How To
Service Documents from APPI

Document: #HT000134

Document Title: Position Labels

Product(s): T-375 & T-1000
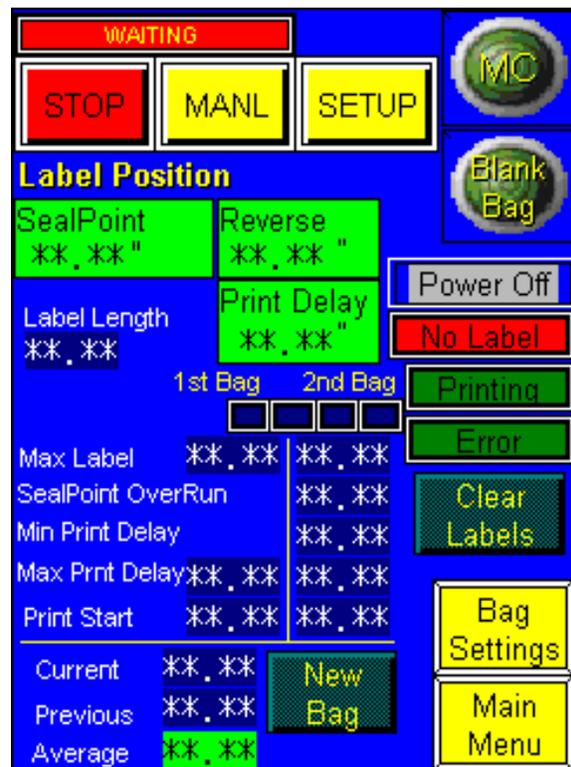
Procedure:

T-375

Label position will vary some from machine to machine. Usually it is set up via trial and error. The following is mostly a guideline to help you set up your label position. There aren't really any absolutes, except one: any given bag will only support a label up to a certain length. This length is generally at least an inch or more less than the bag. Ideally two or three inches or less.

There are several things that will affect label position. They are:

- Label length
- Label design
- Print delay
- Seal Point
- Reverse
- Bag size

The position is set measuring from the seal point. When you move seal point, the label will move accordingly.

The label length is key to positioning the label. It should not be too big for the bag, or be excessively big for just a couple of lines of text.

Still, you will need at least about ¼-inch white space on both the top and the bottom of the label.
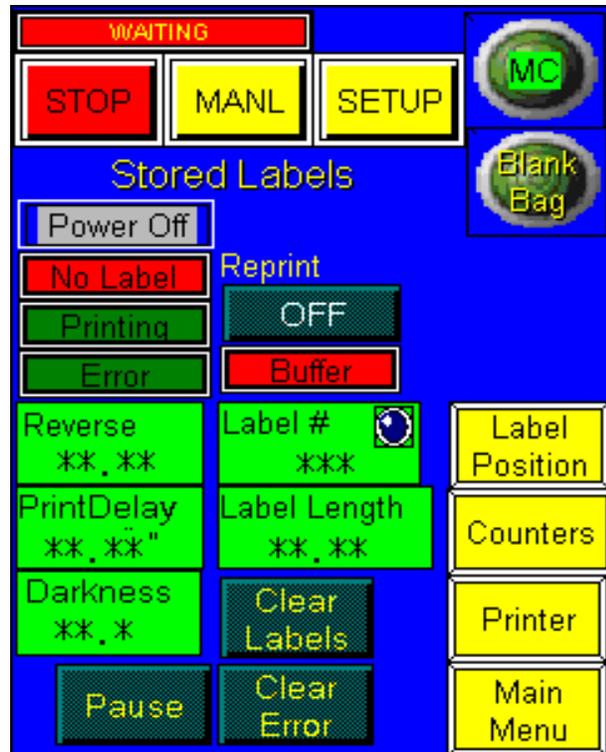
Also, in the Stored Labels screen, the Label Length should always be at least ¼ inch longer than the size of your label

Print Delay is the real setting to position the label. The Label Position screen will tell you what size of label the bag can handle.

Min print delay is the delay you need to set to push the label from the first bag to the second bag.

Max print delay is for both bags, and shows the max delay first and second bag can handle. If the bags are close in size to the label, it will not fit on the first bag, and you'll have to have long enough delay to push it to the second bag.

If Reverse is too big, it can negatively affect your ability to position the label. Reverse usually do not need to be any bigger than 0.5 inch.

T-1000

The T-1000 largely operates on the same principles as the T-375 if the printer is a Next Bag Out (NBO) printer. You can tell this printer by its position, inside the bagger itself

The screens look different, but fill the same functions.

If it is an Off-Line printer (OFL), you adjust the label position with the adjustment bar instead of software settings.

This type of printer sits on the back of the Bagger.