



# How To

Service Documents from APPI

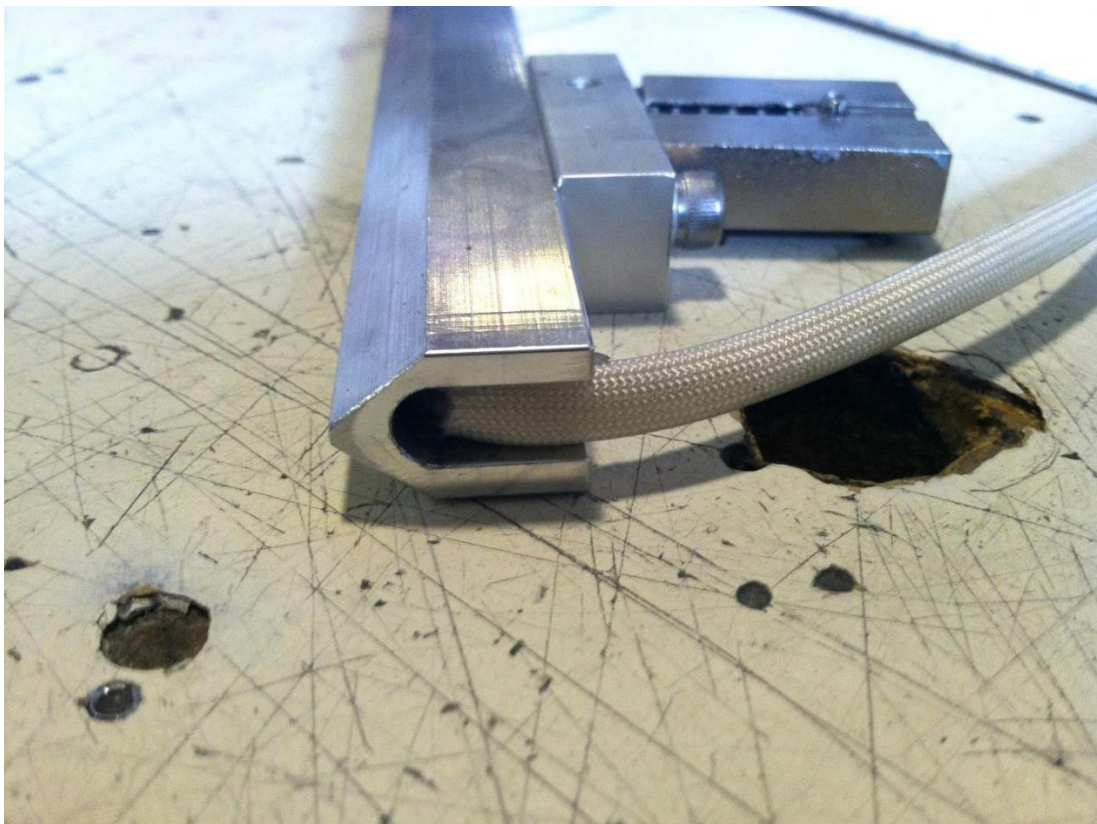
**Document: #HT000024**

**Document Title: Heater Cartridge Replacement**

**Product(s): T-300/375**

**Procedure:**

Push Heater Cartridge all the way into Heater Bar. Then, slide the insulation up to the Heater Cartridge.



Disconnect Power, then remove Top Cover.



