How To

Service Documents from APPI

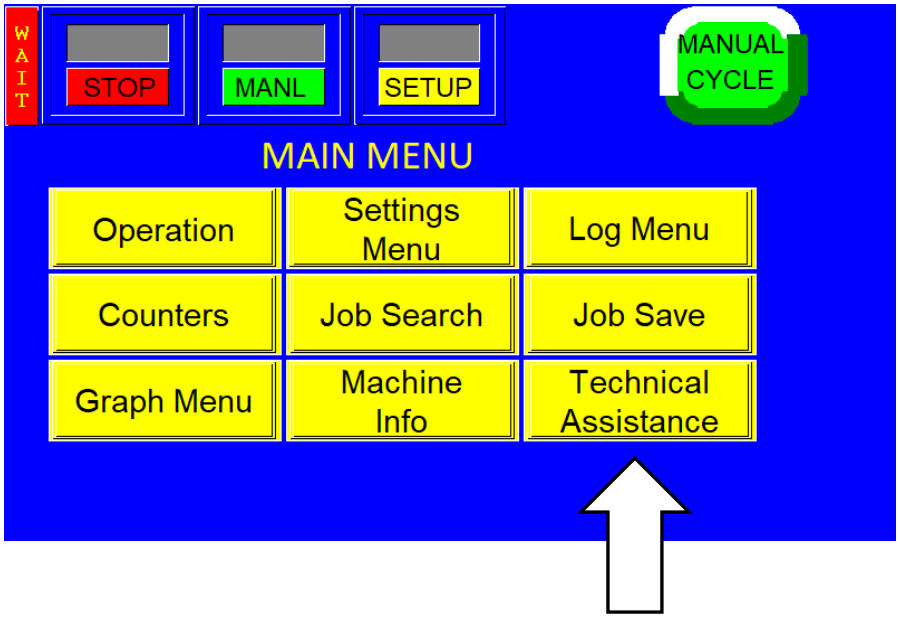
Document: #HT000173

Document Title: Set Up Towel Bagger Perf Registration

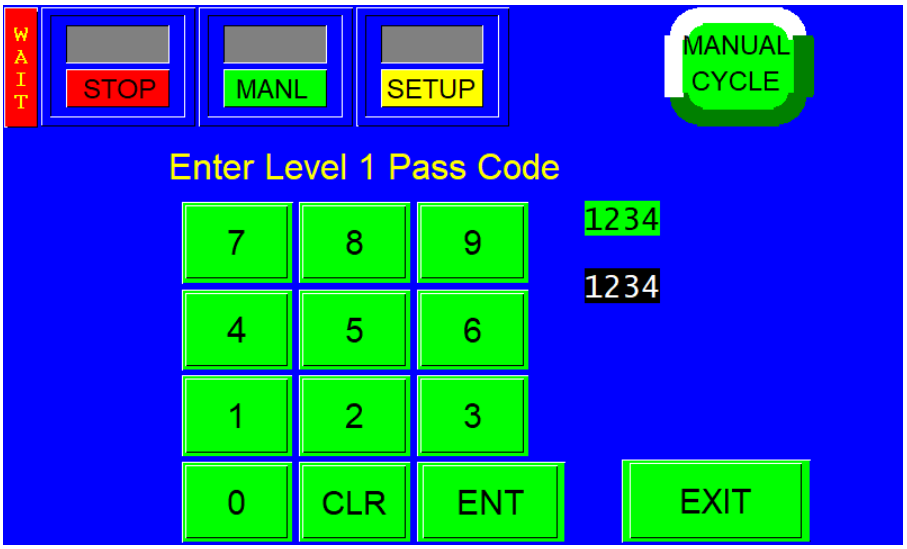
Product(s): ST-1000

Procedure:

