

How To

Service Documents from APPI

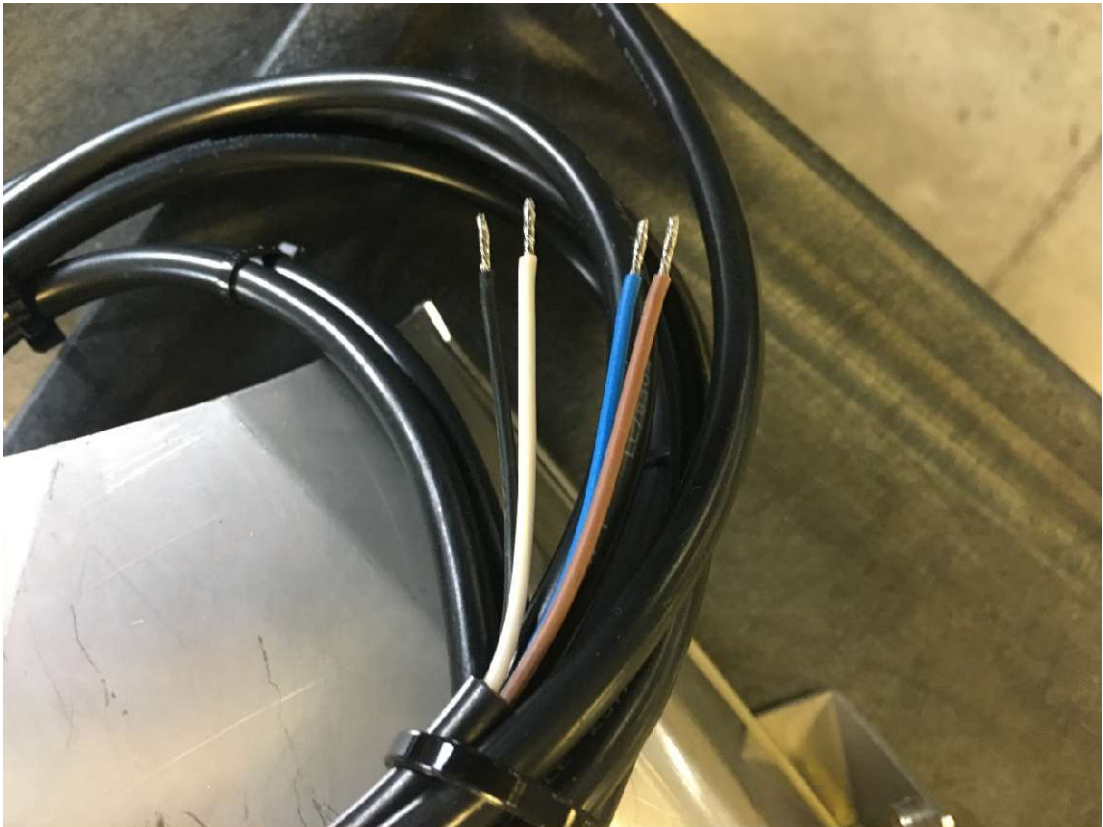
Document: #HT000216

Document Title: How to Install a TO-T1-CF10 Counting Funnel on T-1000S14

Product(s): T-1000

Procedure:





Wiring Colors

Blue – 24 Volt DC Negative
Brown – 24 Volt DC Positive
Black – Signal Wire X5

Connect Blue wires to Blue wiring on terminal strip as indicated on picture below.

