



How To

Service Documents from APPI

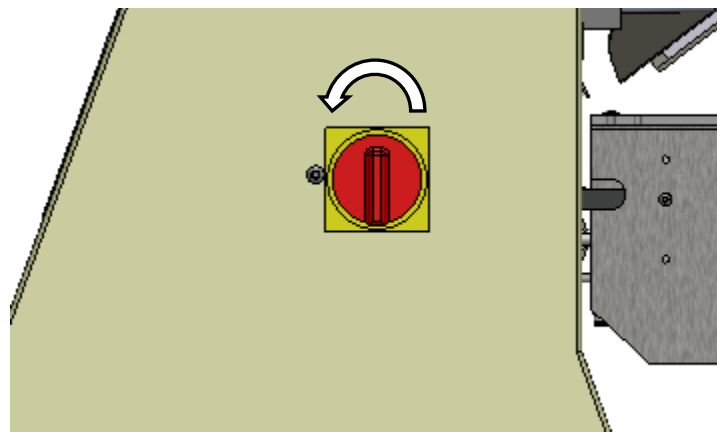
Document: #HT000033

Document Title: Replace PLC Battery

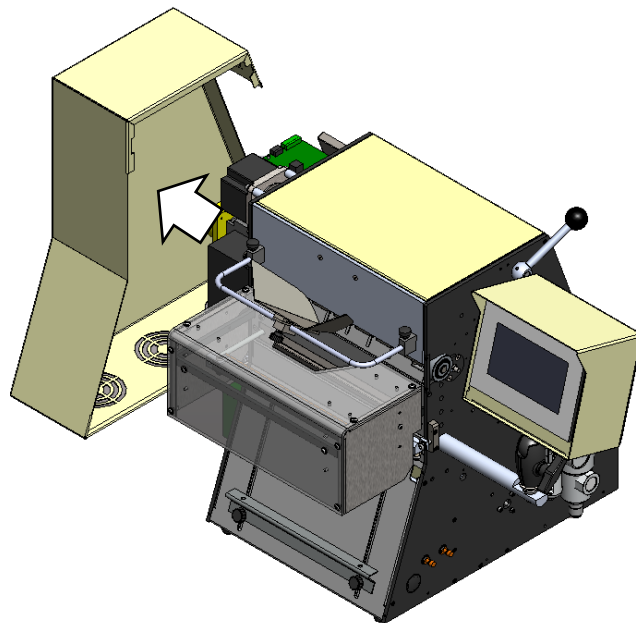
Product(s): T-300/T-375

Procedure:

If your Bagger has a **Main Power Lockout Switch**, turn it counter-clockwise to **OFF**.



Remove the two Button Head Screws holding the **Side Panel** on and remove **Side Panel**.





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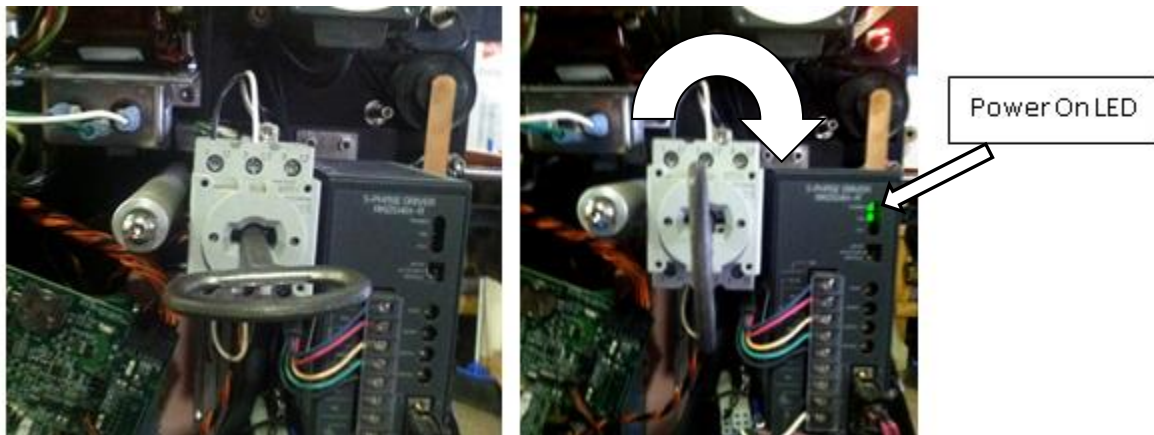
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Note: If you don't have a Lock Out LEAVE POWER ON.