Go to Main Menu. Press Technical Assistance

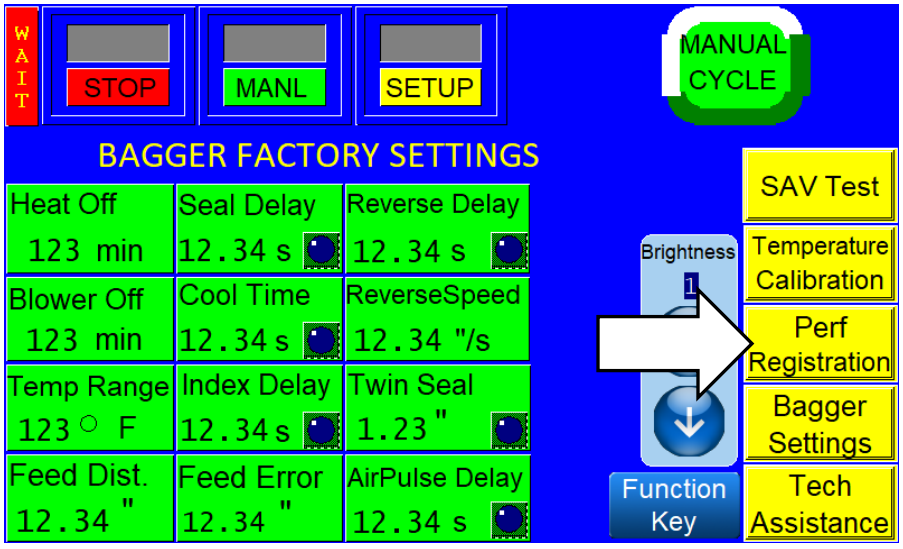


Enter Pass Code 1001 and press Enter.

