

How To

Service Documents from APPI

Document: #HT000210

Document Title: How to Enter 60-day License Code

Product(s): All Baggers

Procedure:

Advanced Poly-Packaging's proprietary software license must be activated in order to operate the machine. When shipped from the factory, a 60-Day License is automatically activated. Approximately 18 days before this initial license is due to expire, a Warning Screen will begin to display when the machine is powered-up.

If activation codes are not entered before the end of the license period, the following Warning Screen will be displayed, the Bagger will stop, all outputs will be disabled, and the machine is locked in a safe condition with the temperature shut down until a new activation code is entered.

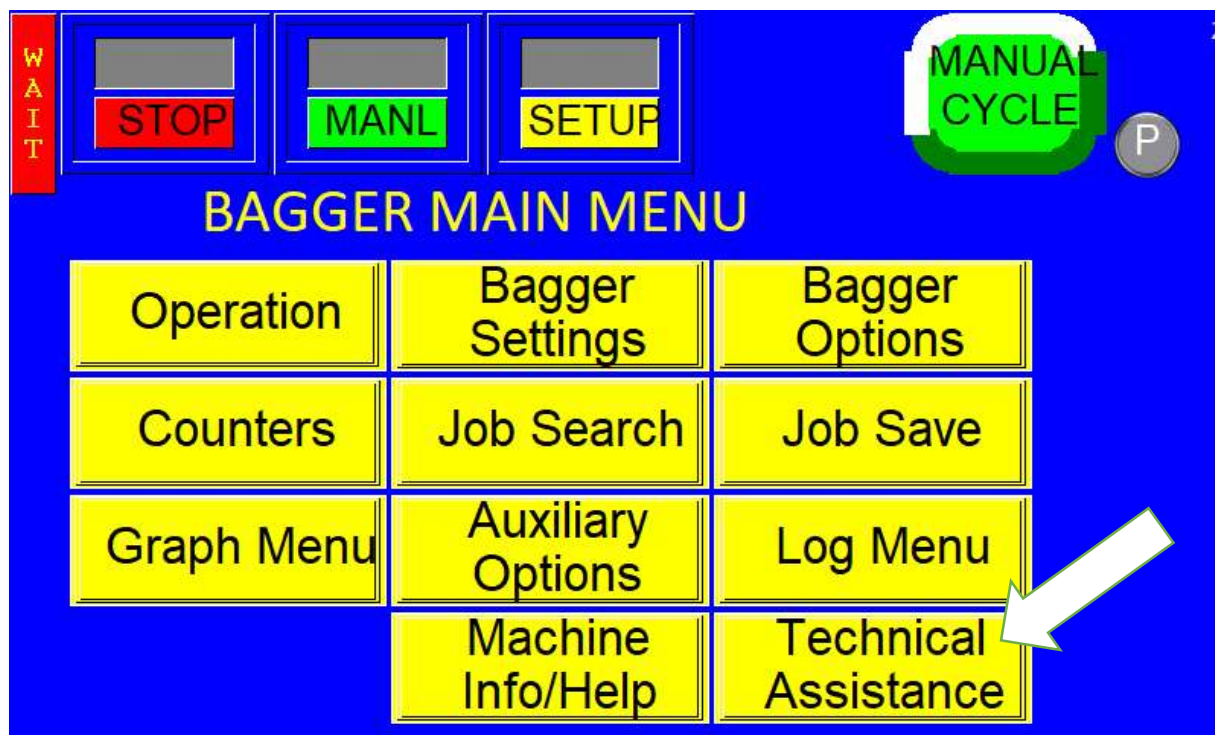


Code Must be Obtained From Advanced Poly

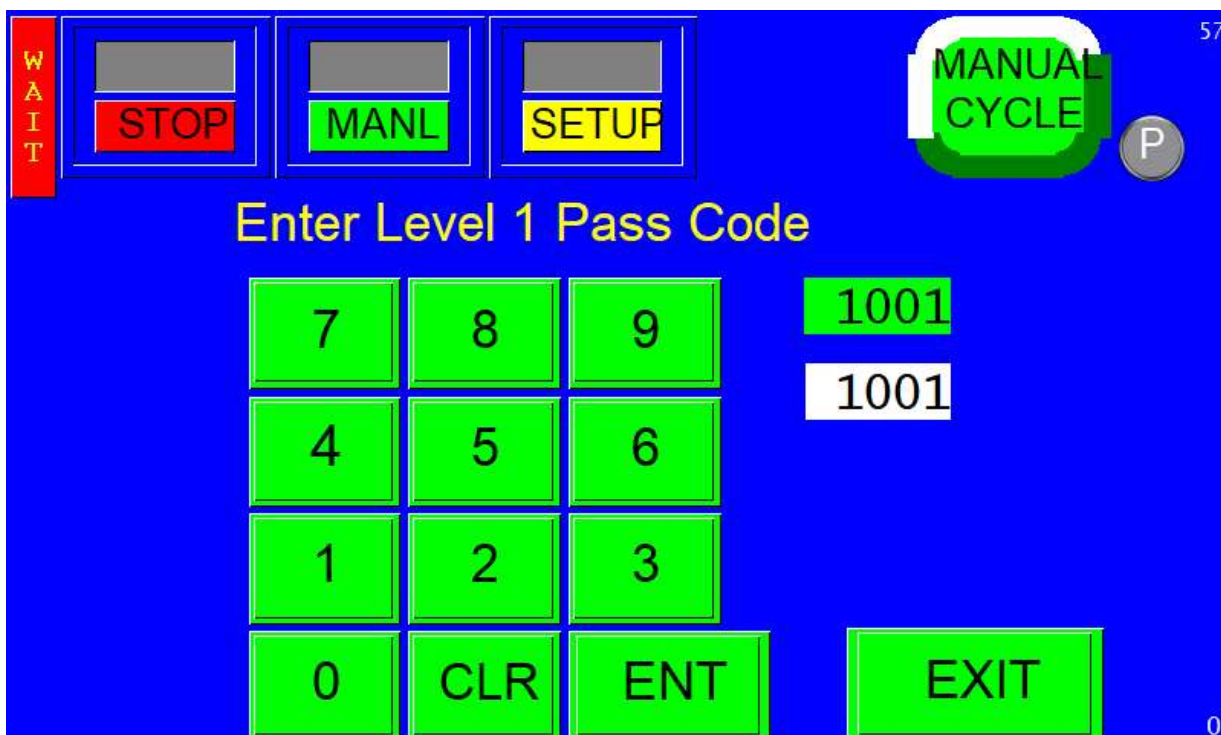
Note: These screens are only displayed on Power-Up. If the screen is cleared, it will not re-appear as long as the machine is on. To force the Warning Screen to display, the machine must be turned off, and then back on.

When full payment has been received for the software, a code will be received from APPI, that when entered, will permanently deactivate the Warning Screens.

Go to Main Menu and press the Yellow Technical Assistance Button



Enter Code 1001 on the Keypad and press enter Keypad



Press the Yellow License Status Button

TS Version: (T7S)
PLC Version:
TIZ Version:

For technical assistance contact our service department:

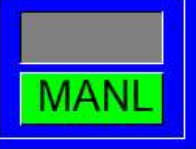
 Advanced Poly-Packaging Inc.
1331 Emmitt Road
Akron, OH 44306, USA
Phone: (330) 785-4000



Main Menu	Bagger PassCode	Bagger Factory	Printer Status	License Status
PLC IO Status	Option PassCode	Scale Factory	APPI Factory	

