How To

Service Documents from APPI

Document: #HT000006

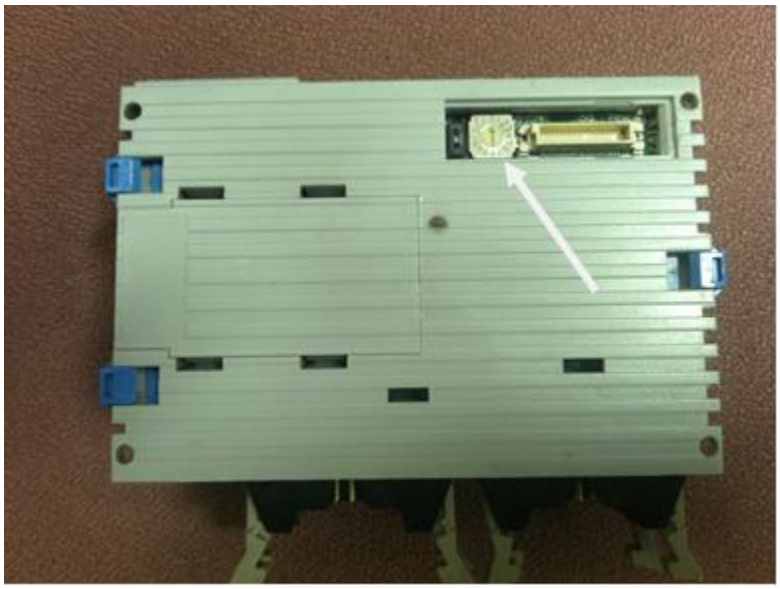
Document Title: How to Diagnose PC Link Error

Product(s): T-1000

Procedure:

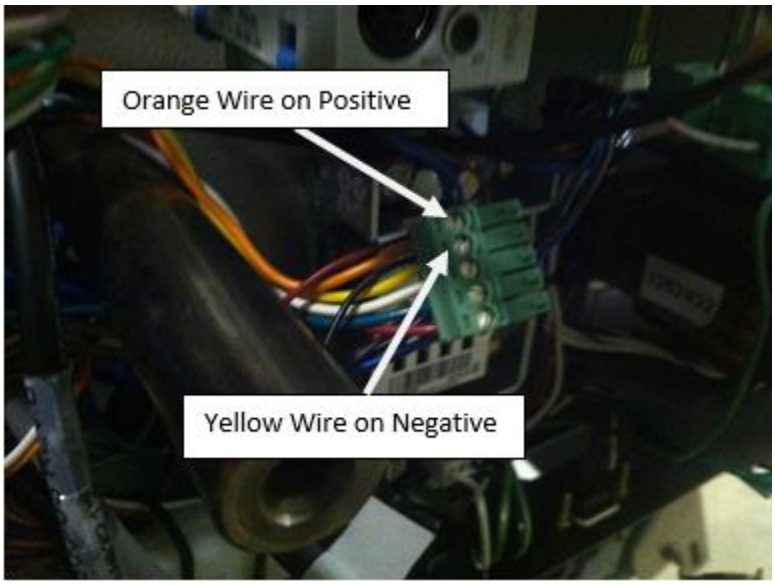
If the PLC is communicating with the PLC on the Printer, S and R on COM 1 should be flashing. This should be on both PLCs Bagger and Printer.

With a small screw driver open the Expansion Connector.

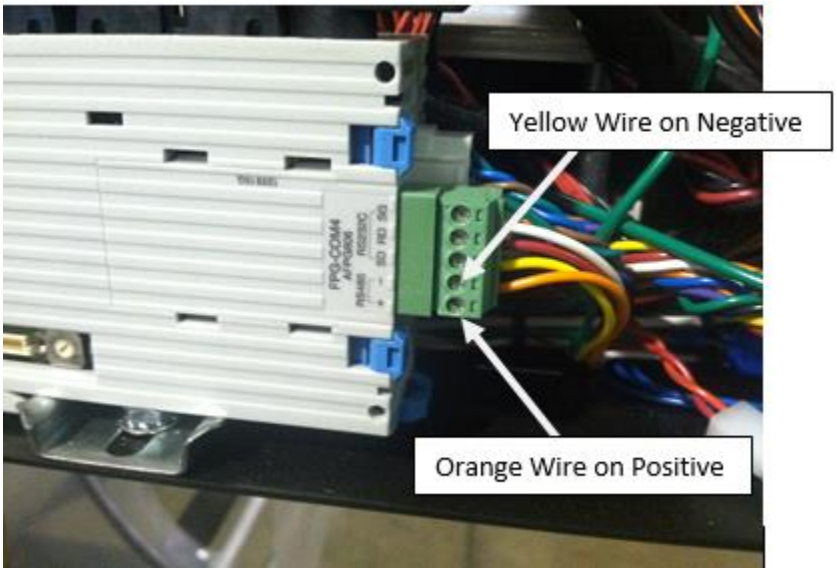


The Dial on the T-1000 Bagger should be set to 1.

The Dial on the Printer TIZ should be set to 2.



T-1000 Bagger PLC



Note: You should have Continuity from one PLC to the other on each wire.

