



# How To

## Service Documents from APPI

**Document: #HT000056**

**Document Title: Straighten Printer Frame**

**Product(s): Ti-1000Z**

**Procedure:**

If the bolts securing the shafts connecting the side frames together are loose, the Printer Frame can twist out of square, causing Print head alignment issues.

To properly align the printer, place the Side Frames on four Precision 123 Blocks, one block under each corner. The Blocks will raise the printer high enough so that the air cylinders won't interfere.

*Important: Add Blue Loctite and tighten all bolts on each side firmly.*

