

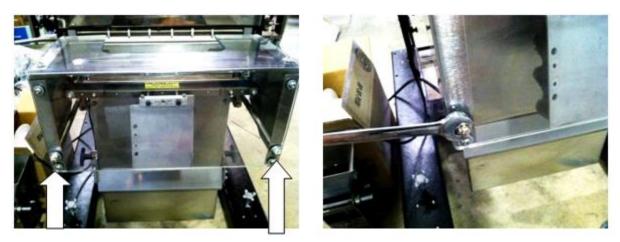
Document: #HT000038

Document Title: Checking for Anti-Jam Problems

Product(s): T-1000

Procedure:

With a 5/8-inch wrench, remove the 2 Acorn nuts that are holding the Lexan cover in place.



Check the 2 inner Acorn Nuts for any wear.







If Acorn Nuts are worn, order Replacement Part # TP-101131 (Nut, Acorn Brass Nickel Plate)

Thank you for ordering the T-1000 Bagger		STOP MANL SETUP			
Main		Operation	Bagger Settings	Options	
STOP Menu		Counters	Job Search	Job Save	
Advanced Poly-Packaging, Inc.		Graph Menu	Auxiliary Options	Log Menu	
1331 Emmitt Road, Akron, OH 44306 (800)754-4403 Fax(330)785-4010		Printer Setup	Machine Info	Technical Assistance	\leftarrow

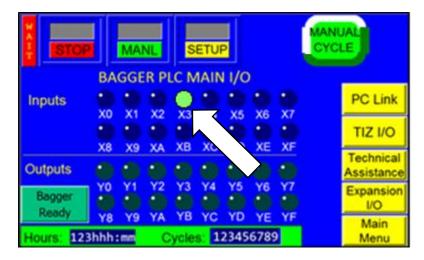
With Power **ON**, go to the "**Main Menu**" on your Touch Screen. Then Press Technical Assistance

Enter Level 1 Pass Code							
	7	8	9	1234			
	4	5	6	1234			
	1	2	3				
	0	CLR	ENT	EXIT			

Enter Pass Code "1001", and press ENT. I/O Screen.



Enter Pass Code "1001", and press ENT. Press PLC Info. This will bring up the PLC



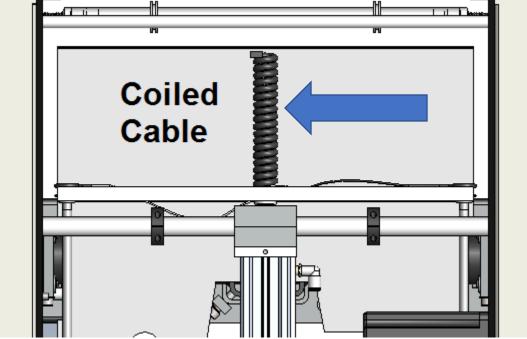
Note that X3 or X4 is on.



While squeezing The Pressure Bar, verify that X3 or X4 goes Out.

Note: X3 is used on Clutch Brake T-1000s, and X4 is used on S14 T-1000s.

Service Documents from APPI



Check **Coiled Cable** for any cuts or worn spots that could be going to ground.



If needed, order Replacement Part # TP - T1ME00209, Seal Bar Coiled Cable Harness.

To test, unplug the Coiled Cable Harness.



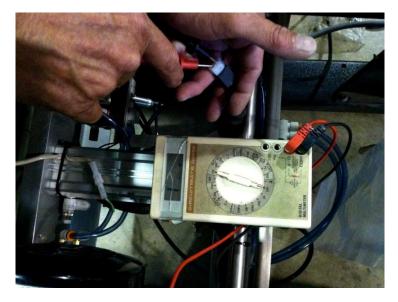
Using a DMM (Digital Multi Meter) set on Ohms (Ω), put the test leads on the coiled cable side and measure the resistance. It should be 0 or closed.



Next, have someone squeeze the Pressure Bar.



Your meter should now show resistance or open.



Reconnect Coiled Cable.