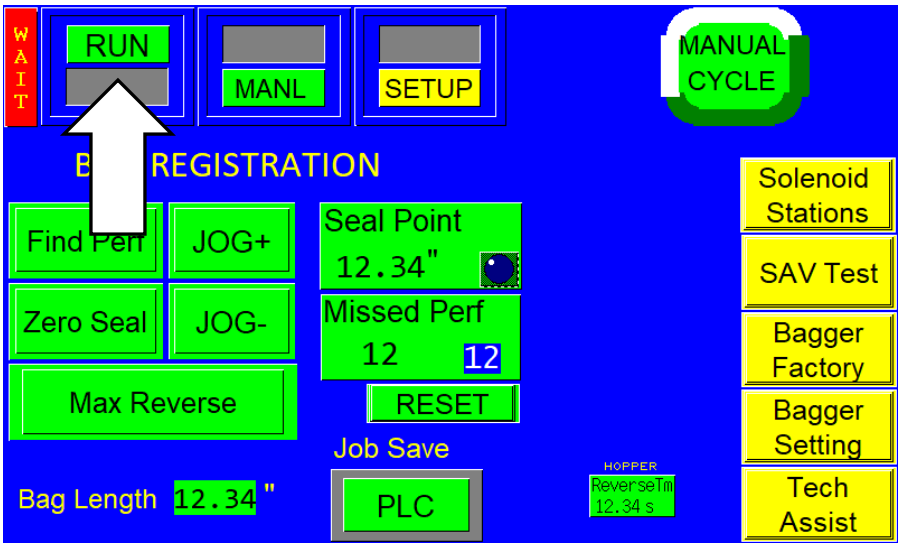


Press **Bagger Factory**

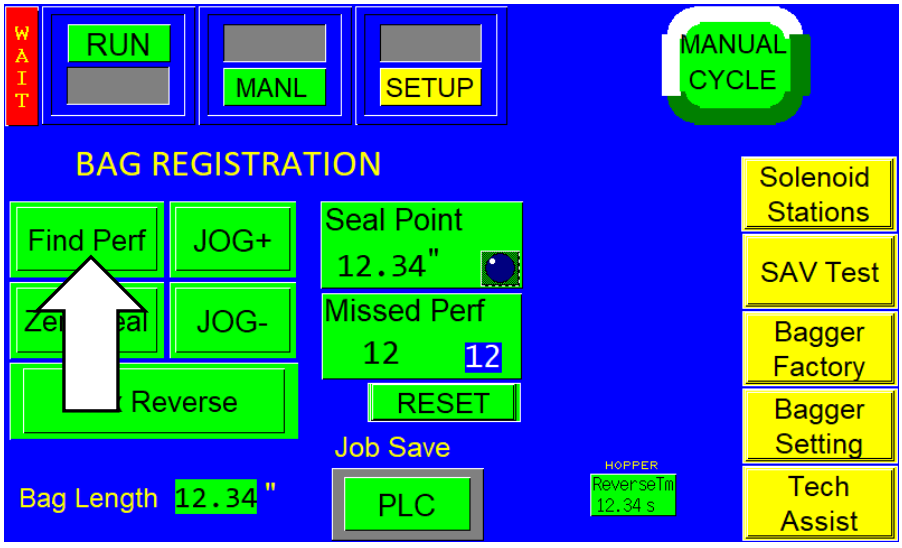
Press **Perf Registration**



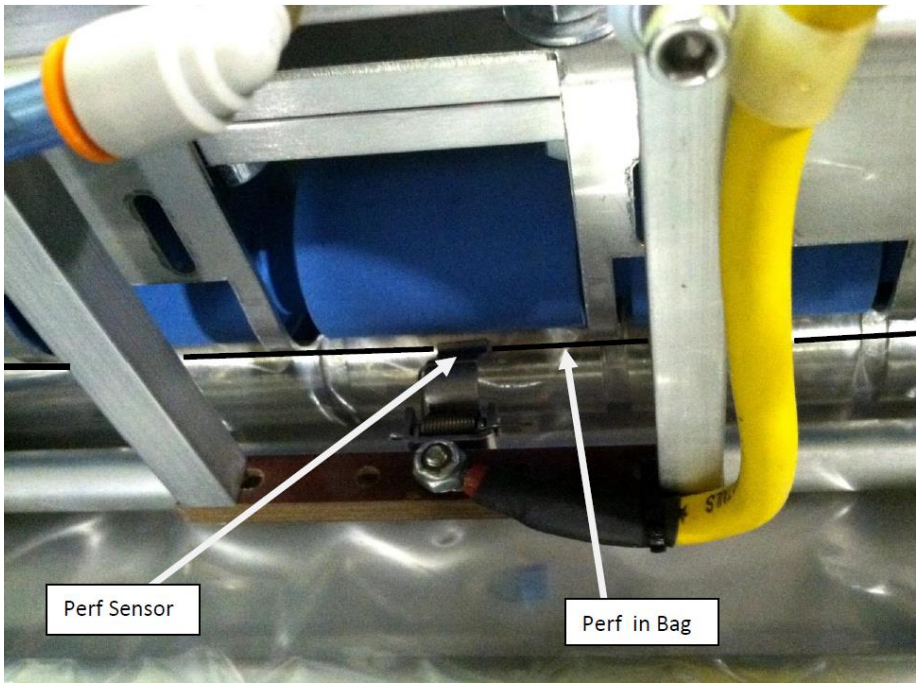
Toggle **Start/Stop Button** to **Start** (Green).



