



How To

Service Documents from APPI

Document: #HT000018

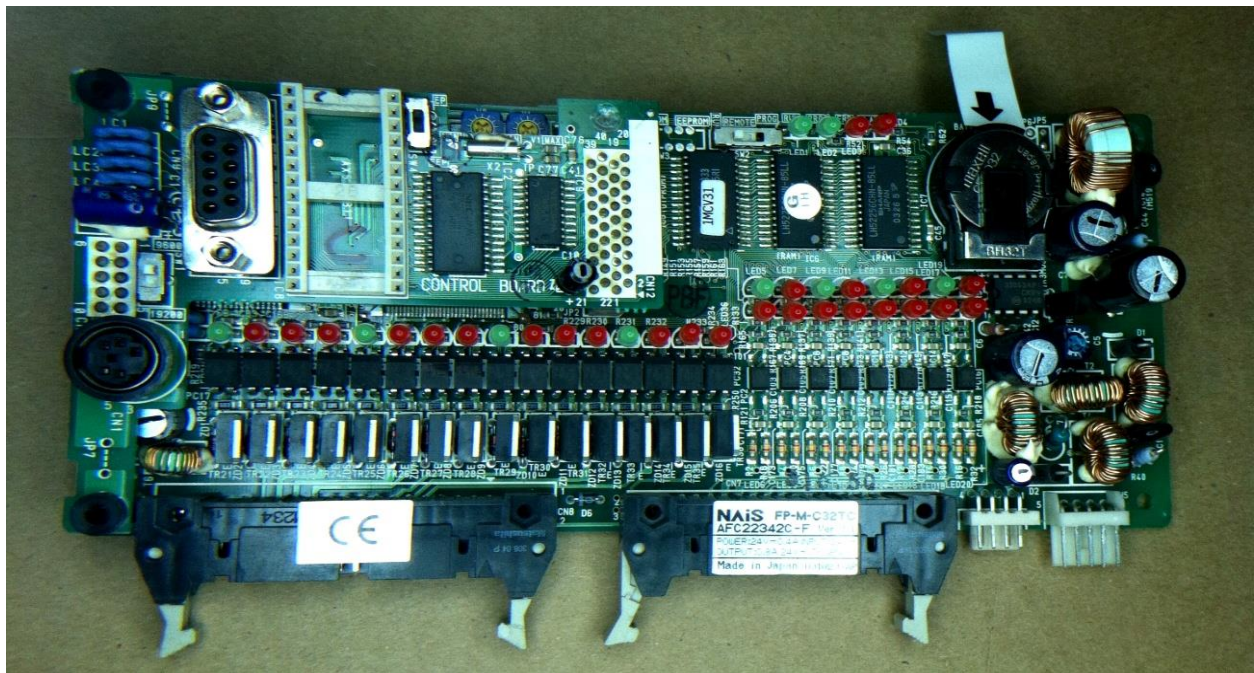
Document Title: Old Style PLC Battery Replacement

Product(s): T-1000

Procedure:

Ensure that the T-1000 Main Power is turned OFF.

Old Style PLC



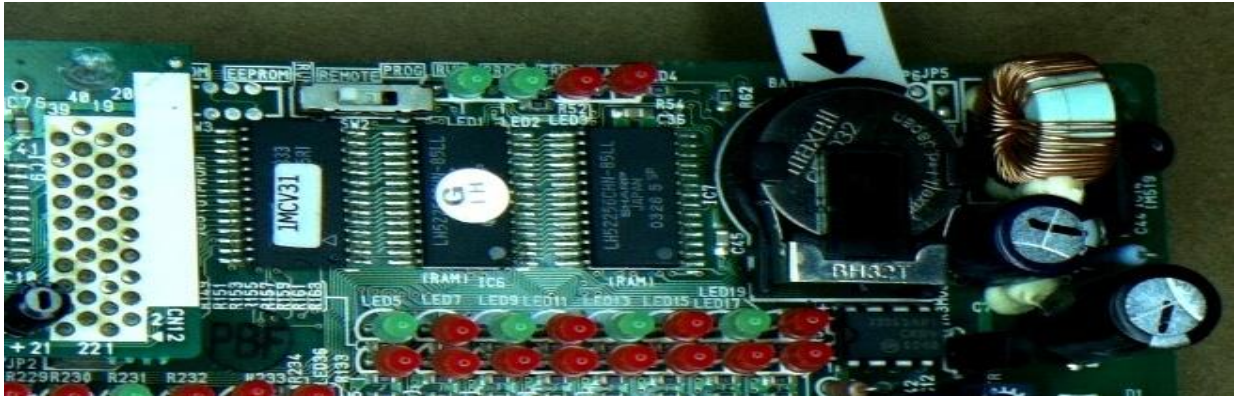
Facing the front of the T-1000, remove right side cover. The PLC is located towards the back top portion of the machine (you may have to remove a black plastic cover).



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Locate the battery on the top right corner of board (see photo below).



Carefully use a small screwdriver and remove battery; Replace with new one (NOTE + SIDE OUT).

To the left of the battery you will see a small mode switch.



Turn power **OFF** and move mode selector switch to **PROGRAM** (far right position).

Turn power **ON**.

Turn power off, then move switch to **REMOTE** (middle position).

Turn power back **ON**.



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Turn power **OFF**, then move to **RUN** (far left position).

Turn power **ON**. Ready to operate.