Press the Yellow Code Reminder Button

WAIT

240

BAGGER LICENSE STATUS

60 Days License



Time Left

DAYS HOURS

00 00

M S

0000

Start: 00 00 00
End: 00 00 00

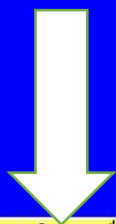
1 2 3 4 5 6
7 8 9 10 11 12

Trial Period



ELAPSED TIME

1 2 000:00:00

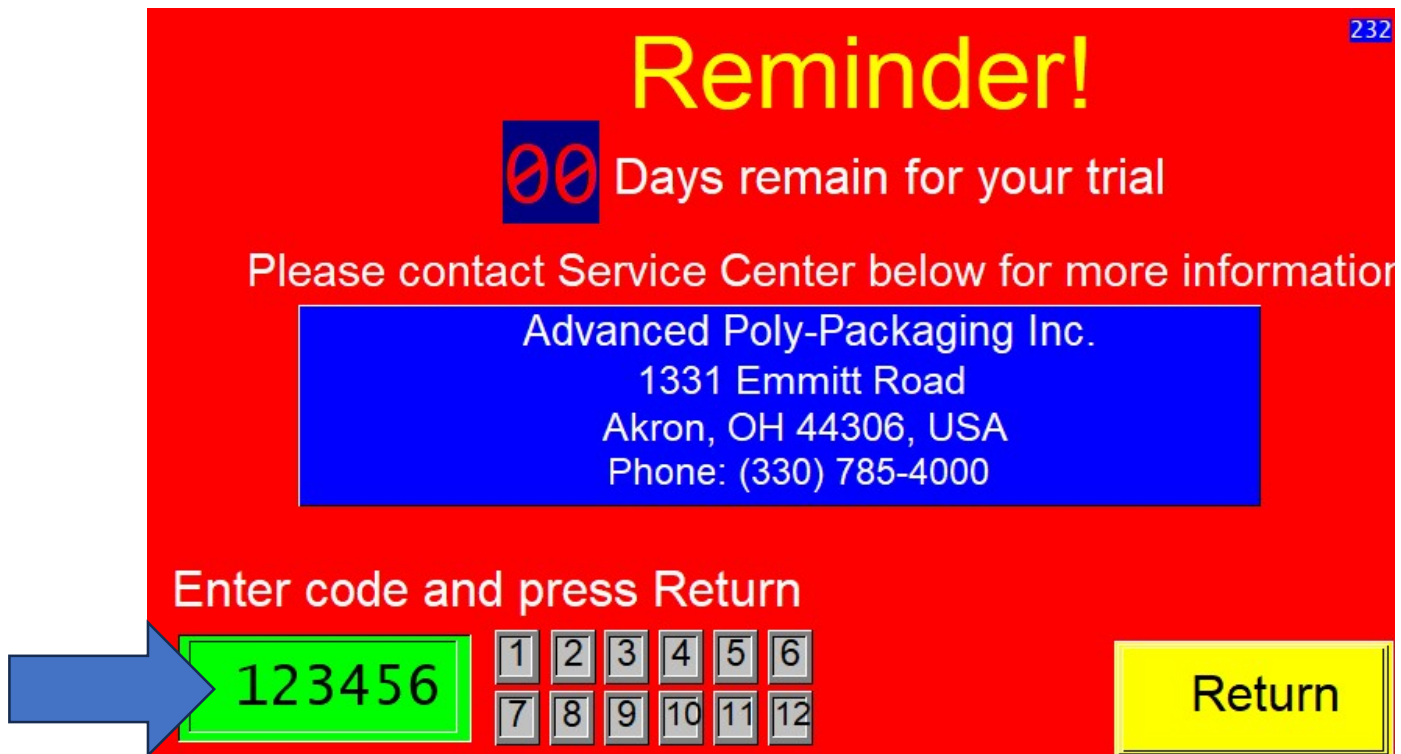


Code Reminder

Main Menu

2026/03/02 10:55:01
2026/03/02 10:54:53

When the Warning Screen is displayed, pressing the Green button on the lower left will cause a numeric keypad to pop up. Obtain activation codes from Advanced Poly-Packaging, and use this keypad to enter the codes.



The License Activation Screen features several LEDs that indicate the status of the license and trial periods, which illuminate and change during various stages of operation. The Time Left will be displayed in days, hours, minutes and seconds.

- Start: Displays when the License period has begun.
- End: Displays when the License period will end.