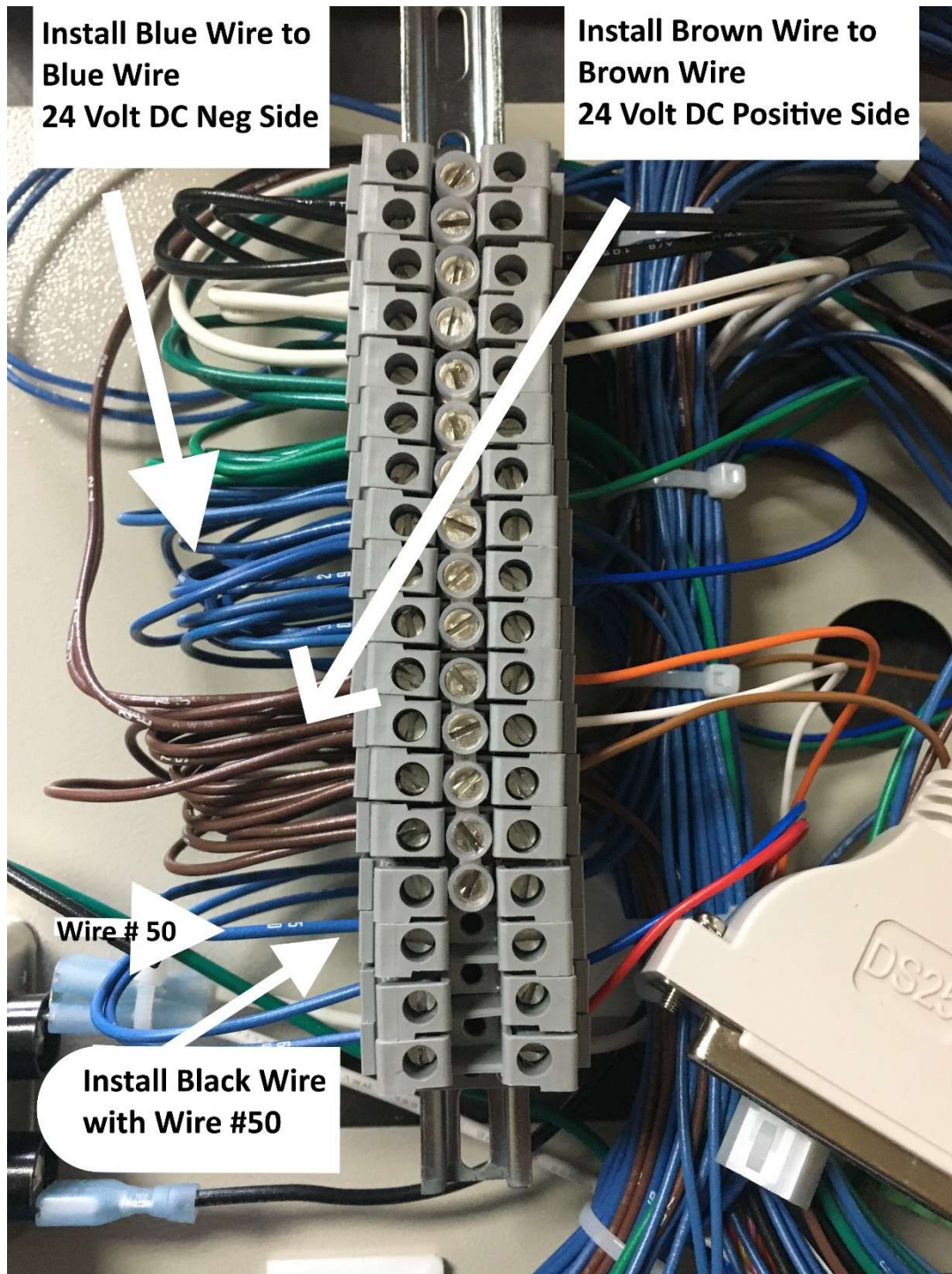
Connect Brown wires to Brown wiring on terminal strip as indicated on picture below.

The Black wire from the 3 conductor is NOT used.

Connect the Black wire from the 4 conductor to Black Wire #50 (Blue) on terminal strip as indicated on picture below.

NOTE: Wire #50 goes to X5 on the PLC.

Note: Depending on Options on the T-1000 the position wire #50 may change. In the picture below the position of wire #50 is terminal 3 from the bottom. This position may not be true depending on the Options on the T-1000, Check the wire number.



**Install Blue Wire to
Blue Wire
24 Volt DC Neg Side**

**Install Brown Wire to
Brown Wire
24 Volt DC Positive Side**

Wire # 50

**Install Black Wire
with Wire #50**

DS25