



How To

Service Documents from APPI

Document: #HT000185

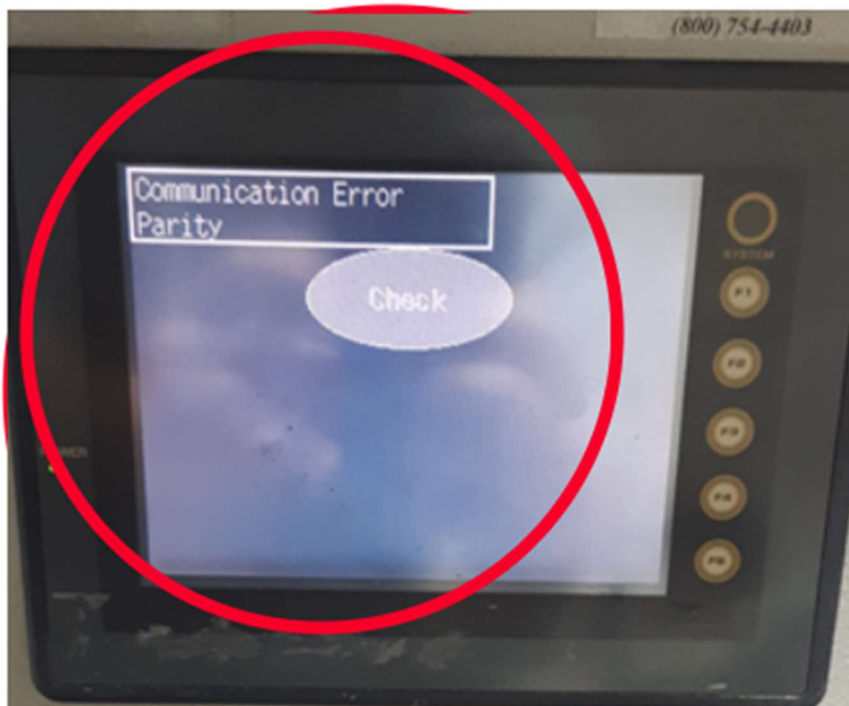
Document Title: Error Messages / PLC Issues

Product(s): T-1000 Baggers, Ti-1000Z Printers, US-5500 Scale

Procedure:

Touch Screen Communication Error

Some Models of Touch Screen displays DATA LOADING



A communication error displayed on the Touch Screen normally is a result of a lost connection with the PLC in the bagger.

Follow the communication cable from the Touch Screen to the bagger PLC. Check the connections at both ends of the cable and look for a disconnect wire.

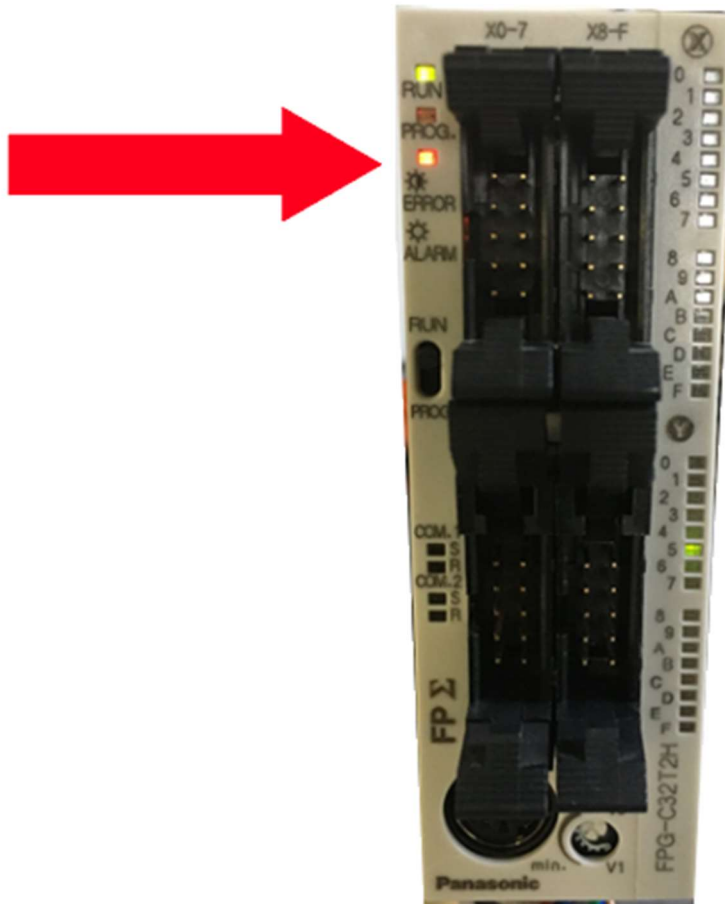


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If no wire is disconnected at either end of the cable check the PLC for a RED Error light. The battery in the PLC may need replaced and the PLC re-programmed.

NOTE: The PLC could be Green as well as Light Grey



Click on the Link below to access PLC Re-program options.

<https://ecom.advancedpoly.com/upgrade-options.html>

Once Upgrade Option has been added to cart click PLC Return Form and fill out form.