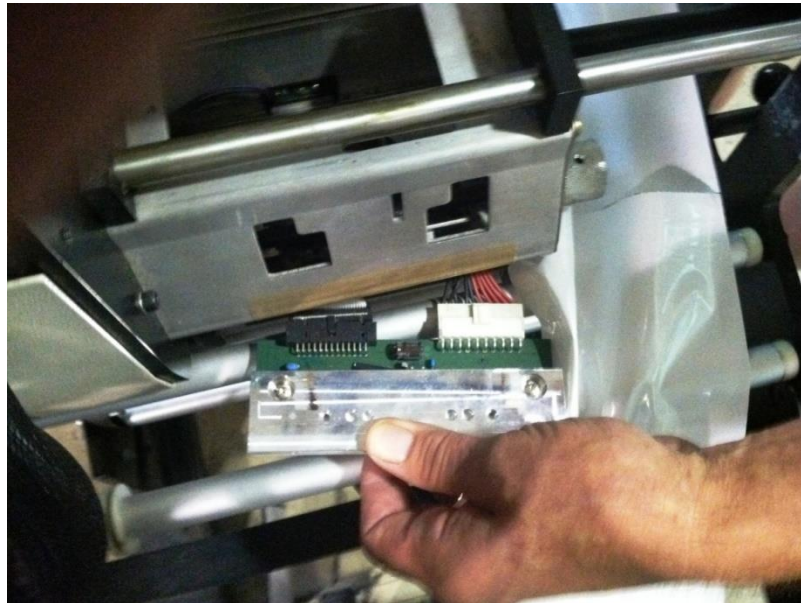
With a long Magnetic Phillips Screw Driver, remove the 2 Phillips-Head Bolts while supporting it underneath. Be careful not to round out the bolts when removing.



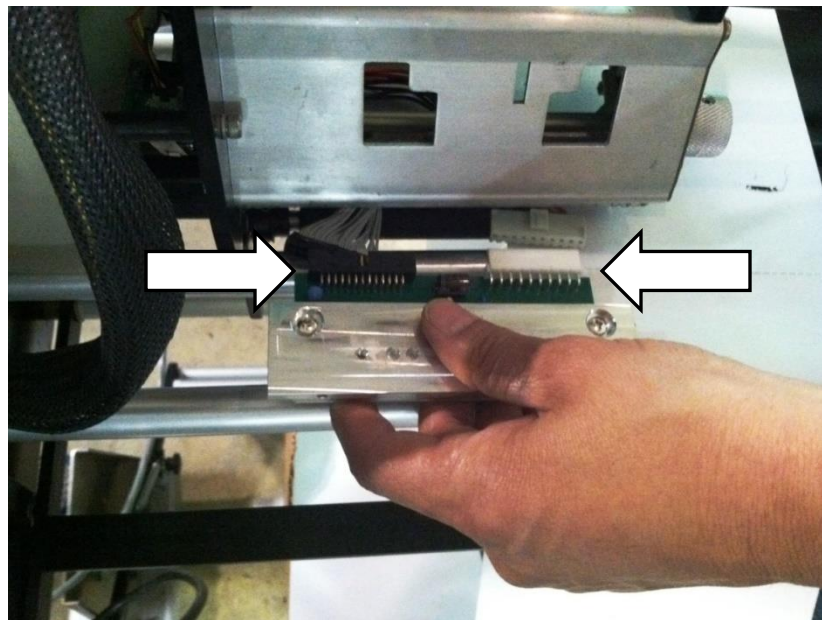


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Gently slide Print Head out.



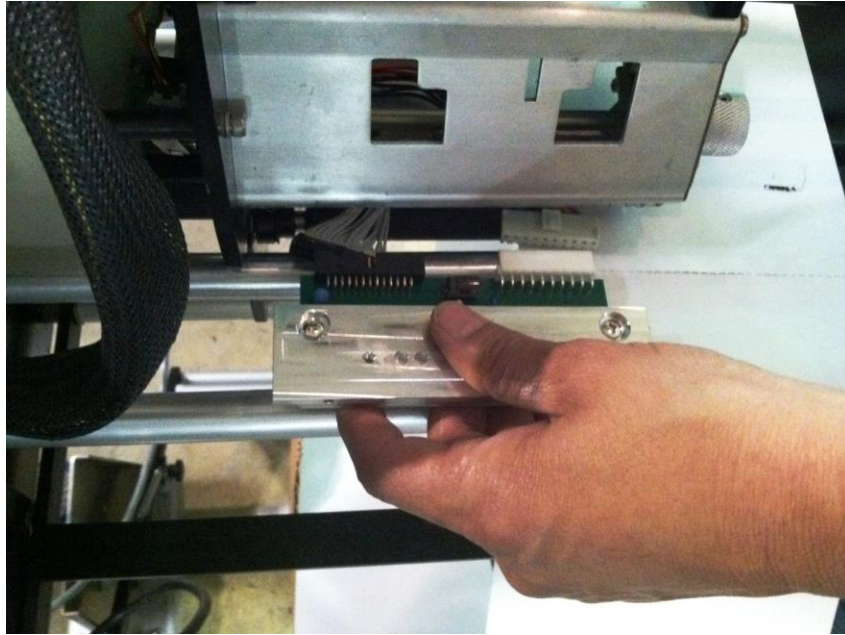
Gently disconnect the 2 connectors.