# How To

Service Documents from APPI

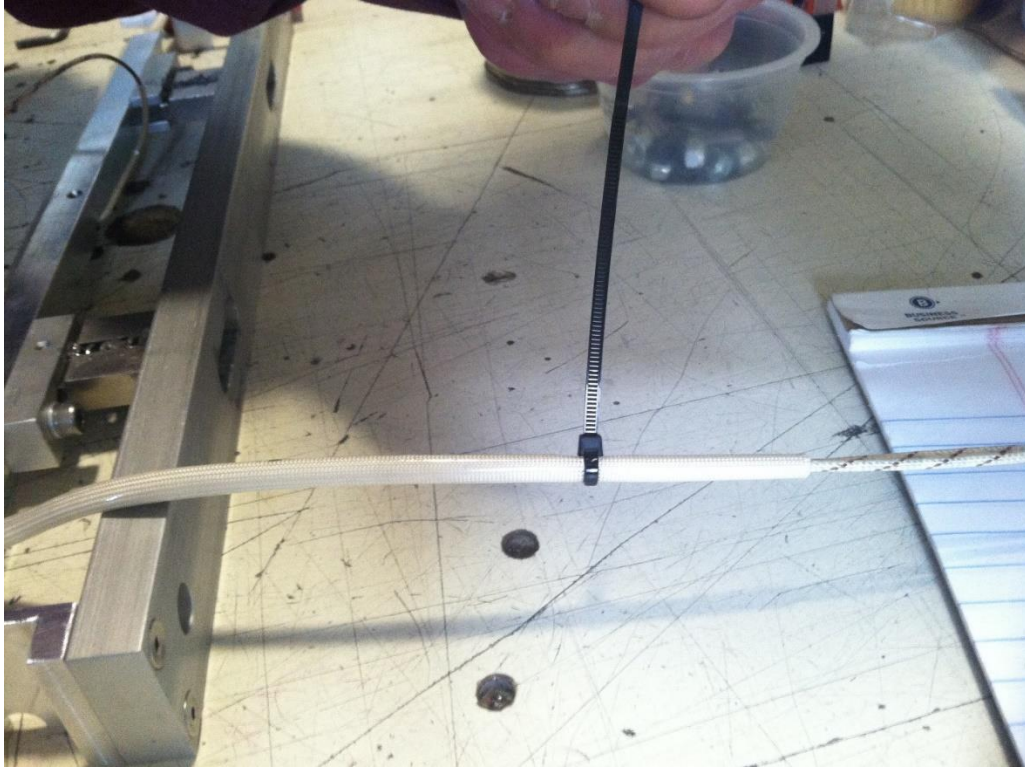


Lightly tighten the 10-32x1/8 Set Screw on both sides. Then double Set Screw each of them.



# How To

## Service Documents from APPI

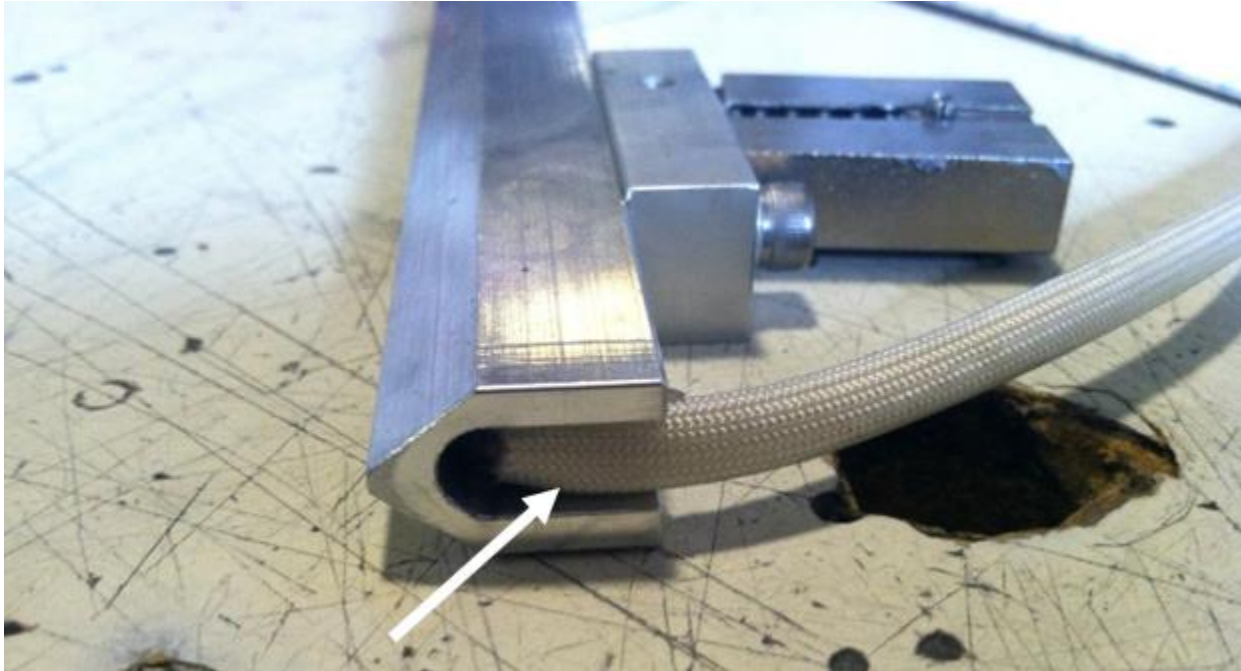


Secure the Insulation with a Wire Tie to insure it won't slide away from the Heat Cartridge.



# How To

Service Documents from APPI



Make sure the Heater Cartridge Cable fits into the channel on the end of the Heater Bar and comes out the rear.



# How To

## Service Documents from APPI



Add a small amount of Never-Seez to the Vertical Support Brackets.



Assemble the two Support Bar Clamps and secure using two Socket Head Bolts 8-32x5/8 on each.



# How To

## Service Documents from APPI



Squeeze the Heater Bar Assembly several to check for any binding.



Assemble the Anti-Stick Sheet as shown. Make sure Heater Cable goes between the two Sheet Shafts and out the bottom.



# How To

## Service Documents from APPI



Install the Heater Bar Assembly and Wire-Tie the Heater Cables and Thermal Couple Wire as shown.