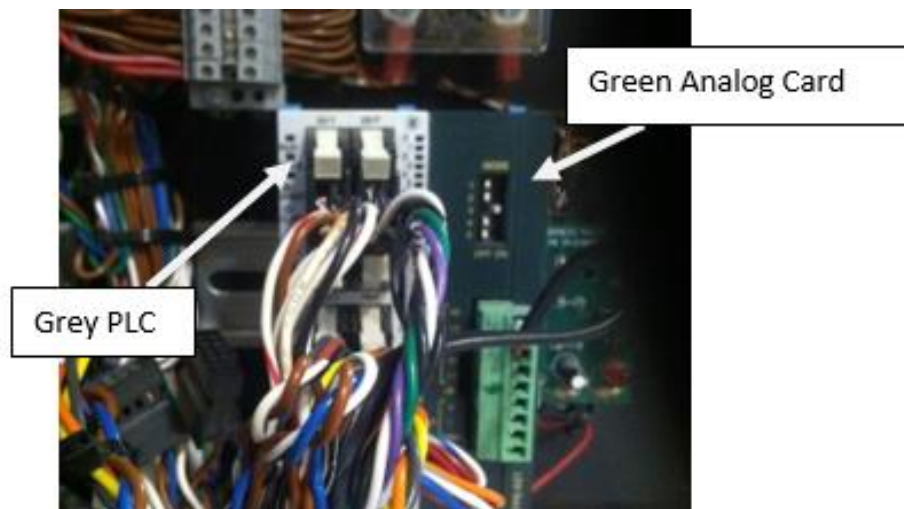
If you have a Lockout Key turn it to power ON. If you don't have a Lockout Key, use a screwdriver.

OFF

ON



Important: Keep Power On while changing Battery, or you may lose the program in the PLC.



