



# How To

## Service Documents from APPI

**Document: #HT000137**

**Document Title: Program a Printed Circuit-Style PLC**

**Product(s): T-1000**

**Procedure:**

*Note: If possible, write down the Timer and Bagger Settings before proceeding.*

1. Leaving the T-1000 Bagger Power **ON**; remove the PLC battery.
  - a) Check battery voltage; Should be 3.0VDC.
  - b) Replace battery if required.
2. Locate the **Mode Selector Switch**; should be about the center top of the PLC board.
3. Turn T-1000 power **OFF**.
4. Move **Mode Selector Switch** to the **Program Mode** (far right of switch).
5. Turn T-1000 Power **ON** for about 5 seconds.
6. Turn T-1000 power **OFF**.
7. Move **Mode Selector Switch** to the **Remote Mode** (center of switch).
8. Turn T-1000 Power **ON** for about 5 seconds.
9. Turn T-1000 power **OFF**.
10. Move **Mode Selector Switch** to the **Run Mode** (far left of switch).
11. Turn T-1000 power **ON**.

The T-1000 should now be programmed but the Timers and Bagger settings will need to be set in order to operate the T-1000 Bagger.



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