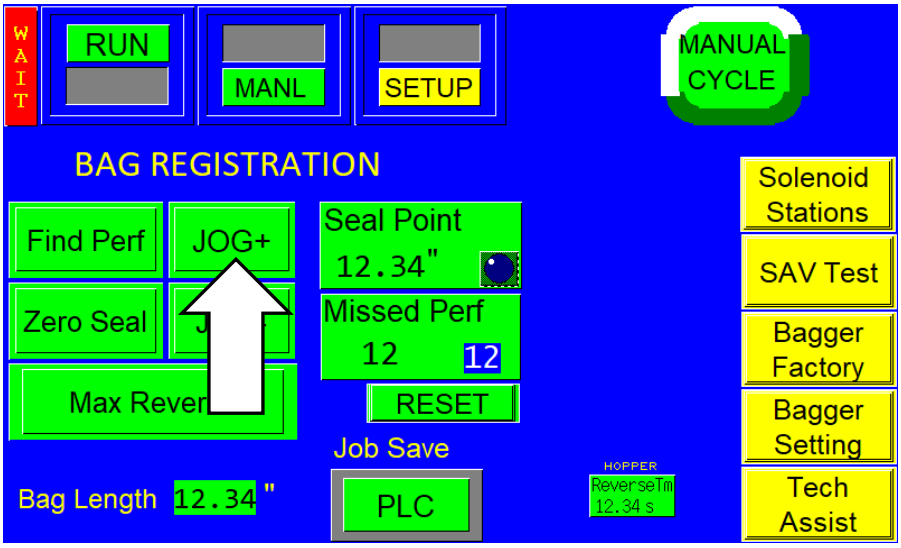
Press **Find Perf**

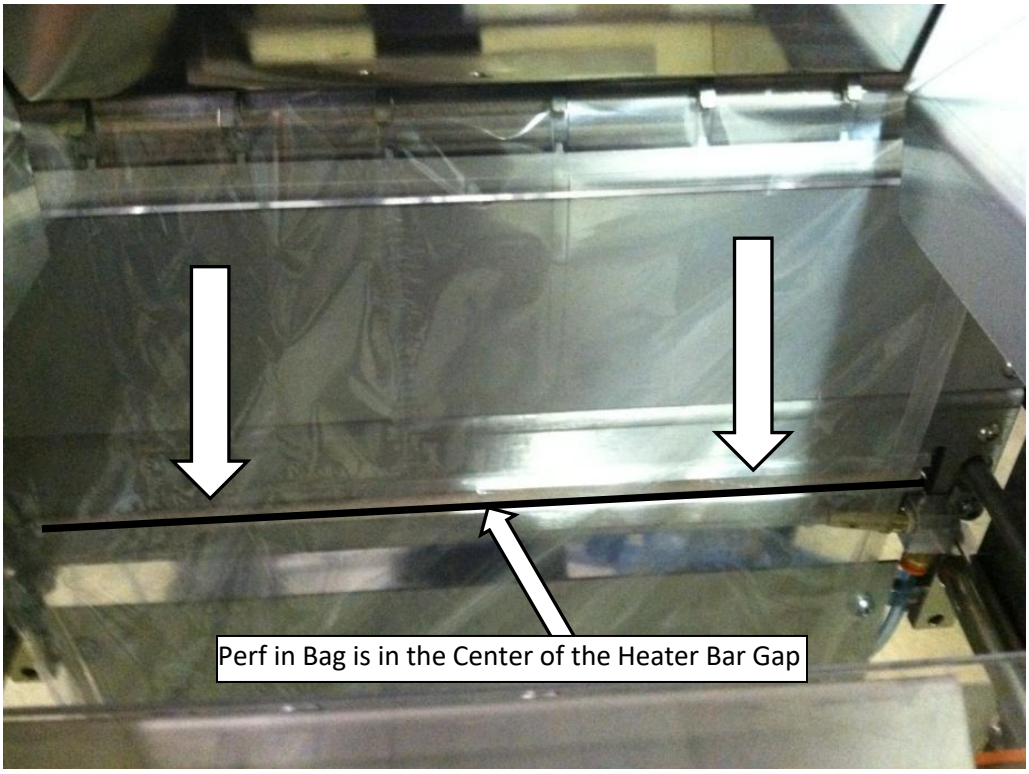


Verify that the Perf stopped under the Perf Sensor

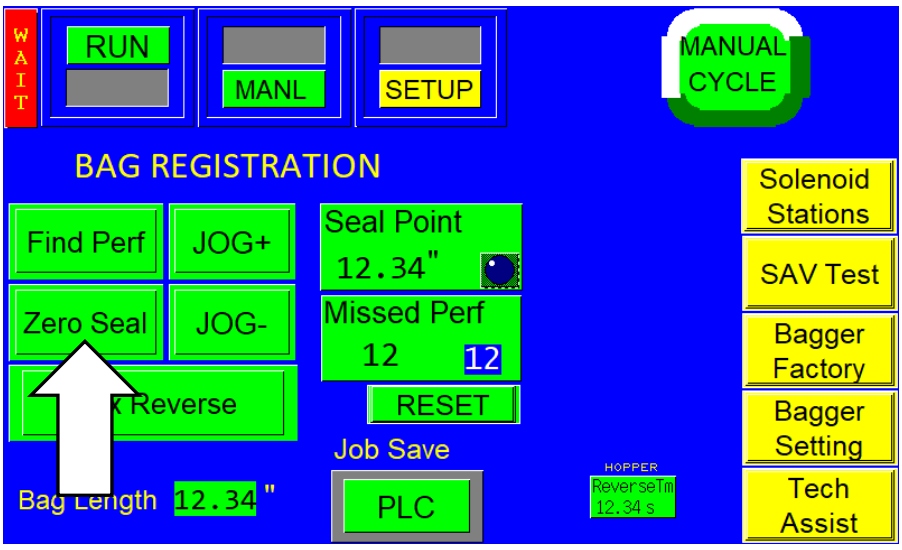


Press and hold **JOG+.** Until the Perf is Center in the **Heater Bar Gap**