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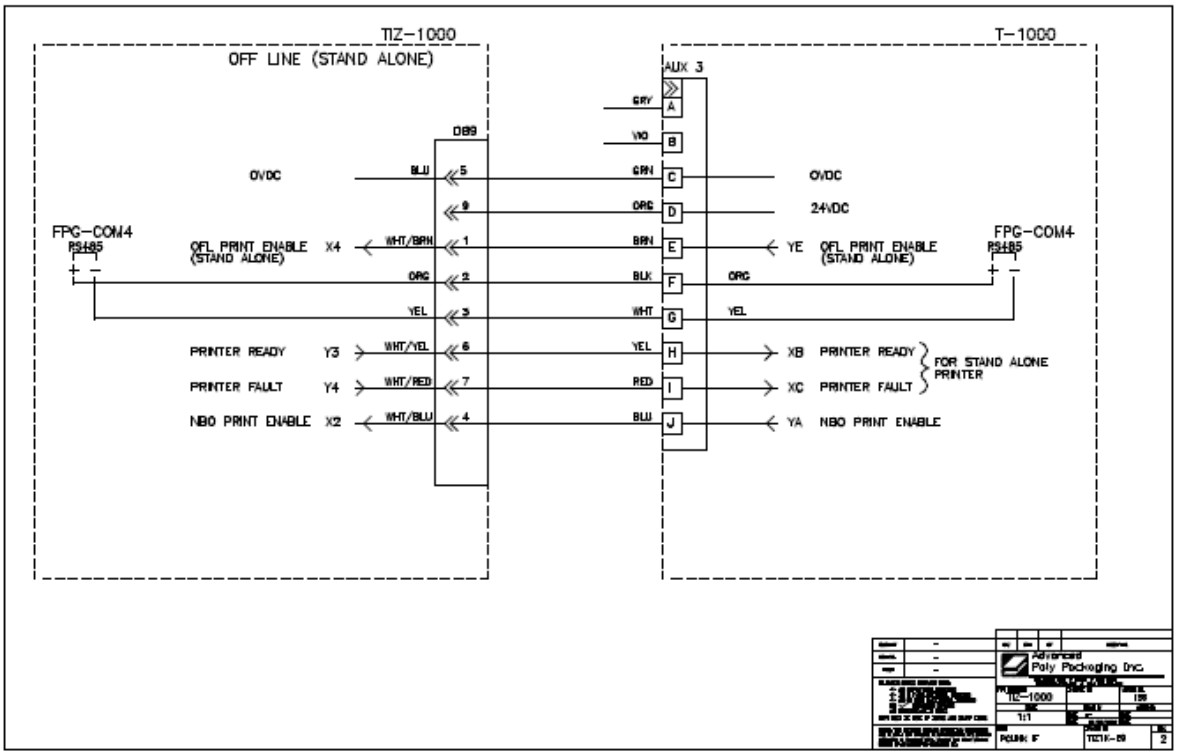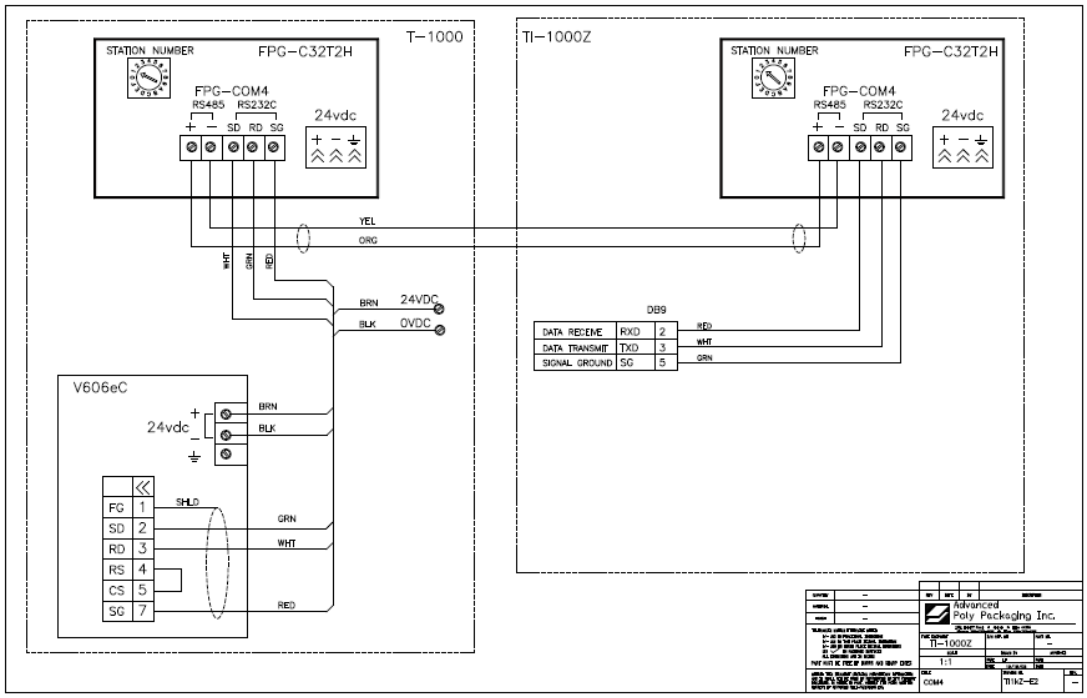
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