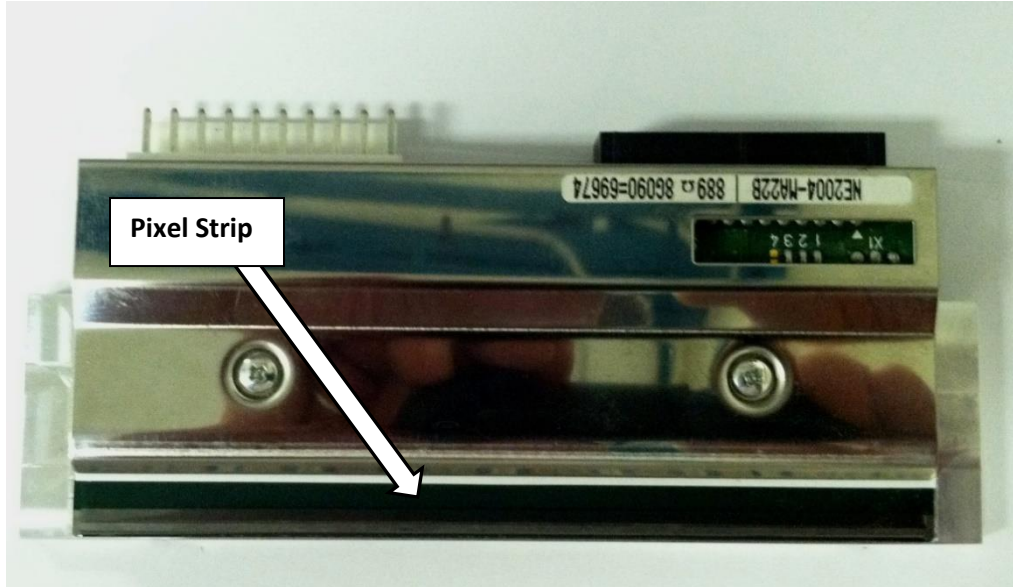


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Gently slide Print Head out.

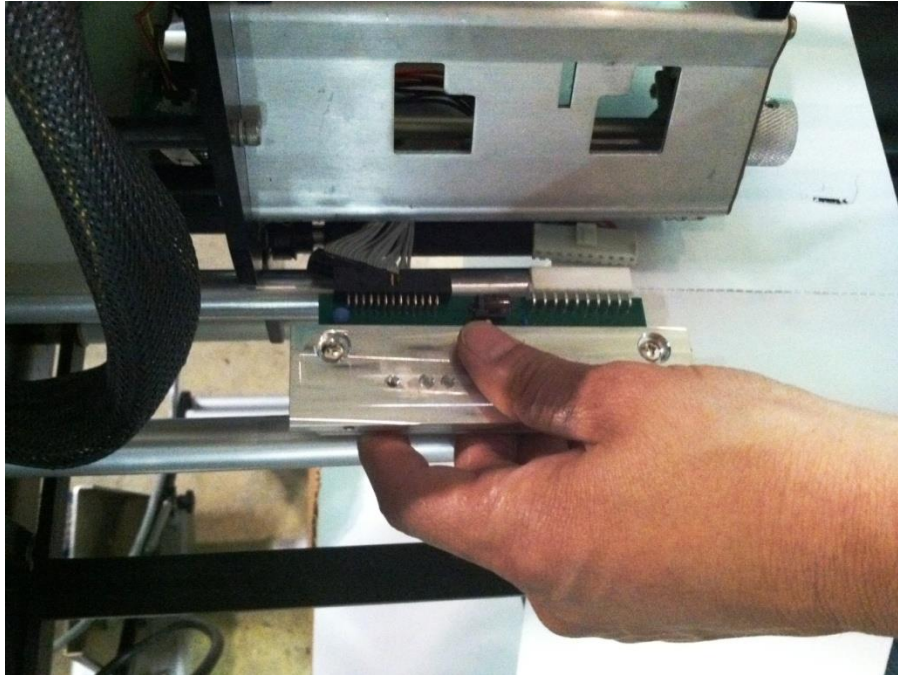


Carefully remove new Print Head from Bubble Wrap. Shown in the photo above is the bottom side of the Print Head. ***Be extremely careful not to damage the pixel strip on the Print Head.***



# How To

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Reconnect the 2 connectors.