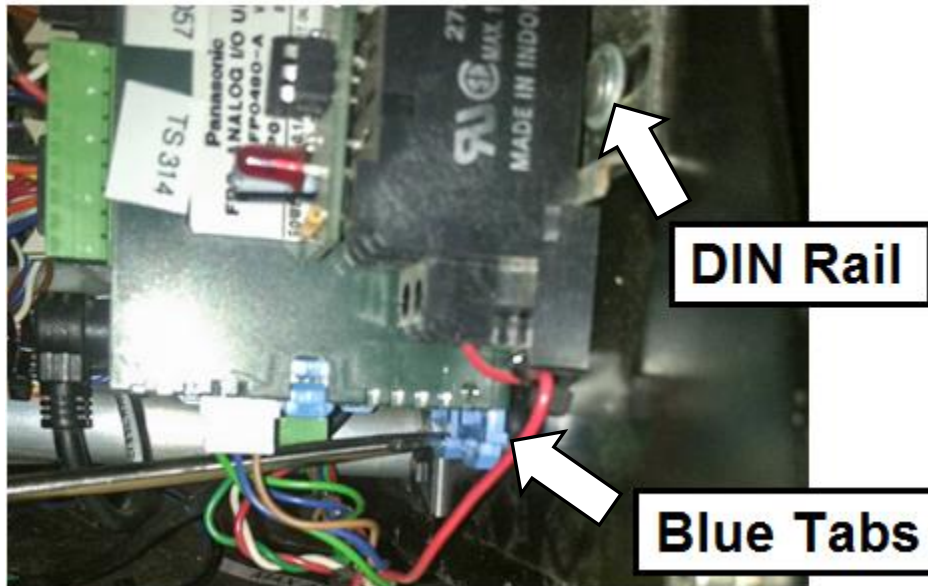
Close Up View



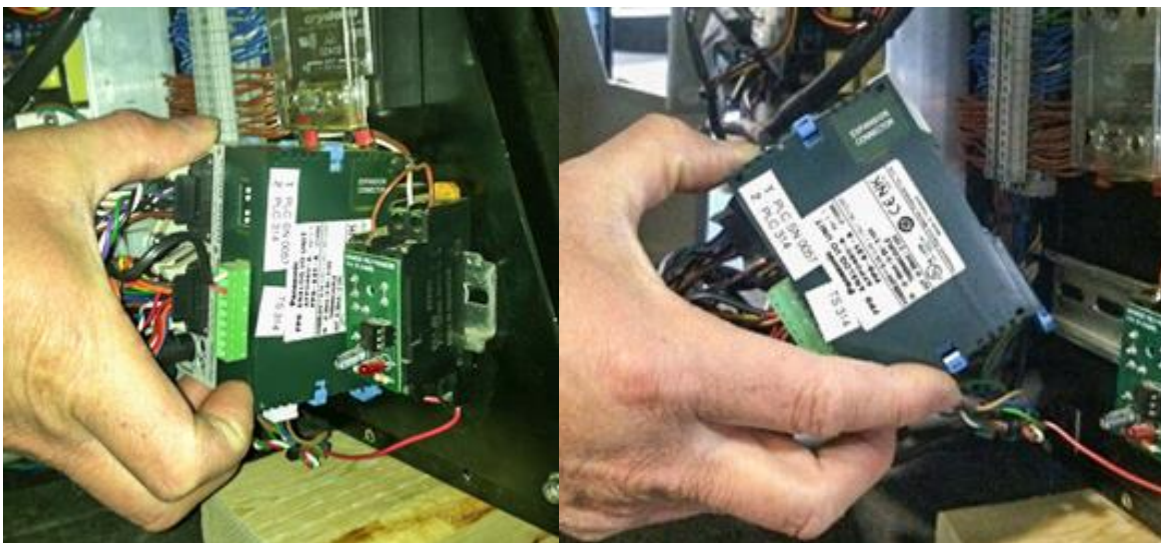
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Locate the two **Blue Tabs** on the bottom of the PLC. With a small screwdriver, carefully pull them down to unlock the **PLC** and **Analog Card** from the **DIN Rail**.



Carefully pull the bottom out first, and lift **PLC** out.

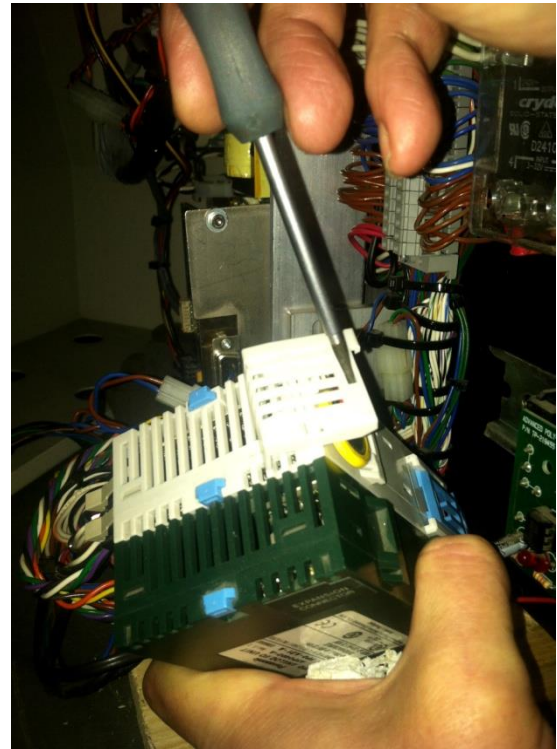
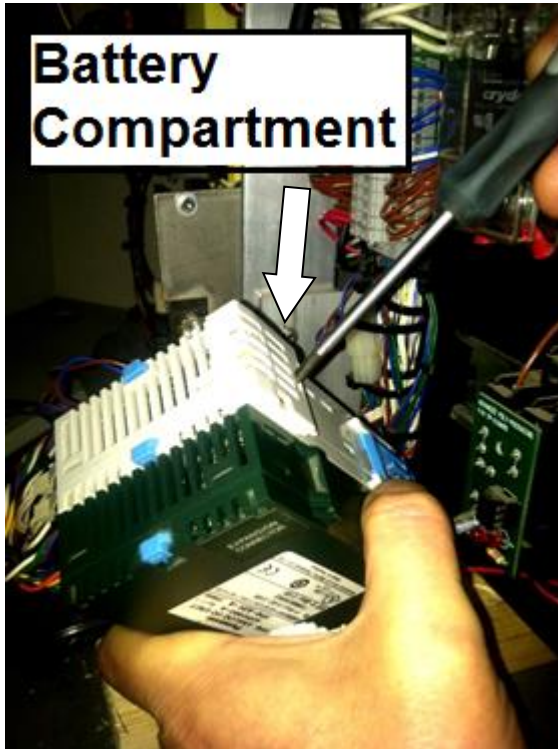