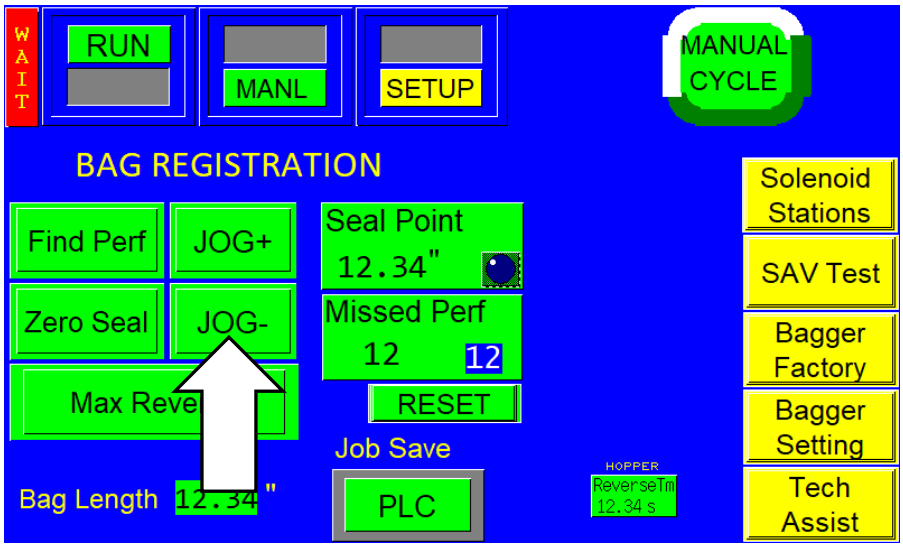


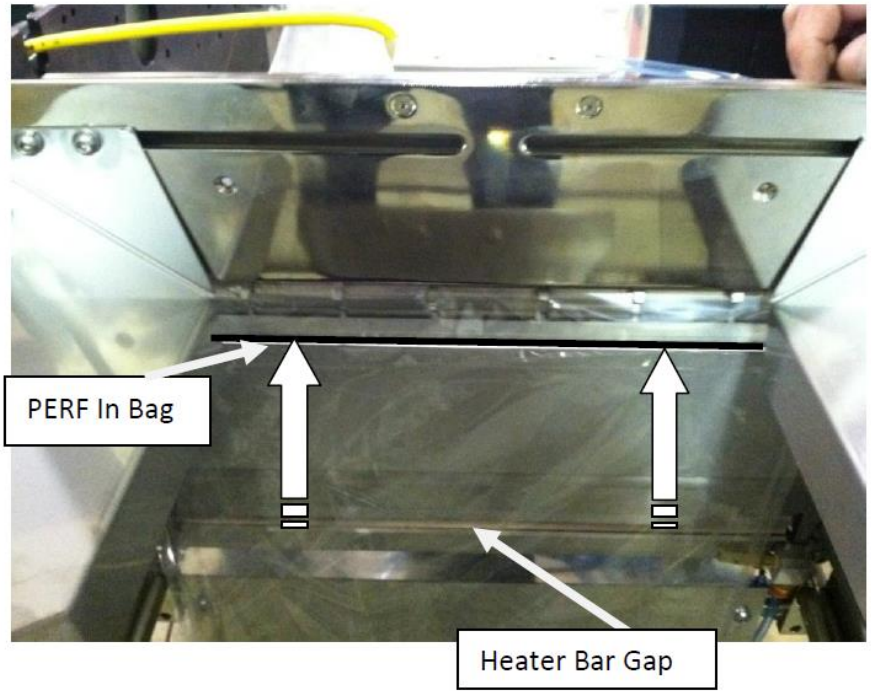


Press **Zero Seal**.

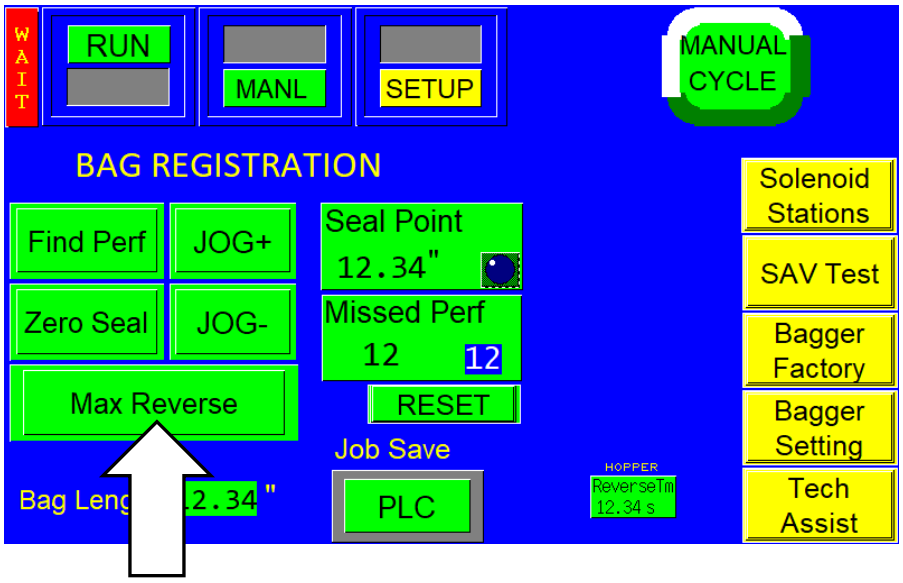


Press and Hold **JOG-** until Perf in Bag is about 1-inch from **Rollers**.





Now Press **Max Reverse**



Perf Register is now complete.