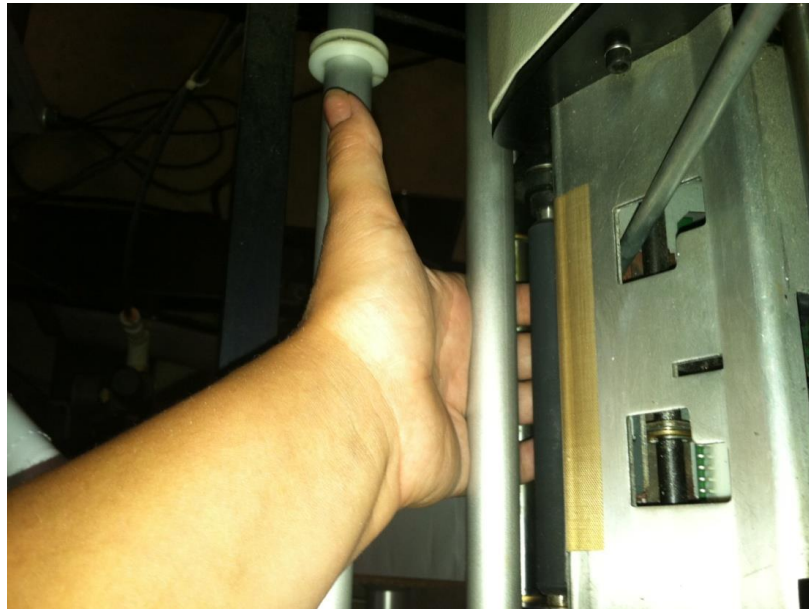


Carefully slide the Print Head under the Print Head Carriage. Do not let it drop or scratch the Pixel Strip on the bottom of Print Head.



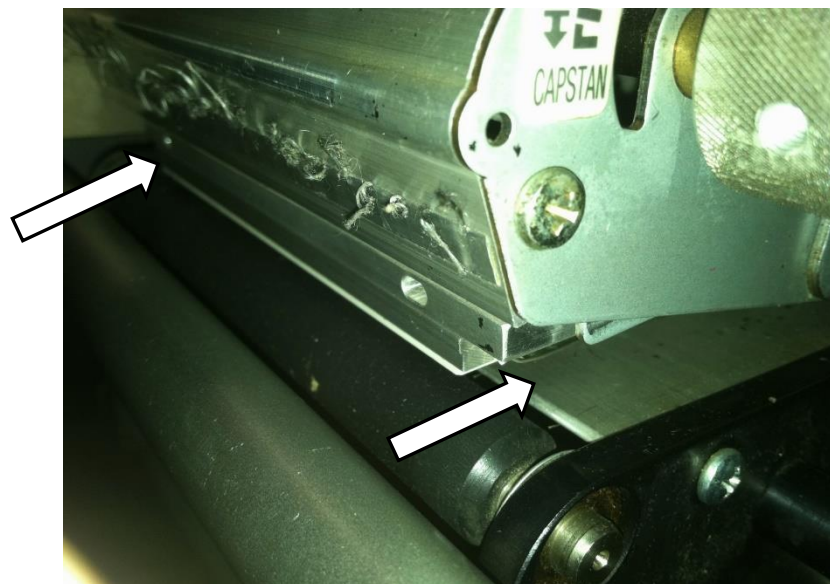
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Carefully line up the 2 clearance holes with the 2 threaded holes in the Print Head. Carefully replace the 2 gold color Phillips Head Screws. Do not tighten.

*Note: Make sure the Phillips Head Screws are lined up so the holes are not stripped out.*



Carefully push both sides of the Print Head back; lightly tighten Phillips Head Screws.





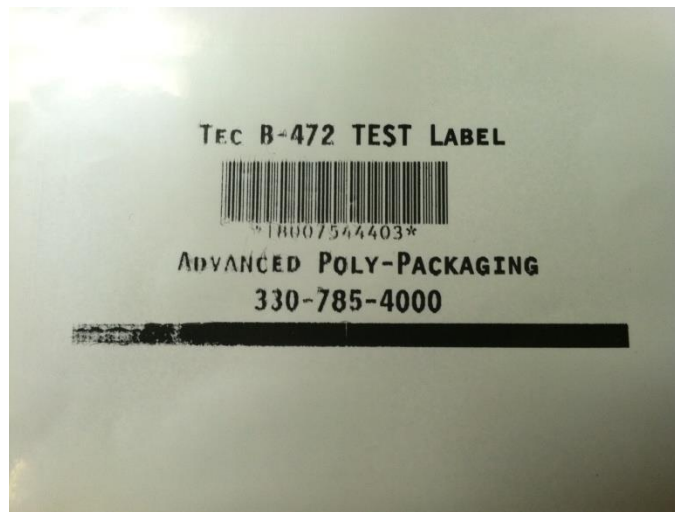
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Test print a label. If the print quality is poor, loosen the Phillips Screws and move Print Head Forward.

Test print again.

If print is better in the forward position, or in the back position, make fine adjustments from that point.



If one side of label is not printing clearly, loosen the Phillips Head Screw on that side, and move the Print Head slightly forward or backward. Tighten the Phillips Screw.

Test Print again.