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Insert a small screwdriver into the slot of Battery Compartment and carefully open it.



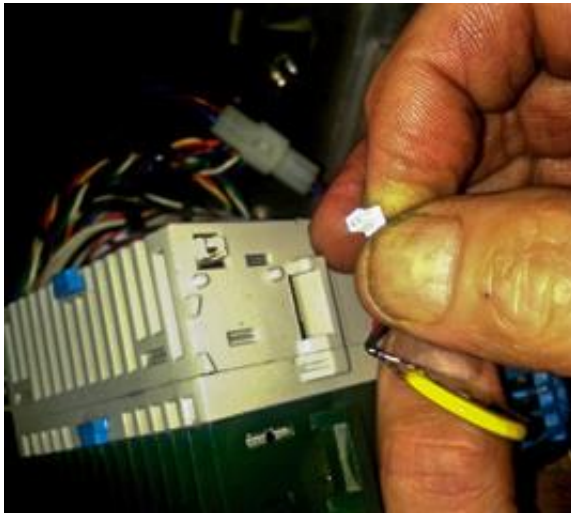
Note witch side of the connector the Red Wire is on.



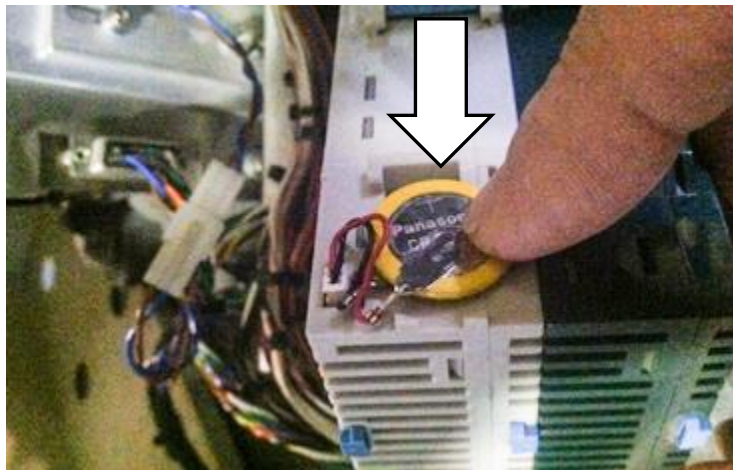
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Unplug the Connector and plug in the new battery, making sure the **Red Wire** is on the same side as the old connector.