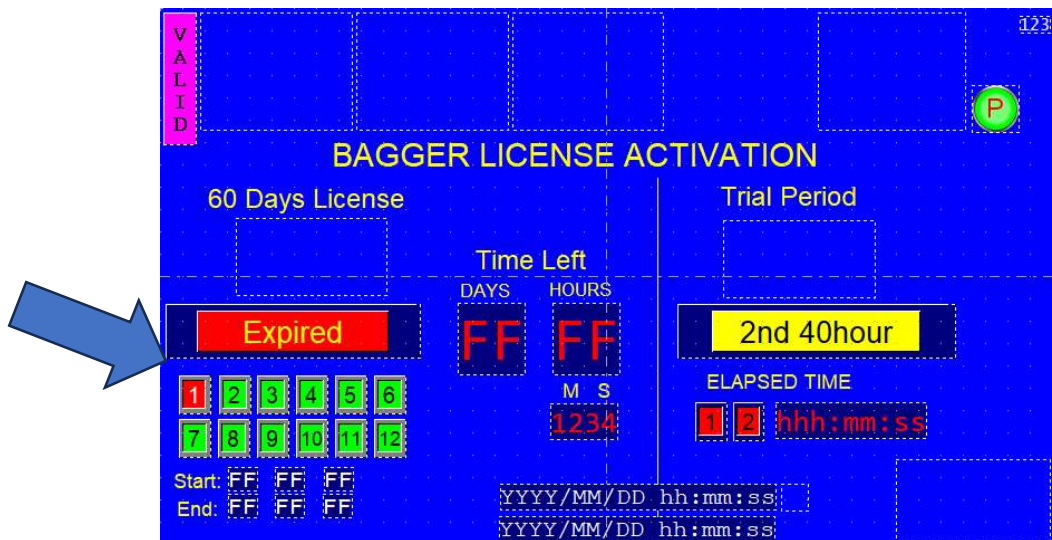
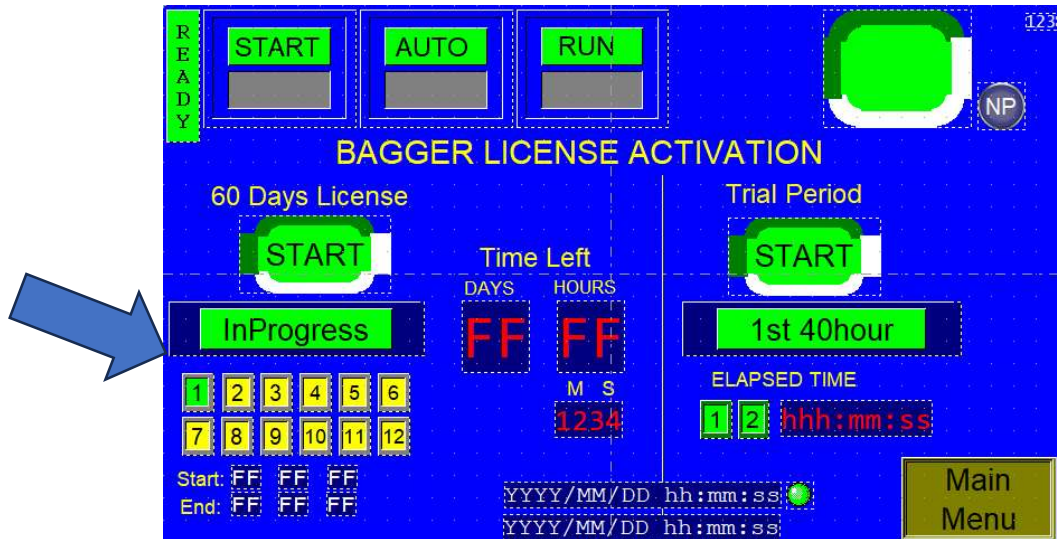
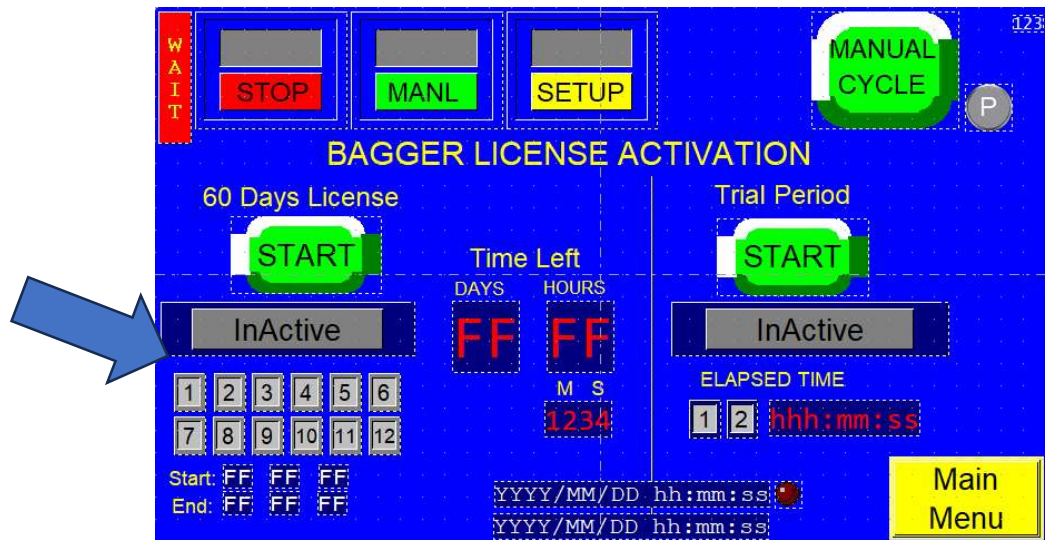
The License portions of the screen will display “Inactive” in grey if the License has not yet been activated. ‘In Progress” will be highlighted in green if the license is active, and “Expired” in red if the License has expired.

If the system is paid in full 100% the Bagger License 60 Day Status should display InActive in Grey.

If the system is not paid in full, one of the 1 -12 display should light up.

Example: If this was the 1st License Code, Enter indicator #2 should have illuminated indicating the bagger is good to operate for another 60 days. Then #3 will illuminate and so on, until the system is paid in full.

See following pictures for examples



H
E
A
T
E
R

123

BAGGER LICENSE ACTIVATION

60 Days License

Trial Period

Time Left

Expired

ELAPSED TIME

Start: FF FF FF

End: FF FF FF

1234

hh:mm:ss

1234

hh:mm:ss

