



Document: #HT000205

Document Title: How To Install PB-20 Optical Buttons

Product(s): T-300/T-375

Procedure:

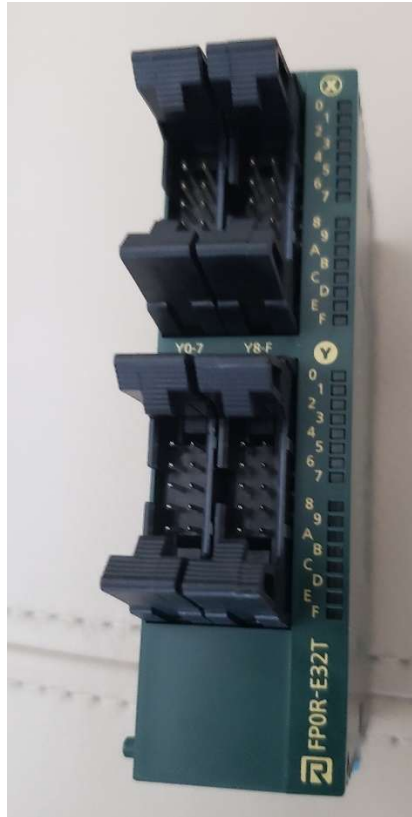
The Palm Button option can be used to cycle the machine instead of a foot switch. Two buttons, positioned on opposite sides on the machine must be touched simultaneously to cycle the bagger. If both buttons are not touched at the same time, or if one of the buttons is held while the other button is touched, the machine will not cycle. As an additional safety function, the Automatic cycle mode is disabled when the Palm Button option is turned ON. The foot switch input is also disabled when the Palm Button option is turned ON.

The PB Hold Thru Button must be switch from Green Fill Time to Yellow Seal Time. This will require that the finger continuously touch the Palm Buttons until the Seal Bar press against the bag to start Sealing the bag. If the finger or fingers are removed before the Sealing begins the Seal Bar will retract.

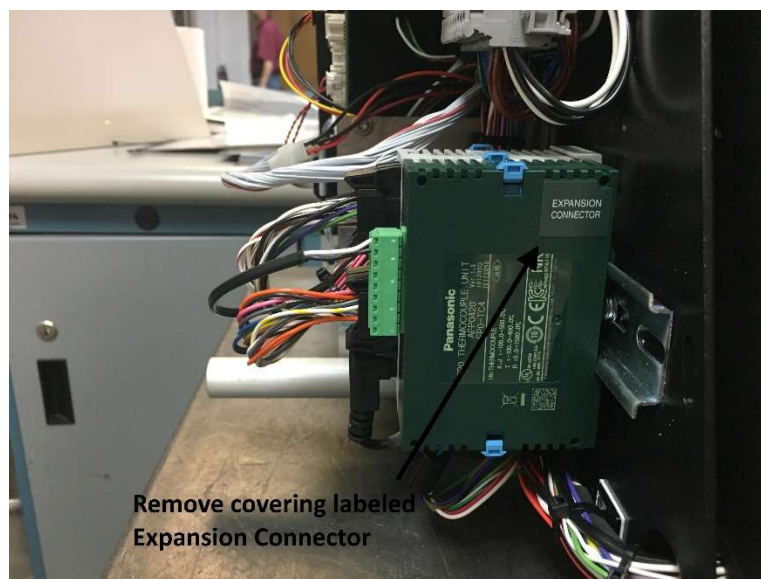
The PB Hold Thru Button is in the Perf Registration Screen.

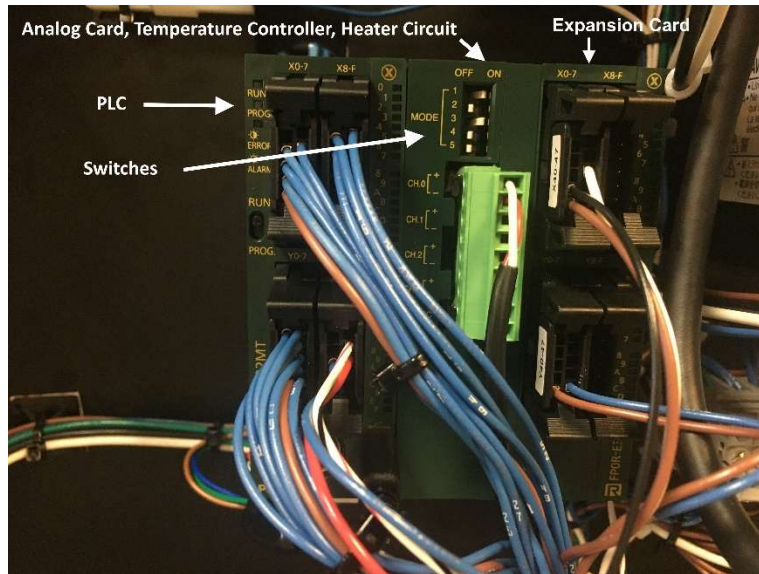
To navigate to the Perf Registration Screen, Go to Main Menu/Technical Assistance/Code 1001/Bagger Factory/Perf Registration/ Press the Green Fill Time to toggle to Yellow Seal Time.

To install Palm Button an Expansion Card is required.



The Expansion Card is connected to the right of the Temperature Analog Card. Remove the Expansion Sticker and plug the Expansion Card into the connector.





Expansion FPG IO T375Z-E14_FPG_EXP IO_rev10