Place Battery in Battery Compartment

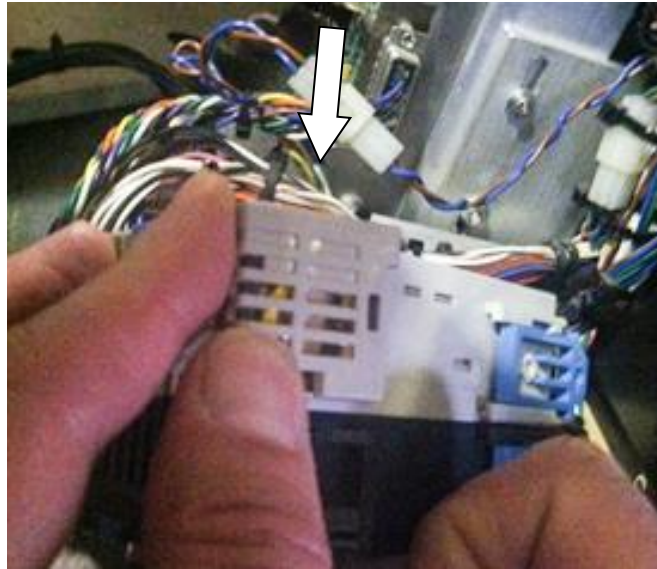




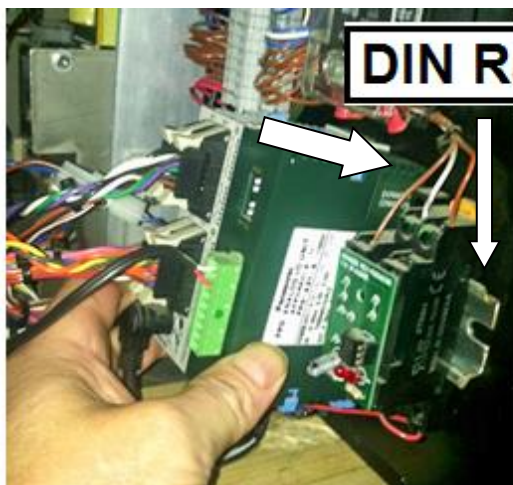
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Replace Battery Cover



Place PLC on top of DIN rail first, then push bottom in.

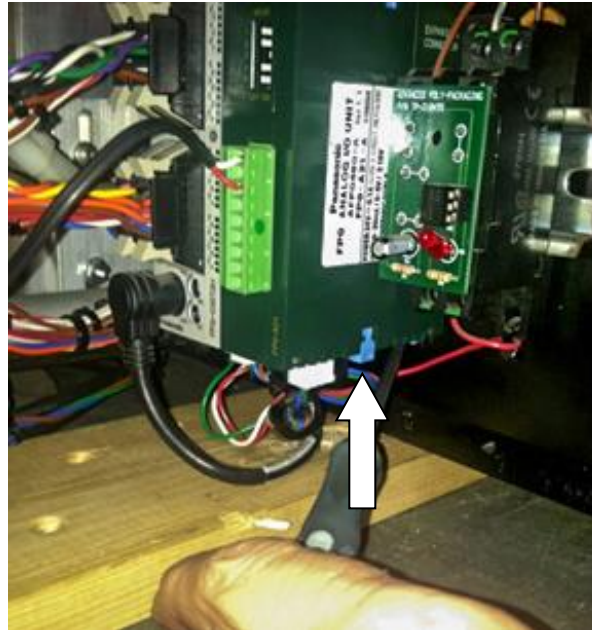




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Gently push both **Blue Tabs** up to lock PLC to DIN Rail.



Turn the **Lock Out** to the **OFF** position



ON



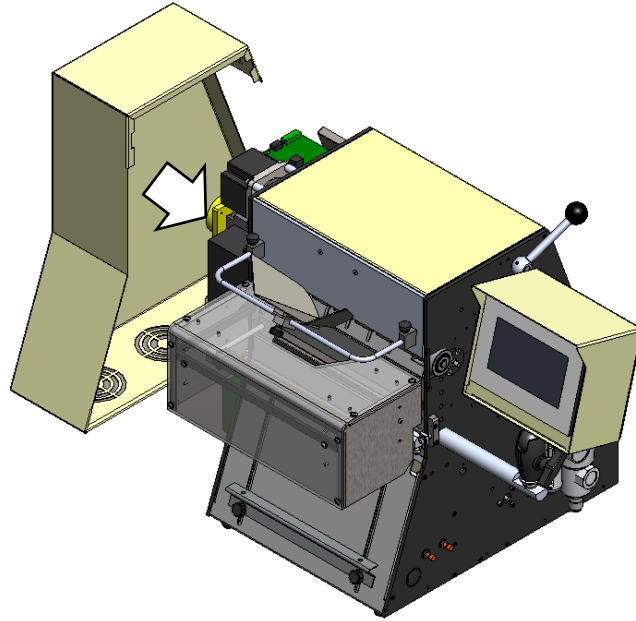
OFF



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Replace Side Cover.



Turn Main Power ON.

