# How To
## Service Documents from APPI

**Document: #HT000127**

**Document Title: Optimize Adjustments of AB180 for APPI Bag Indexing**

**Product(s): AutoBag AB180**

**Procedure:**

Turn AB180 **Main Power ON**. The **Diagnostic Star Screen Version 1.4** will display, followed by the **Main Screen**.

When the Main Screen displays, select **Config**. Proceed to the **Factory Setup Screen**, and enter passcode **7913**.

Select **Factory Service**, and enter passcode **7913** again. From the **Service Settings**, select **Forward Motor Speed**, and observe the setting (the maximum setting is "10"). Reduce the **Speed Setting** to slow the forward speed, giving the **Perf Sensor** more time to detect the perforation.

Next, select **Seal Point Adjust**, which controls the sensitivity of the **Perf Sensor**. Increase this setting to "8" for maximum sensitivity.

These adjustments will improve the bag indexing performance of the AB180 when using APPI bags.